PILOTS MANUAL

for

B-25
MITCHELL

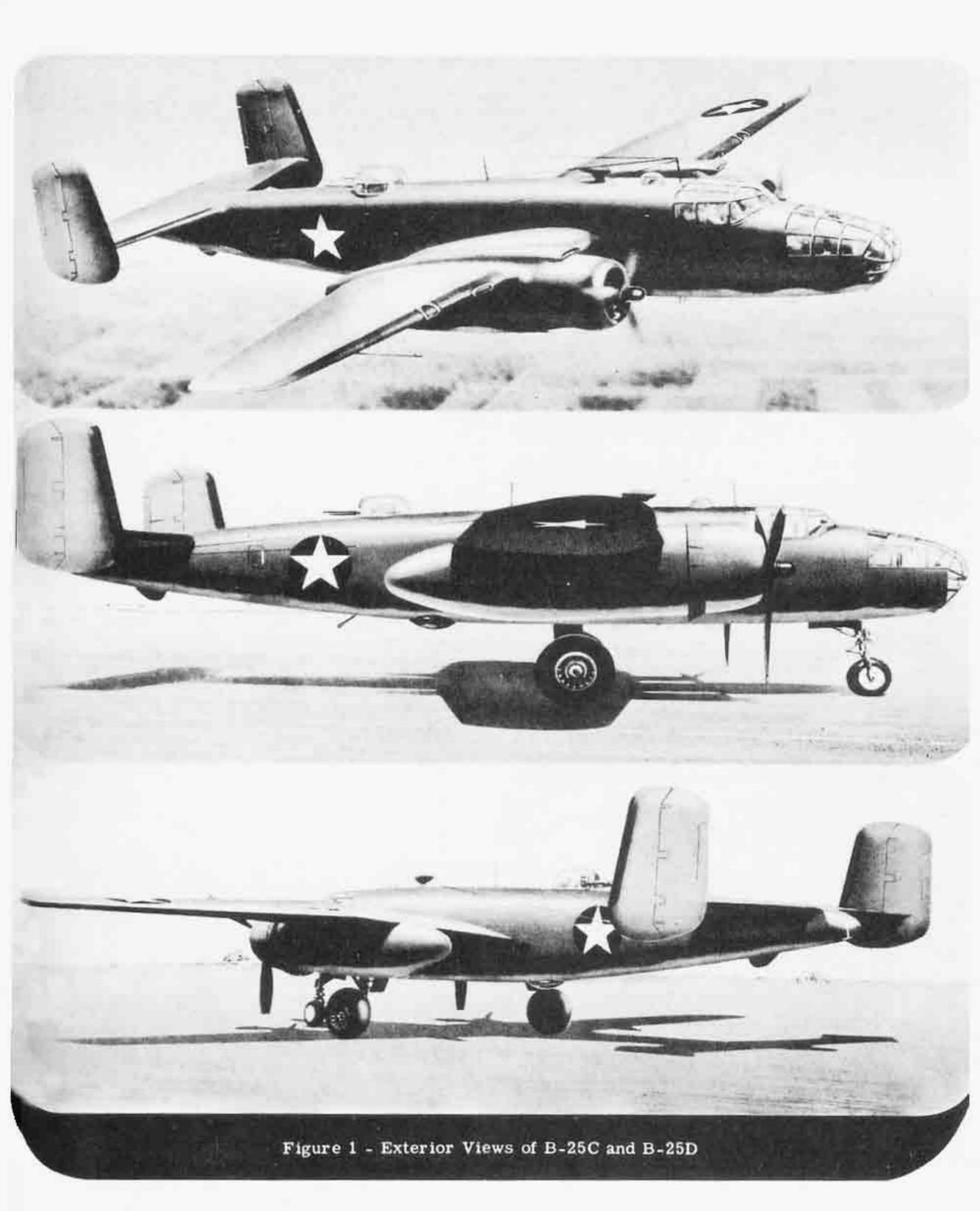


TABLE OF CONTENTS

Secti	on	Page	Secti	<u>on</u>	Page
1	Description	5-23	v	Radio Operator and Lower Gun Turret Compartment	54-61
	1. Airplane	5-11		500 100 1 0.50 = 20 1 0.00 0 10 10 10 10 10 10 10 10 10 10 10 10	
	2. Power Plant	11-12		1. General Description	54
	3. Superchargers	12		2. Operational Equipment	54-58
	4. Propellers	12		3. Operational Equipment -	
	5. Oil System	12		Lower Gun Turret	59-61
	6. Emergency Equipment	12	an and Salah	The second lie was a second. Now the second	1.7.300ac 32.6.
	7. Automatic Flight Control Systems	12	VI	Bombardier's Compartment	62 - 65
	8. Movement of Flight Personnel	12		1 Conoral Description	60
	9. Mooring	12		1. General Description	62
	10. Flying Characteristics	12-23		2. Operational Equipment	62-65
			VII	Upper Gun Turret Compartment	66-68
II	Pilot's Operating Instructions	23-34			
				 General Description 	66
	1. Before Entering Pilot's Compartment	22 24		2. Operational Equipment	66-68
	2. On Entering Pilot's Compartment		22223		
		24	VIII	Bomb Bay	69 - 70
	9	29		1. General Description	69
	4. Engine Warm-up	29		2. Operational Equipment	69-70
	 Emergency Take-off Engine and Accessories Ground Test 	29-30		2. Operational Equipment	03-10
	7. Preflight Check	30 30-31	TX	Photographer's Compartment	70-71
	8. Take-off		Lex	1 notographer 5 compartment	
	9. Engine Failure During Take-off	31 31		1. General Description	70
	10. Climb			2. Operational Equipment	70-71
	11. Flight Operation	31-32 32		2. Operational Equipment	10-11
	12. Engine Failure During Flight	32-33	X	Emergency Operations and Instructions	72-84
	13. Emergency Crew Exits	33	^	Emergency Operations and fish decions	12-04
	14. Approach, Landing and	00		1. Emergency Operation in Case of	
		22 24		Hydraulic System Failure	72-76
	Cross-wind Landing	33-34		2. Emergency Exit During Flight	76
	15. Stopping of Engines	34 34		3. Emergency Exit On the Ground	76
	16. Before Leaving Pilot's Compartment 17. Instructions for Use of Load	34		4. Miscellaneous Emergency Notes	76-79
	**************************************	9411		5. Forced Descent of Land Planes	10-13
	Adjuster 34/	A-34H		2018년 2018년 1일	70 04
Ш	Flight Operation Data	35-47		At Sea (Ditching)	79-84
IV	Navigator's Compartment	48-53	XI	Cold Weather Instructions	85-86
	1. General Description	48		1. General Description	85
	2. Operational Equipment	48-53		2. Operation of Equipment	85-86
		10.00 M. 10.00 M. 10.00			00-00

ILLUSTRATIONS

Figur	<u>e</u>	Page
1.	Exterior Views of B-25C and B-25D	3
2.	. 프로O	3 6 7
3.	- CHOP DE TOTO PLAN DE DES MANTE WAS TOO BEEN TOTO BEEN OF MANTE PLANT THE TANK OF MANTE PLANT THE PARTY OF T	7
4.	네이네 보다 가는 그리는 그리는 그리는 그리는 그리는 그리는 그리는 그리는 그리는 그리	
00.8	Brake System)	8
5.	Fuel System Diagram (Applicable to B-25C Airplanes, Serial Nos. AC41-12817	
	and Subsequent, and B-25D Airplanes, Serial Nos. AC41-29848 and Subsequent)	9
6	Fuel System Diagram (Applicable to B-25C Airplanes, Serial Nos. AC41-12434-	
	12816 Inclusive, only, and B-25D Airplanes, Serial Nos. AC41-29648 -29847	
	Inclusive, only)	10
7.	Heating and Ventilating System Diagram	13
	Oxygen System Diagram	14
585,557	De-icer System Diagram	15
	Anti-icer System Diagram	16
	Angles of Armor Protection	17
	Oil System Diagram	18
13.	그용의 이용하는 1일 (실구)이는 그것은 이번 회사이를 받아 그 부탁되는 경기를	19
14.	- "회사회 전문은 전통 사용 및 1965 전문 1967 전문 196	20
110000	Mooring Diagram	21
	Pilot's Instruments and Control Panel	25
	Pilot's Control Pedestal	26
	Pilot's A.F.C.E. Control Panel	26
	Pilot's Compartment (Left Side)	27
	Pilot's Compartment (Right Side)	27
21.	37.172 1 1 1 1 1 1 1 1 1	28
	Navigator's Compartment (Forward View)	49
	Navigator's Compartment (Aft View)	50
	Navigator's Compartment (Additional Equipment)	51
	Navigator's Compartment (Emergency Nose Wheel Operating Control)	51
7.10 Public E	Navigator's Compartment (Additional Equipment)	52
	Navigator's Compartment (Oxygen Regulator and Light Switches)	52
	Navigator's Compartment (Emergency Door-pull Handle)	53
10.000	Radio Operator's Compartment (Forward View)	56
	Radio Operator's Compartment (Left Side)	57
	Radio Operator's Compartment (Oxygen Regulator and Fire Extinguisher)	58
	Radio Operator's Compartment (Monitor Switch)	59
1	Lower Gun Turret (Interior View)	60
	Lower Gun Turret (Exterior View)	61
	Bombardier's Compartment (Left Side)	63
	Bombardier's Compartment (Left Rear View)	64
1 The St. Co. Let 1991	Bombardier's Compartment (Right Side)	65
	Upper Gun Turret (Exterior View)	66
the second second second	Upper Gun Turret (Interior View)	67
	Upper Gun Turret (Base of Shaft)	68
	Armor Plate Bulkhead	68
A	Bomb Bay (Hatch to Passageway Over Bomb Bay)	69
43.	그렇게 그렇게 하는 이번 그를 가는 이 그는 그들은 그들은 그들은 사람이 되었다면 하는 것들이 되었다. 그렇게 하는 것이 그렇게 하는 것이 없어요. 그는 것이 없어요. 그런 그렇게 하는 것이 없어요.	69
44.	[70
45.	[2] 가입니다 하는 사람이 하는 사람이 되었다면 하는 사람이 하는 사람이 하는 사람이 하는 사람이 하는 사람이 아니라 나를 보고 있다면 하는 사람이 이 하는 사람이 이 하는 사람이 이 하는 사람이 이 하는 사람이 하는 사람이 이 하는 사람이 하는 사람이 하는 사람이 하는 사람이 하는 사람이 하는 사람이 하는 사람	71
		73
	. 크리카이를 다시게, 피워프라는 사는 전 프리크 175시에 의료되었다고 있다면 프라이어 가게 되었습니다. 그리고 그는 사고 사용하는 사람들은 사람들이 되었습니다.	74
48.	- [19:5] 사람은 사람들이 하다 하다 하나 있는데 이번 경우 사람이 되었다. 이번 열리고 하는데 사람들이 가게 되었다. 그런데 전혀 없어서 보면 있다. 이번 사람들이 되었다. 그런데	77
	Main Landing Gear Emergency Air Brake System	78
	Type D-1 Portable Heater	86



SECTION I

DESCRIPTION

1. AIRPLANE

a. General. - The model B-25C and B-25D bombardment airplanes are mid-wing, land monoplanes, each powered by two Wright Cyclone R-2600-13 engines. Propellers are the three blade type, hydromatic, and full-feathering. Hydraulically operated tricycle landing gear, wing flaps, engine cowl flaps, bomb bay doors, and brakes are provided. The crew consists of the pilot, copilot, bombardier, radio operator, and photographer. The approximate over-all dimensions are:

 Span
 67 ft 6 in.

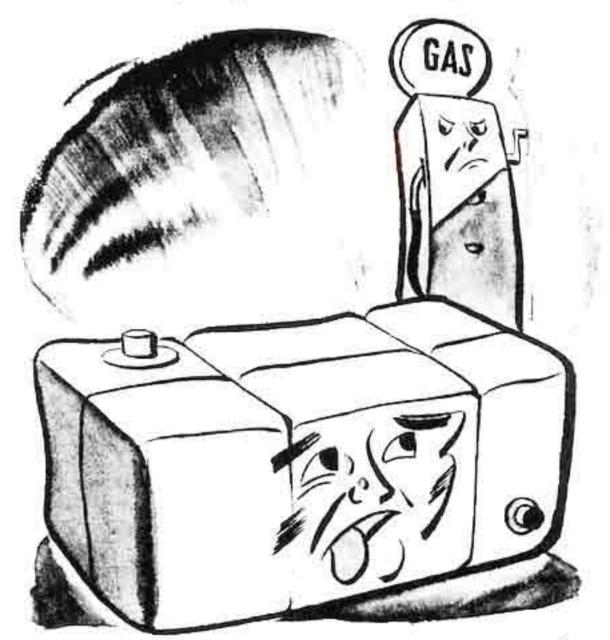
 Length
 53 ft

 Height
 15 ft 9 in

- b. Landing Gear. A fully retractable, hydraulically operated, tricycle type landing gear is provided. Doors cover the gear openings in both retracted and extended positions. The swivel type nose gear strut has a centering device which operates when the strut is fully extended (wheel off ground). An emergency air brake system is provided and consists of an air pressure storage tank in the navigator's compartment, an automatic transfer valve for each wheel, and an air valve controlled by a lever, accessible to pilot and copilot. The air pressure tank is provided with a gage and can be recharged from the ground only.
- c. Indicators. When either throttle is retarded for landing and the landing gear is not locked down, a warning horn will sound to warn of an unsafe landing condition. A release switch (figure 16-94) is provided to render the horn inoperative during one-engine or closed-throttle maneuvers. Opening the throttle automatically reinstates the warning horn. A position indicator (figure 16-111) for the landing gear, landing gear down-position locks, and wing flaps is provided on the pilot's instrument panel.
- d. Hydraulic System. Pressure for the system is supplied by two engine-driven pumps connected in parallel, one mounted on each engine. A hand pump for emergency operation is provided. (See figures 2, 3, and 4.)
- e. Fuel System. Each engine is provided with an independent system. The four main fuel tanks have a capacity of 658 U.S. gallons (548 Imperial gallons). A droppable bomb bay tank with a capacity of 418.8 U.S. gallons (348.9 Imperial gallons) is provided and is usable only as a reserve tank. Its fuel can be transferred only into the wing fuel compartments. (See figures 5 and 6.)
- f. Fuel Transfer System. (Applicable to B-25C airplanes, serial Nos. AC-41-12817 and higher, only, and B-25D airplanes, serial Nos. AC-41-29848 and higher only.) A fuel transfer system with electrically operated auxiliary transfer pumps and a manually

controlled cross-feed shut-off valve is provided. (See figures 5 and 6.) No provision is made for returning fuel to the bomb bay tank.

g. Fuel Transfer System. - (Applicable to B-25C airplanes, serial Nos. AC-41-12434-12816 inclusive, only, and B-25D airplanes, serial Nos. AC-41-29648-29847 inclusive.) These earlier airplane models have a fuel transfer system with manually controlled selector valves and an electrically operated reversible pump. Fuel may be returned from the front wings to the bomb bay droppable tank. (See figures 5 and 6.)



Do not allow one fuel tank to run completely dry before switching to another tank!

- h. Electrical System. The electrical system is a 24-volt, single wire circuit. Two 24-volt batteries are provided, one inside each engine nacelle, immediately aft of the fire wall. Either battery operates the system, including starters. The batteries are charged by engine-driven 30-volt, 200-ampere generators. A generator control panel located at the right rear of the navigator's compartment controls the charging voltage of the generators.
- i. Interphone System. The RC-36 interphone system installed in these airplanes consists of a type BC-347 amplifier, one BC-366 jack box for each station, and one T-30 throat microphone for each crew member. The power for this equipment is furnished by a PE-86 dynamotor. For detailed radio operating instructions, refer to section V.

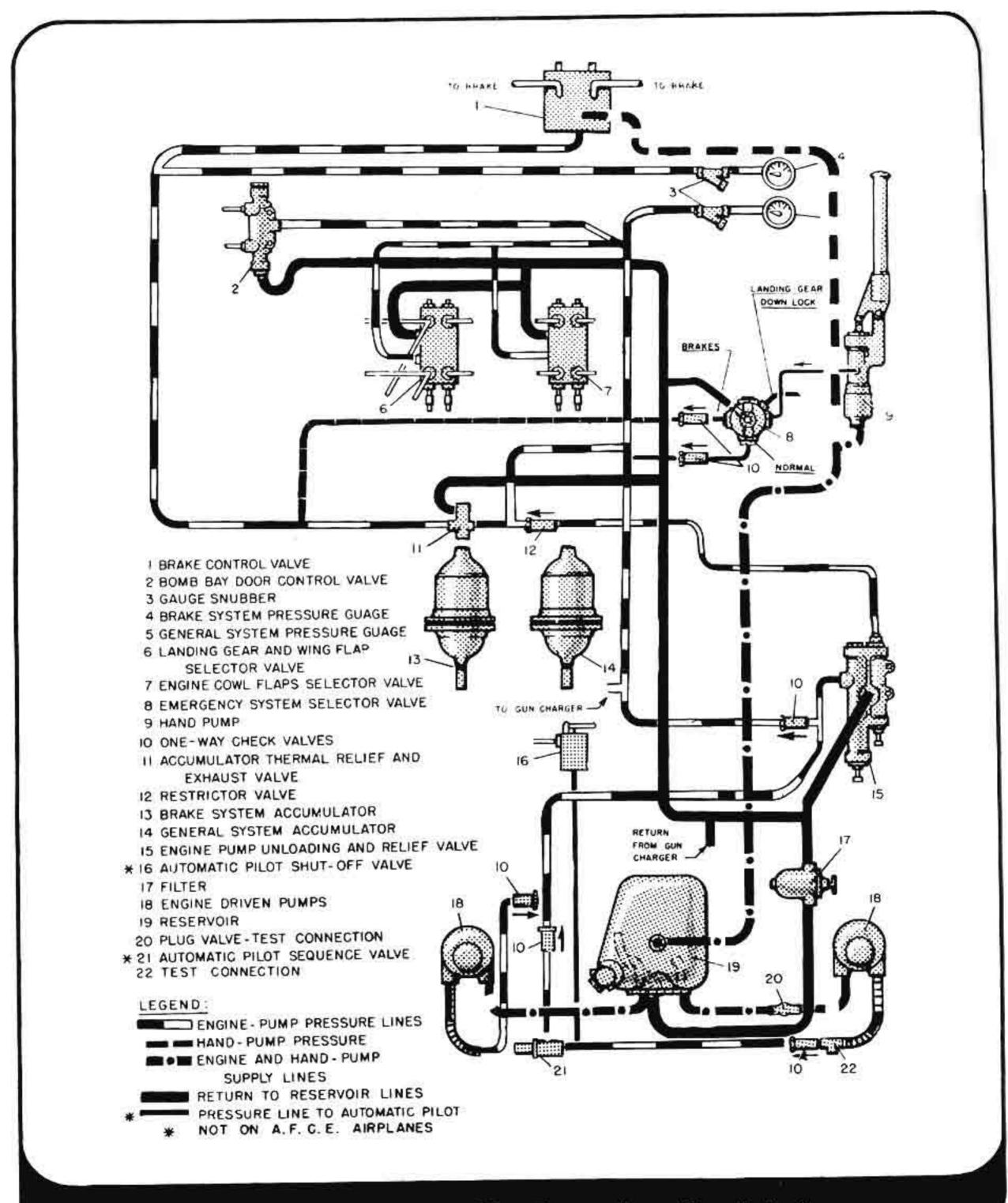
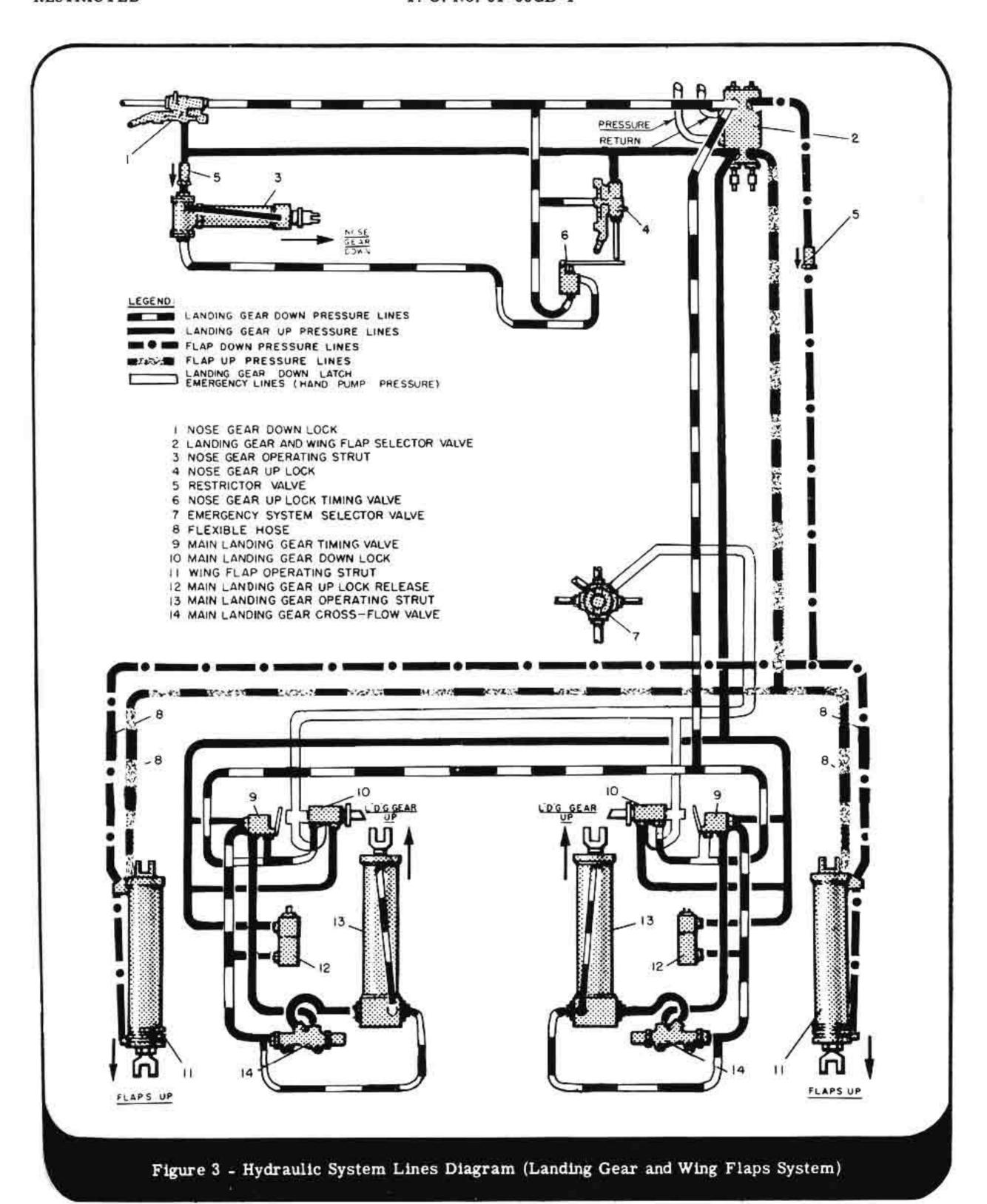


Figure 2 - Hydraulic System Lines Diagram (Power Lines System)



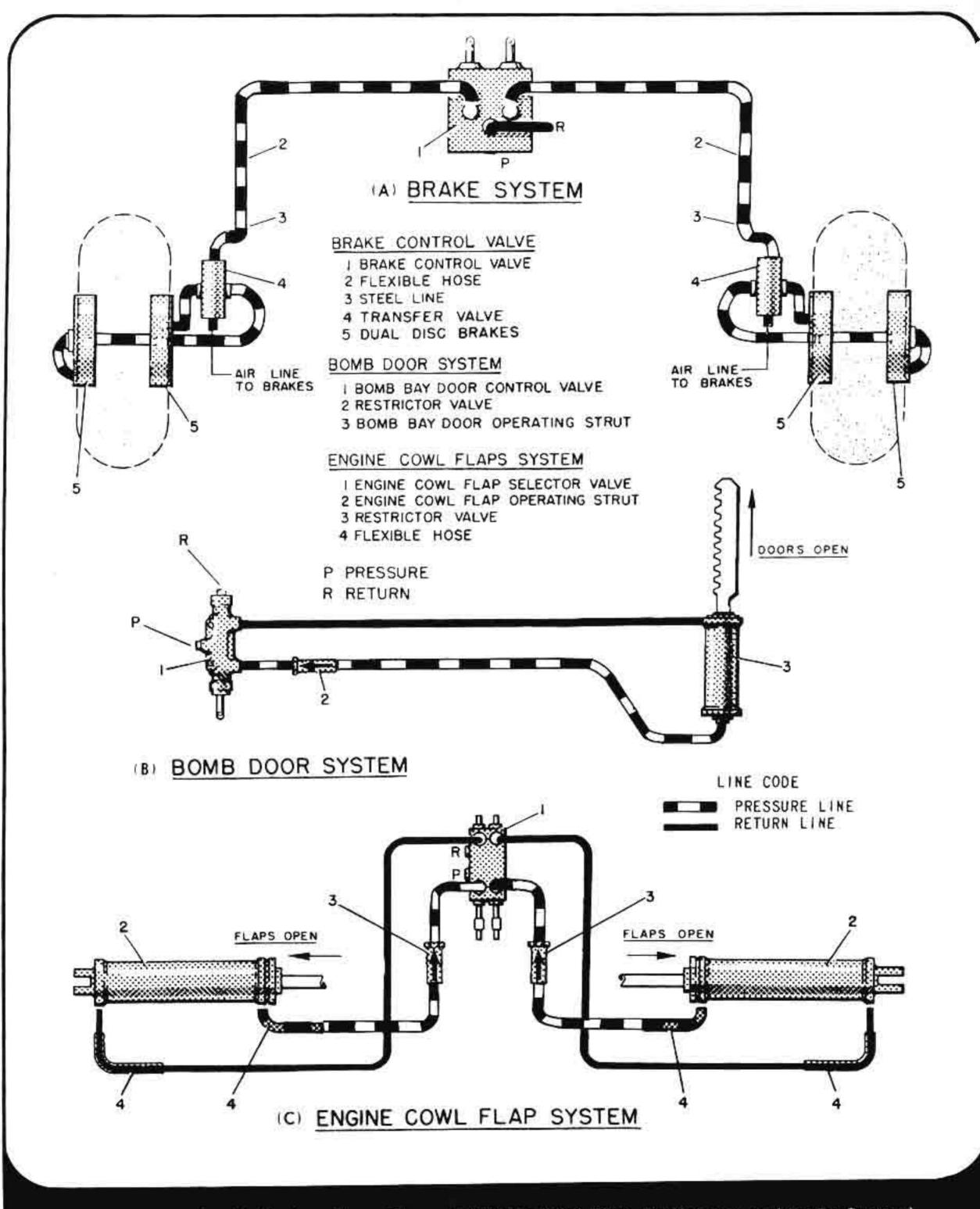


Figure 4 - Hydraulic System Lines Diagram (Engine Cowl Flap, Bomb Door, and Brake System)

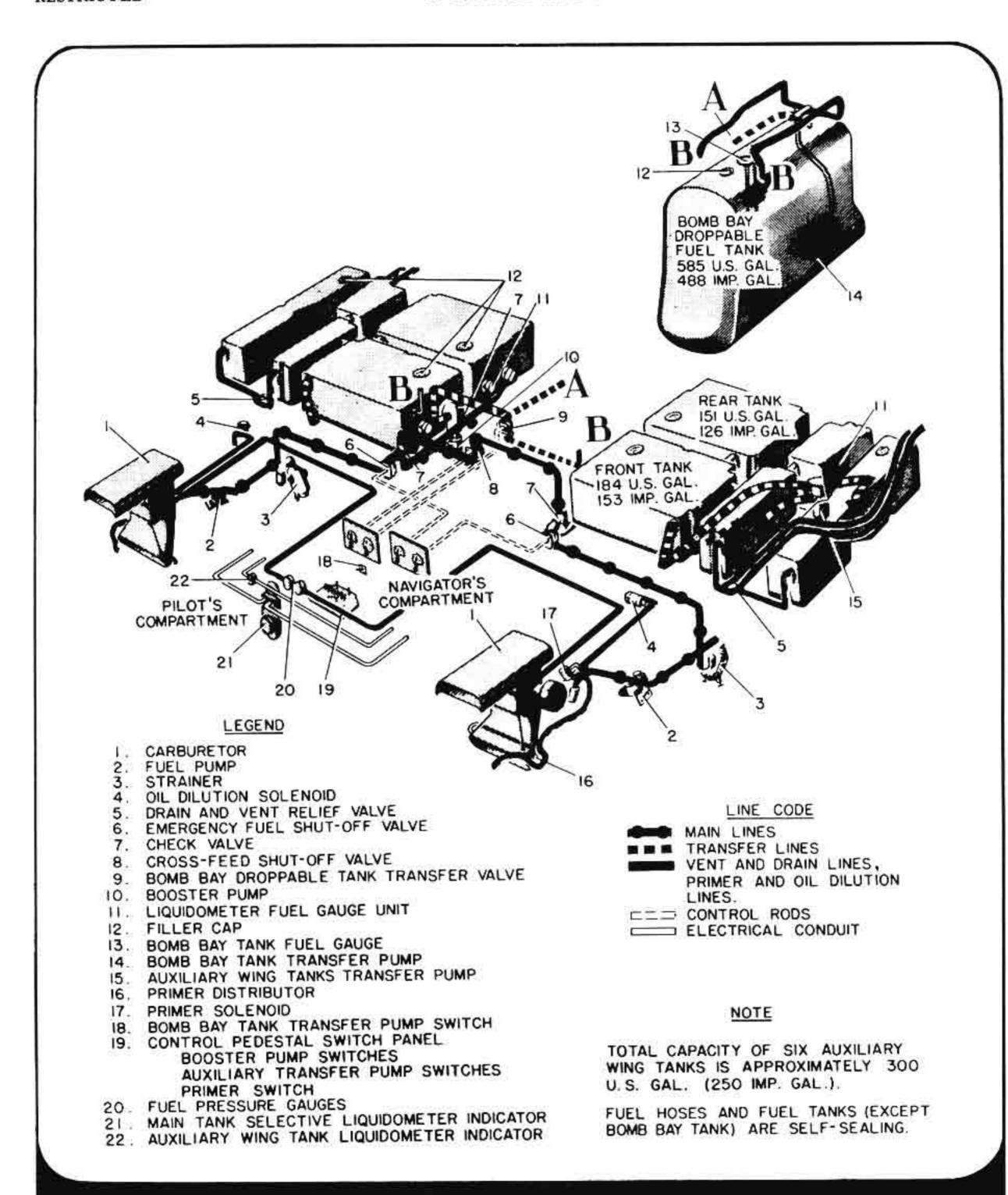


Figure 5 - Fuel System Diagram (Applicable to B-25C Airplanes, Serial Nos. AC-41-12817 and Subsequent, and B-25D Airplanes, Serial Nos. AC-41-29848 and Subsequent)

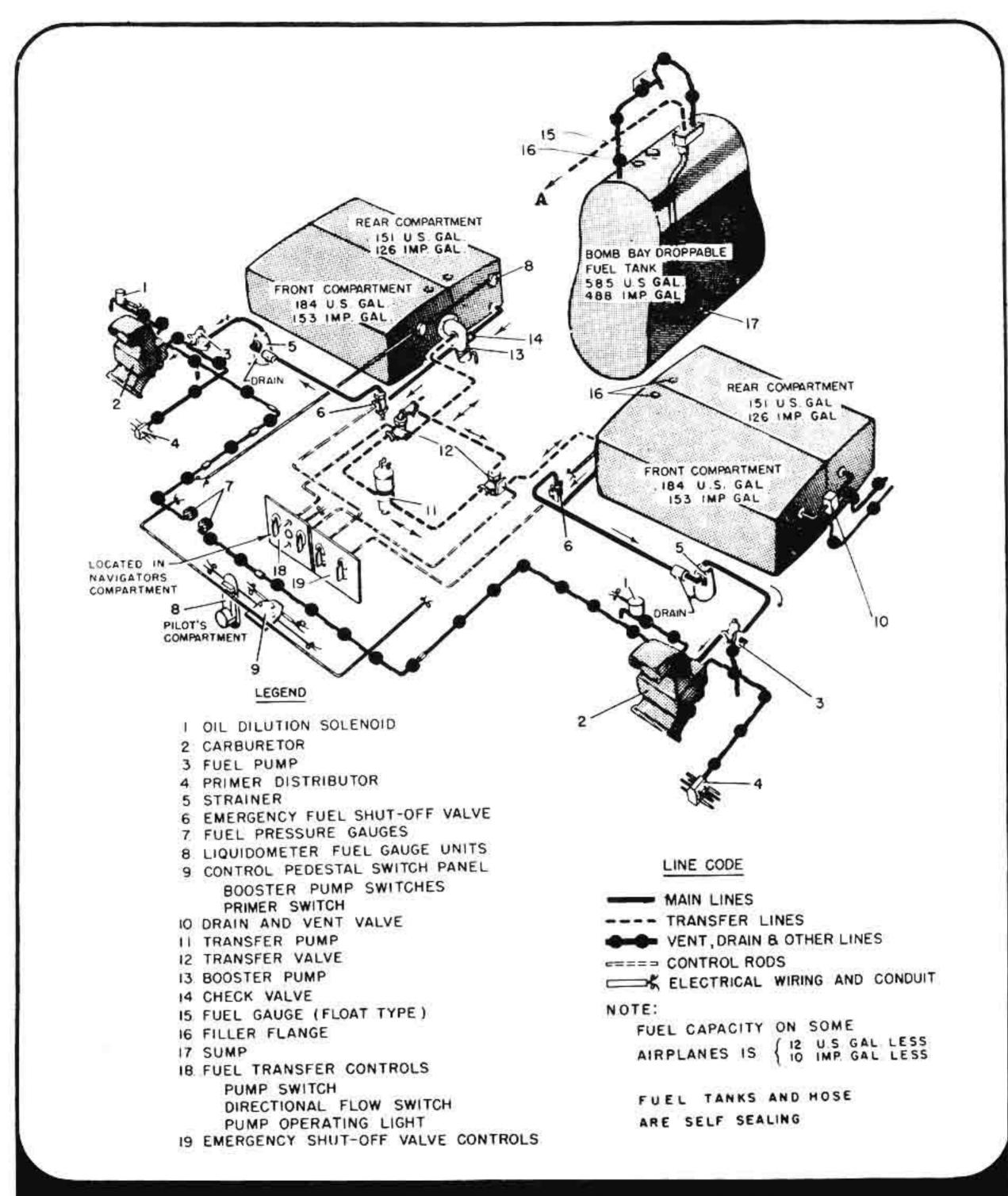


Figure 6 - Fuel System Diagram (Applicable to B-25C Airplanes, Serial Nos. AC-41-12434-12816 Inclusive, only, and B-25D Airplanes, Serial Nos. AC-41-29648-29847 Inclusive, only)

Take-off

j. Heating and Ventilating System.

- A hot air heater is located in the left wing center section, and operates only on the left engine. (See figure 7.)
- (2) The flow of cold or warm air is controlled by the pilot. The navigator regulates the temperature of the air. Controllable cold air scoops are provided for the pilot, copilot, and bombardier. Do not open bombardier's, pilot's, or side escape hatches for ventilation.
- (3) <u>Defrosting System</u>. The pilot's windshield sections, the bomb sight window and bomb sight may be defrosted by warm air from the airplane heating system. Each outlet is controllable, except bomb sight window, which receives heat whenever heating system is on. A door is provided for cleaning bomb sight window. On airplanes equipped with the type A-3 automatic pilot, pilot's windshield also receives heat whenever system is on.
- k. Oxygen Equipment. Three low pressure G-1 oxygen bottles are installed in each nacelle. Eight type A-9 regulators (figure 8) are provided at the following stations:

Bombardier at bomb sight seat and riding seat. Pilot on left side wall. Copilot on right side wall.

Navigator on right side wall.

Radio operator on right side wall.

Upper turret operator on left side wall.

Camera operator on aft bulkhead.

- 1. Ice Eliminating Equipment. De-icer shoes for the control surfaces and anti-icer slinger rings for the propellers are provided. (See figures 9 and 10.) The fluid capacity of the anti-icer tank is 4.5 U.S. gallons (3.8 Imperial gallons). Tank is located in rear of navigator's compartment. Fill with 85 percent denatured alcohol and 15 percent glycerine. When the de-icer shoes are not in operation, a vacuum pump prevents raising of the de-icer shoes. A pressure gage for the de-icer system is located in the rear of the navigator's compartment.
- m. Protective Armor. Armor plate is provided on the seat and back of the bombardier's seat. Armor plate is attached to the rear of pilot's and copilot's seats. An armor plate bulkhead is provided aft of turret gun. The armor plate door should be kept closed in flight. (See figure 11).

2. POWER PLANT.

The B-25C and B-25D airplanes are equipped with two 14-cylinder, double row, two-speed supercharged R-2600-13 air-cooled engines.

ENGINE LIMITATIONS B-25C and D AIRPLANES

Low Blower

Take-OII	Low Blower	righ Blower
RPM MP Mixture Cowl Flaps and Oil Cooler Shutters Cylinder Head Temperature (260° C (500° F) (5 minutes) Oil Temperature - 95° C (203° F)	2600 (for one minute) 44 Full Rich Open	DO NOT USE
Climb	Below 11,000 ft	Above 11,000 ft
RPM MP Mixture Cowl Flaps and Oil Cooler Shutters Cylinder Head Temperature - 260° C (500° F) (5 minutes) Oil Temperature - 95° C (203° F)	2400 38 Full Rich Open	2400 39 Full Rich
High Speed	Below 11,000 ft	Above 11,000 ft
RPM MP Mixture Cowl Flaps - Closed (Slightly open on warmdays) Oil Cooler Shutters - Adjust to 60° C - 85° C (140° F - 185° F) Oil Temperature Cylinder Head Temperature - 218° C (428° F) Oil Temperature - 85° C (185° F)	2400 38 Full Rich	2400 39 Full Rich
Cruising RPM MP Mixture Cylinder Head Temperature - 205° C (396° F)	Below 13,000 ft 2100 29.5 to 31.5 Max. Full Rich	2100 29.0 to 31.5 Max. Full Rich

High Blower

Below 16,000 ft Above 16,000 ft Cruising - Desired 2000 2000 RPM 27 27 MP Full Rich Full Rich Mixture Cylinder Head Temperature - 205° C (396° F) Above 13,000 ft Below 13,000 ft Cruising - Long Range 1550 1550 RPM 26.5 27.5 MP Cruising Lean Cruising Lean Mixture Cylinder Head Temperature - 2050 C (3960 F) Oil Pressure - 80° C to 90° C (176° F - 194° F)

Fuel Pressure - 6-7 lb/sq in.

3. SUPERCHARGERS.

Two-speed turbo superchargers with a low blower ratio of 7.06:1 and a high blower ratio of 10.06:1 are provided. Type AF regulators are used.

PROPELLERS.

Two three-blade, hydromatic, full-feathering propellers with a diameter of 12 ft 7 in. are provided. A reserve oil supply is always available for feathering the propellers regardless of the exhaustion of the engine oil supply. The propeller pitch settings are 23 degrees and 90 degrees high.

OIL SYSTEM.

Each engine is provided with an independent oil system consisting of an oil tank, two automatic temperature regulators, an engine-driven pump, an oil dilution system, and pressure and temperature indicators. B-25C airplanes, serial Nos. AC-41-12817 and higher, and B-25D airplanes, serial Nos. AC-41-29848 and higher, are provided with self-sealing oil tanks and supply lines. Each oil compartment has a capacity of 37.5 U. S. gallons (31.2 Imperial gallons). (See figure 12.)

EMERGENCY EQUIPMENT. (See figures 46, 47, and 48, section X, Emergency Operations and Instructions.)

7. AUTOMATIC FLIGHT CONTROL SYSTEMS.

- a. B 25C Airplane. Automatic flight control equipment is installed on all B-25C airplanes except serial Nos. AC-41-12457, -12459, -12461, -12463, -12465, -12467, -12469, -12471, -12473, -12475, -12477, -12479, -12517 and higher, which have the type A-3 automatic pilot installed.
- b. B- 25D Airplane. Automatic flight control equipment is installed on all B-25D airplanes except serial Nos. AC-41-29848 and higher, which have the type A-3 automatic pilot installed.
- 8. MOVEMENT OF FLIGHT PERSONNEL. (See figure 48, section X, Emergency Operations and Instructions.)

MOORING.

Idle 25 Minimum

- a. Block main landing gear wheels, engage parking brakes, lock surface controls, and install hydraulic control locking plate. Also see that nose wheel tow pin is engaged.
- b. Install the four wing mooring shackles, the one in the fuselage and the one on the underside of the tail skid. Type D-1 mooring kit will be used. (See figure 15.)

FLYING CHARACTERISTICS.

a. The general flying characteristics of the B-25C and B-25D airplanes are conventional for bi-motored bombardment airplanes.

b. Taxying Instructions.

(1) While taxying, the airplane should be turned by a gentle use of the brakes and engines, to avoid pivoting on one wheel. The minimum radius of turn of the inside wheel can be approximately ten feet (3 meters).



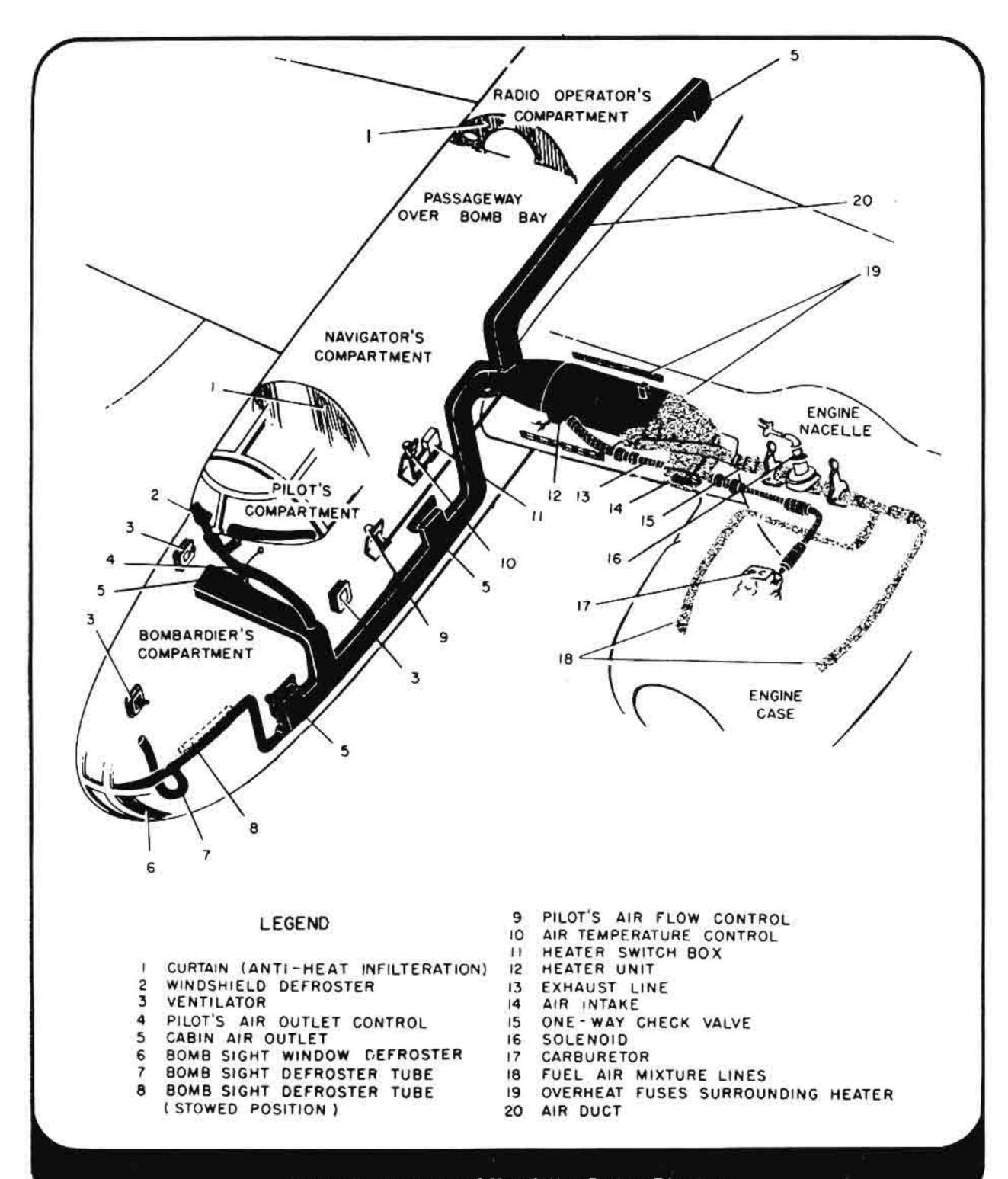
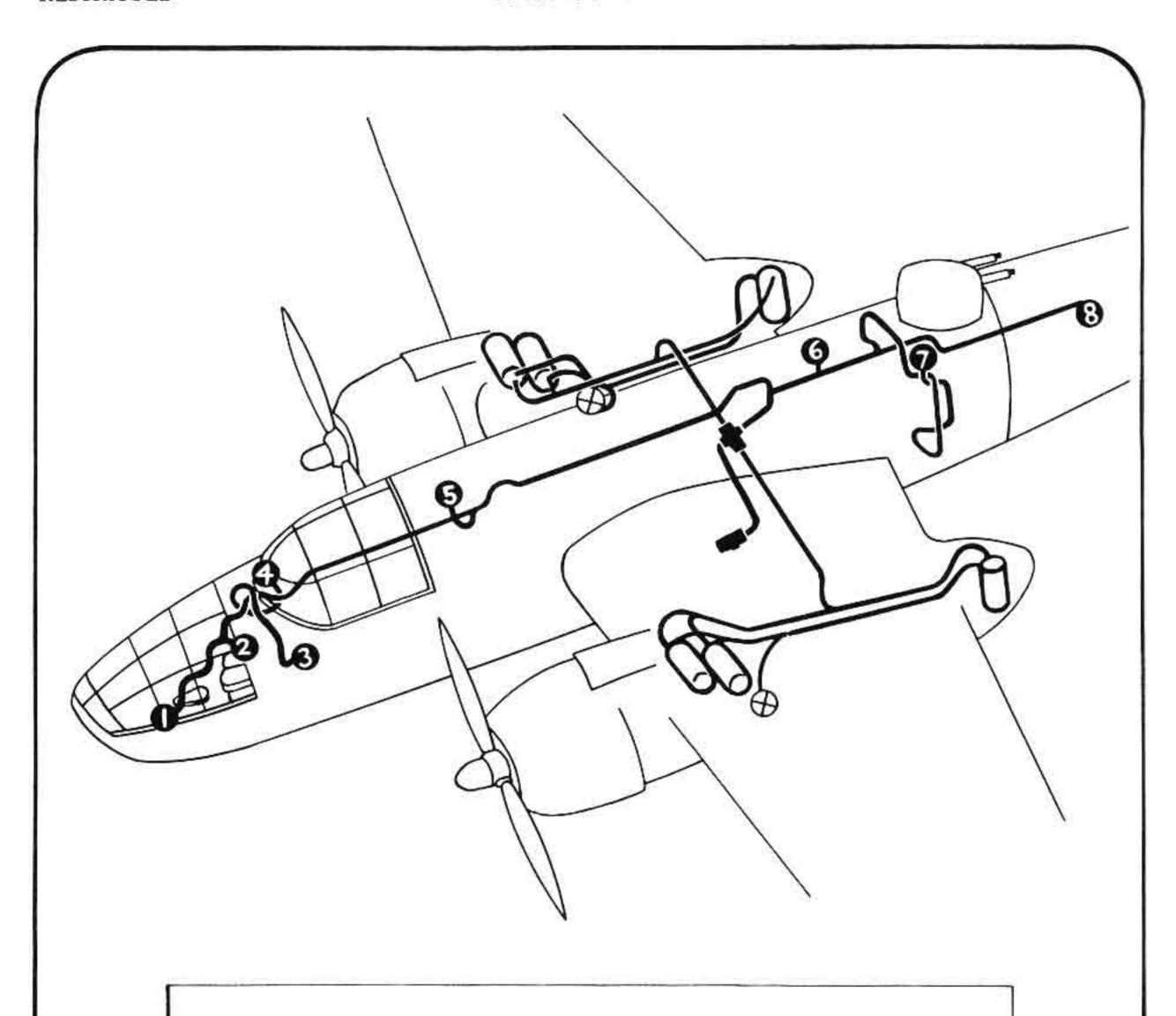


Figure 7 - Heating and Ventilating System Diagram



OXYGEN REGULATORS

AC94-40319 (TYPE-A9)

I BOMBARD IER-BOMB

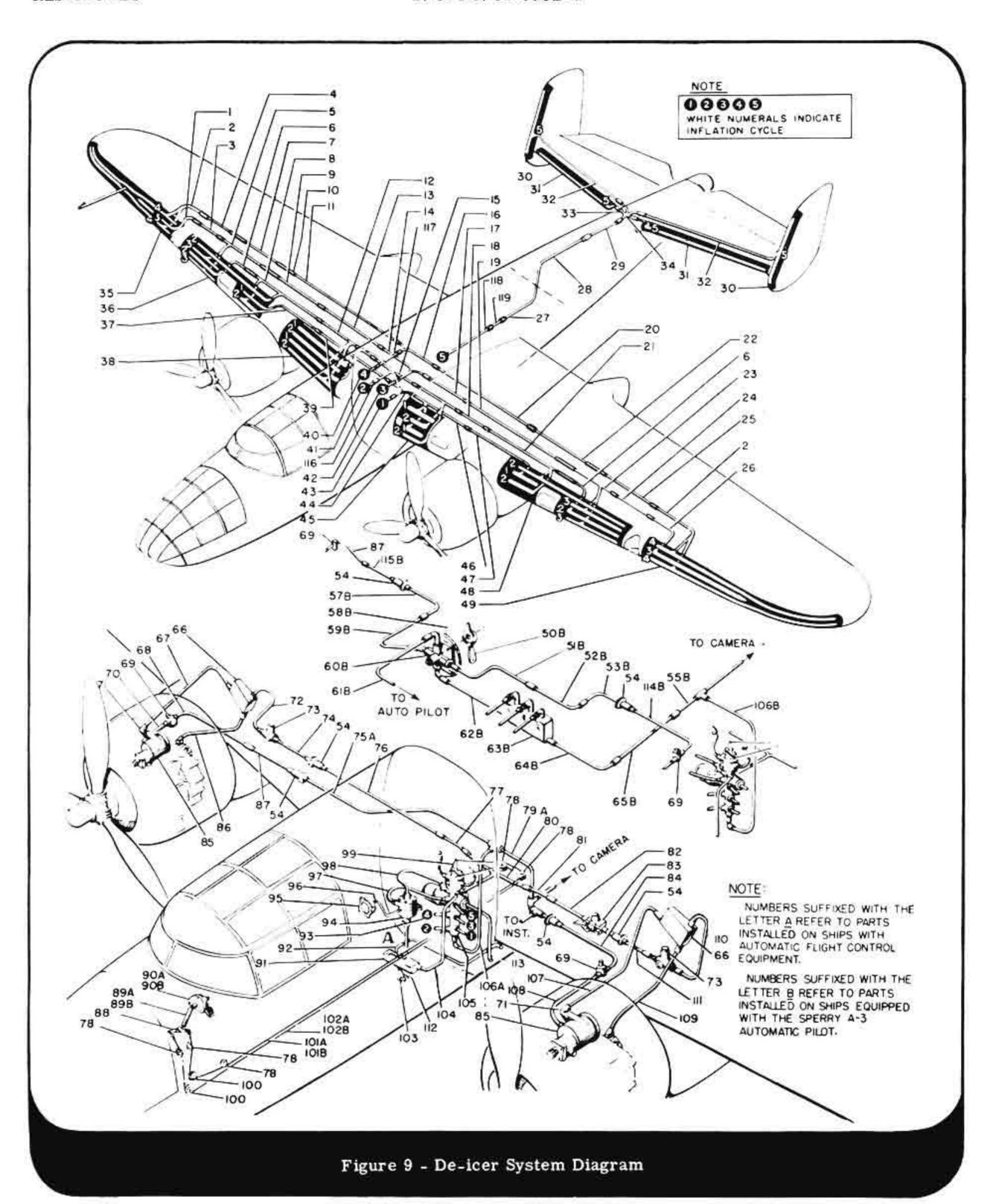
3 PILOT 6 RADIO OPERATOR

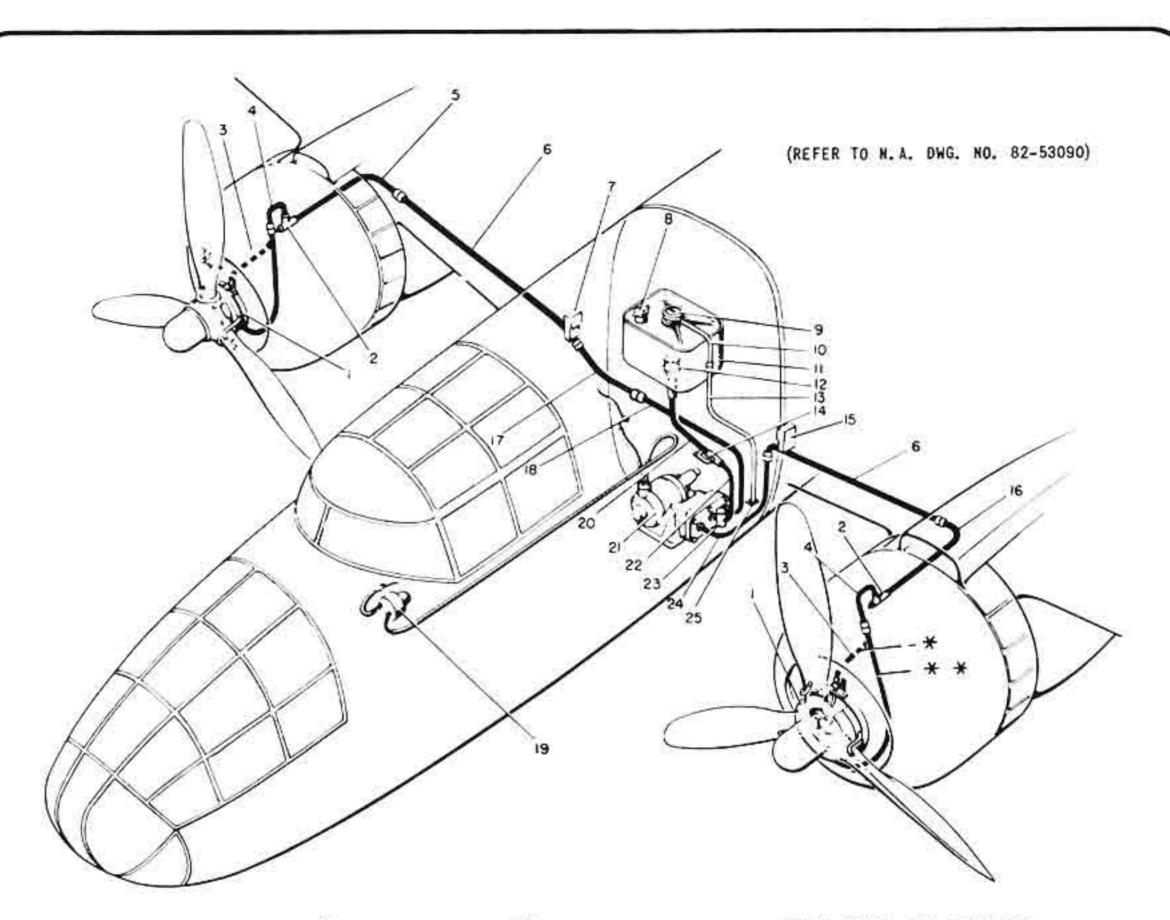
SIGHT SEAT

4 CO-PILOT 7 UPPER TURRET OPERATOR

2 BOMBARDIER-RIDING SEAT 5 NAVIGATOR 8 CAMERA OPERATOR

Figure 8 - Oxygen System Diagram

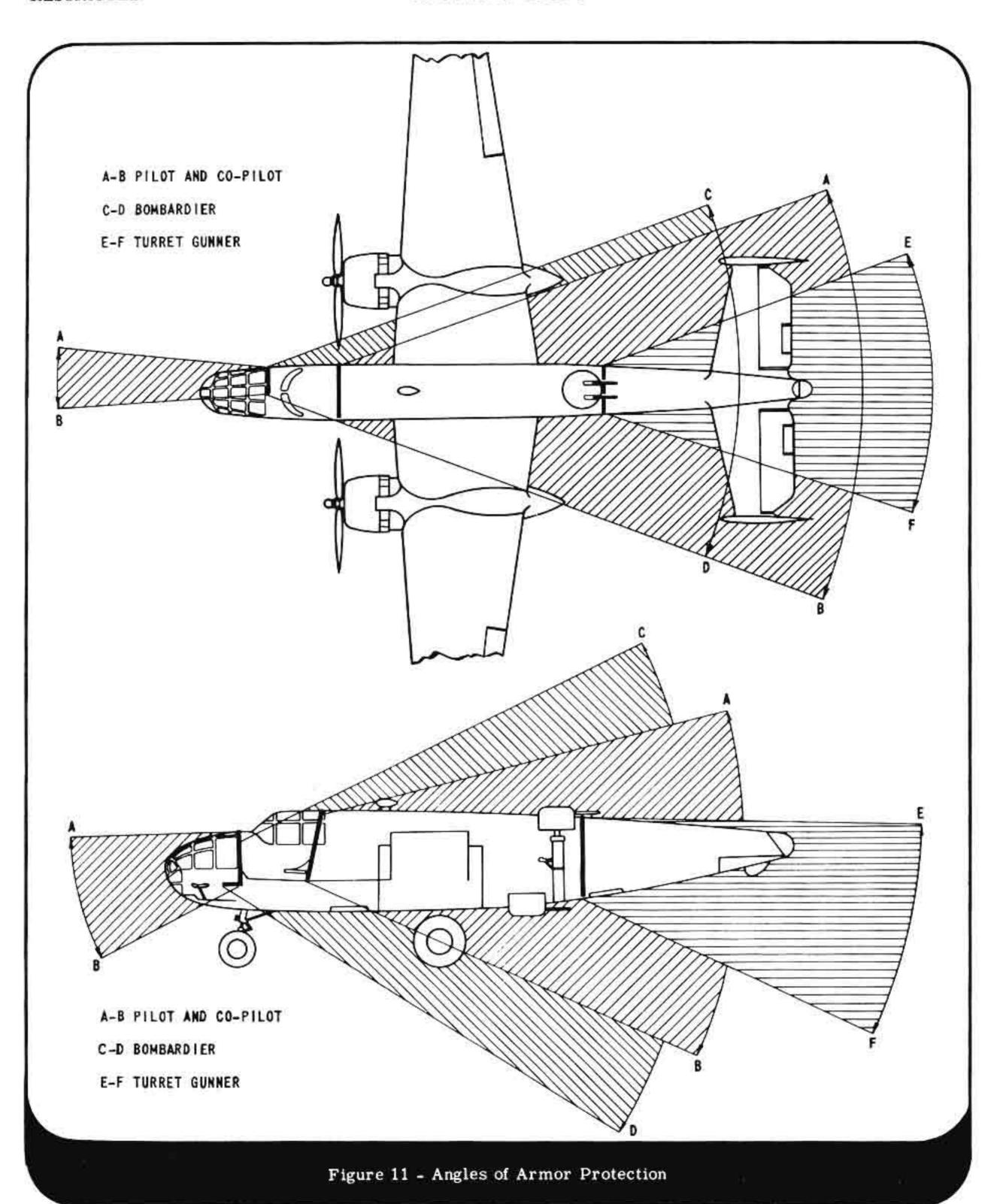




- 1. SLINGER RING (HAMILTON STANDARD)
- 2. CHECK VALVE ANTI-DRAIN (PARKER)
- 3. LINE NACELLE CHECK VALVE TO SLINGER RING 2ND SECTION
- 4. LINE NACELLE CHECK VALVE TO SLINGER RING IST SECTION
- 5. LINE WING STA. 96 TO NACELLE CHECK VALVE RIGHT
- 6. LINE WING STA. 27-96
- 7. SUPPORT WING CENTERSECTION LINE LEFT
- 8. CAP RESERVOIR FILLER
- 9. FLANGE FLUID GAGE DIAL RETAINING
- 10. LINE ASSEMBLY TANK DRAIN IST SECTION
- II. TANK ASSEMBLY SUPPLY
- 12. FLOAT ASSEMBLY SUPPLY TANK FLUID
 GAGE

- 13. LINE TANK DRAIN 2ND SECTION
- 14. VALVE SHUT-OFF (PARKER)
- 15. SUPPORT ASSEMBLY WING CENTER-SECTION LINE RIGHT
- 16. LINE ASSEMBLY WING STATION 96 TO NACELLE CHECK VALVE LEFT
- 17. LINE UNION TO WING BLOCK RIGHT
- 18. LINE FLUID PUMP TO UNION RIGHT
- 19. RHEOSTAT, ANTI-ICER (OHMITE)
- 20. LINE TANK TO VALVE
- 21. PUMP (ECLIPSE)
- 22. LINE VALVE TO FLUID PUMP
- 23. FILTER (ECLIPSE)
- 24. LINE FLUID PUMP TO UNION LEFT
- 25. DRAIN SUPPLY TANK FLUID

Figure 10 - Anti-icer System Diagram



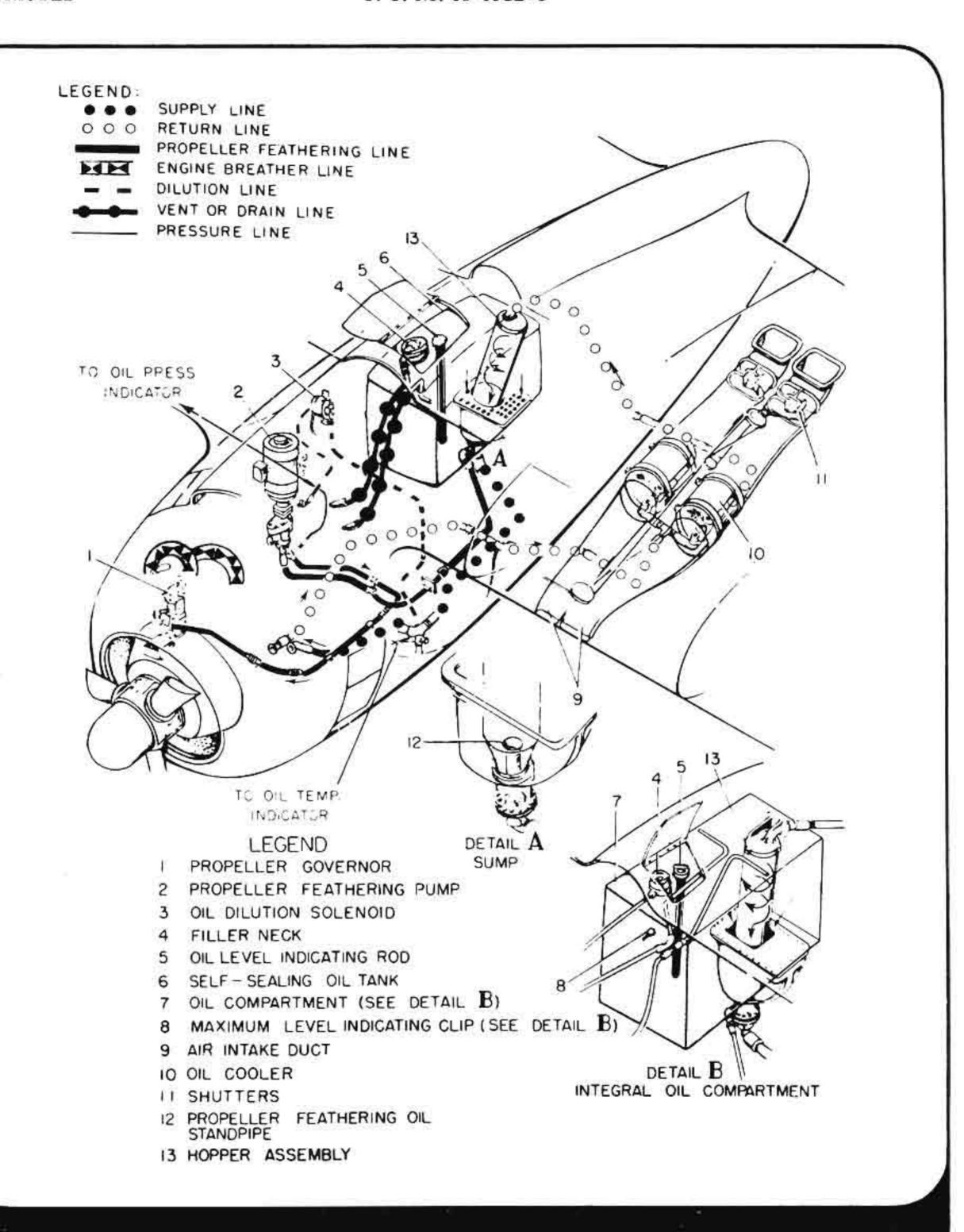


Figure 12 - Oil System Diagram

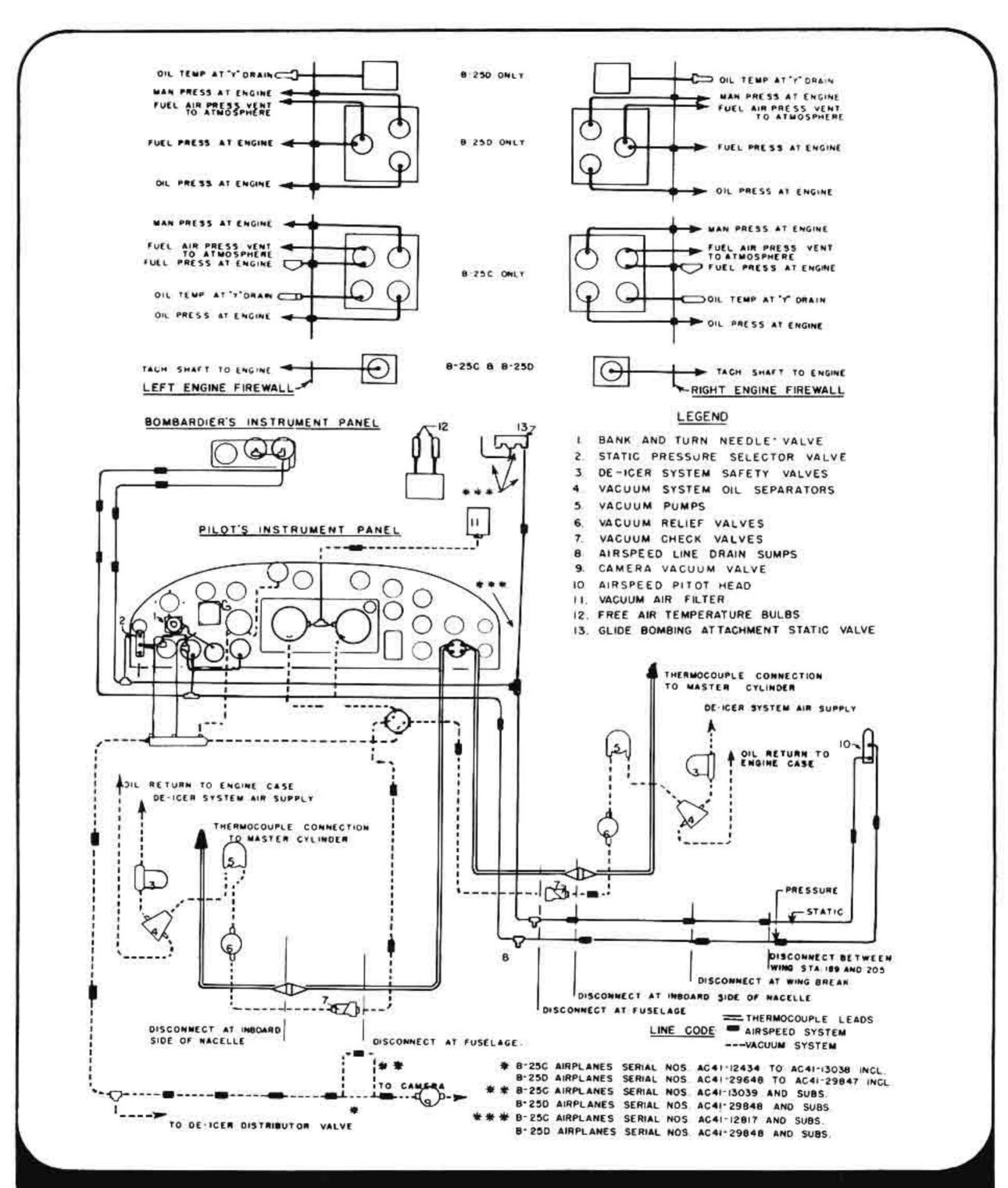


Figure 13 - Instrument and Vacuum System Diagram (A-3 Sperry)

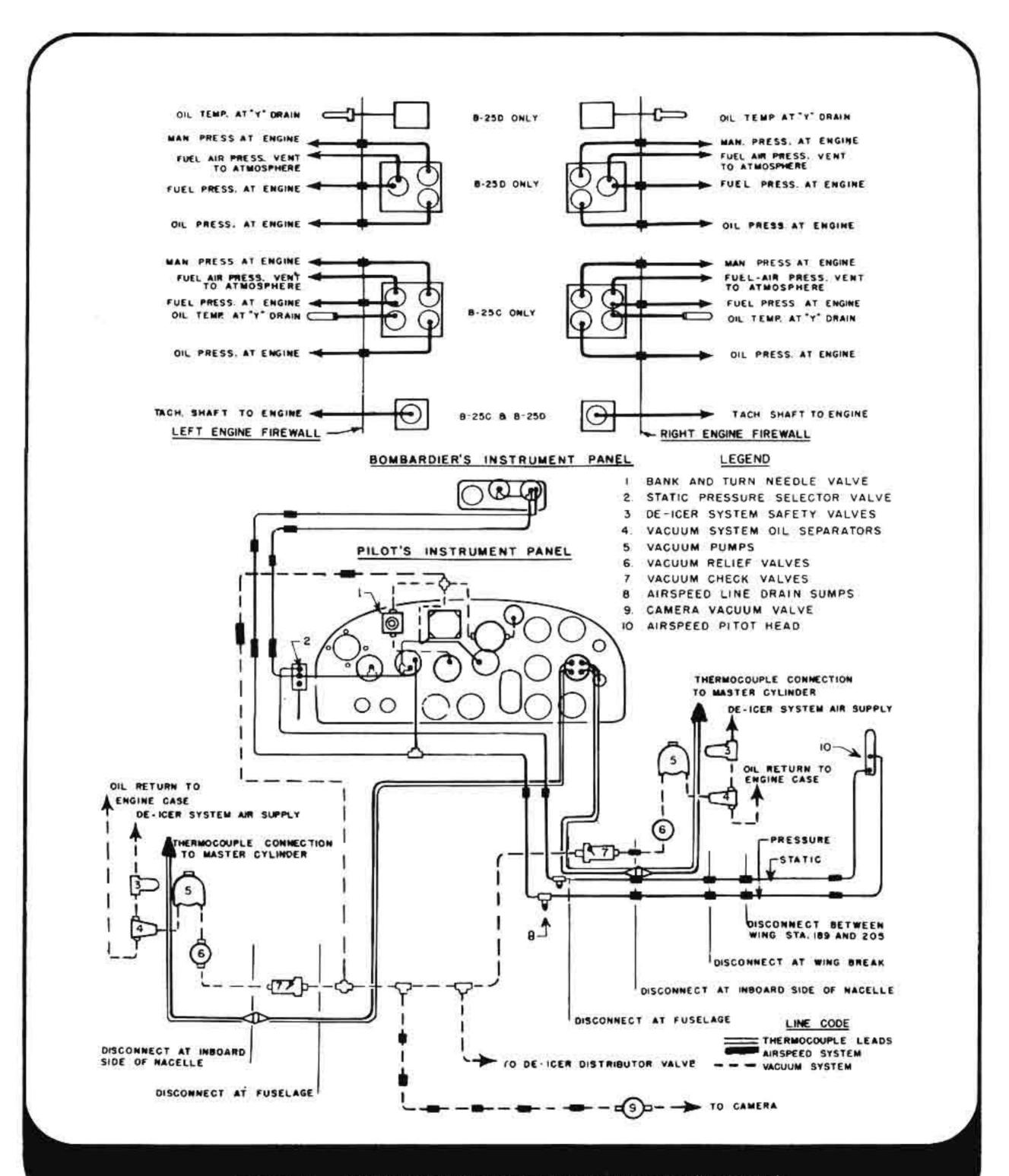
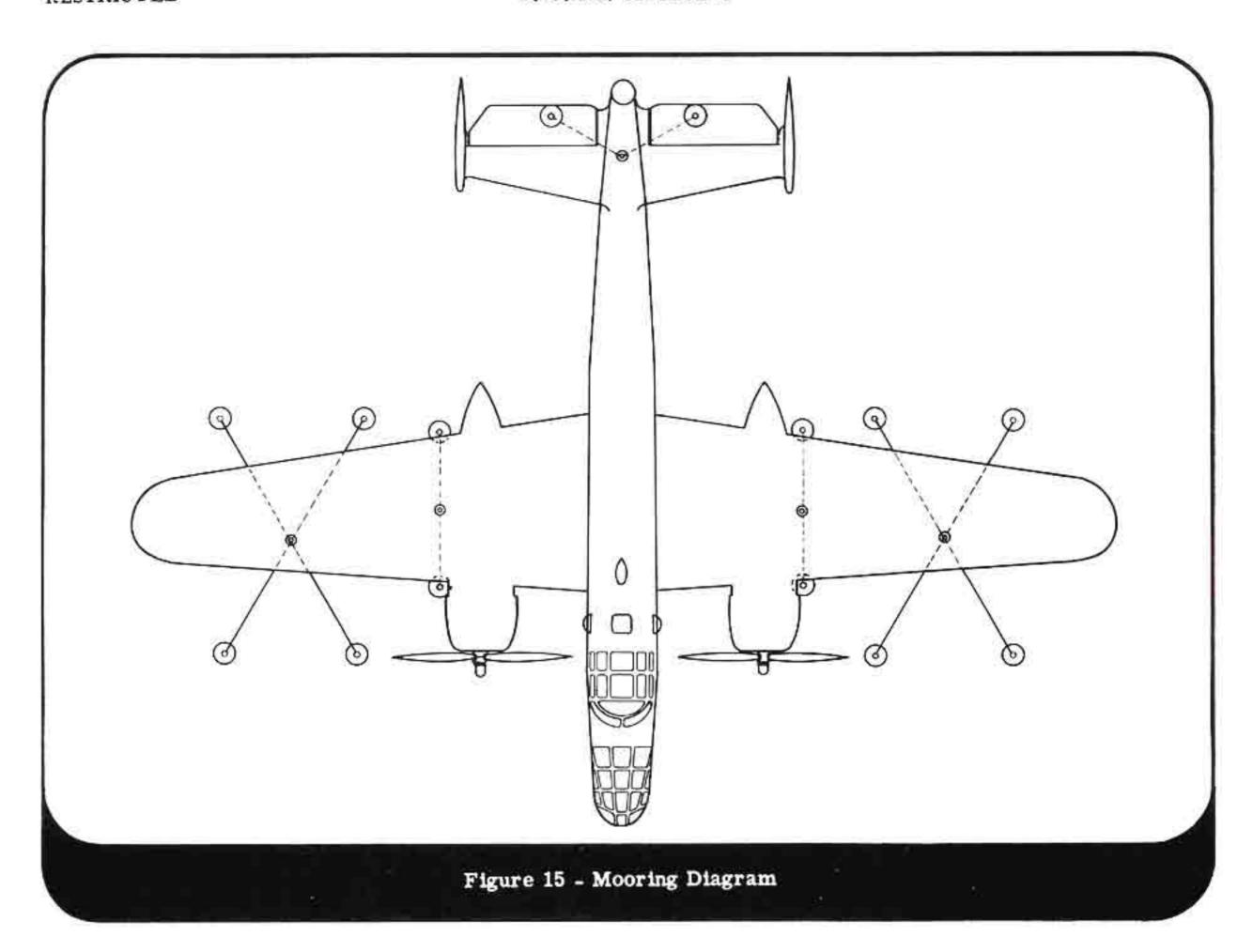


Figure 14 - Instrument and Vacuum System Diagram (A.F.C.E.)





- (2) When attempting to straighten the airplane out of a turn it will be found that the nose wheel has less tendency to trail properly as the depth of the tire sink increases. A tire sink in excess of 2 in. (5cm) causes a negative trailing reaction on the nose wheel, and, rather than straighten out, it will attempt to reverse its position and trail 180 degrees to its normal angle. If the tire sink exceeds 2 in. (5cm), one member of the crew should walk ahead of the airplane and signal to the pilot the position of the nose wheel and advise whether the nose wheel tends to trail properly or is attempting to reverse its position. If the airplane is pivoted on one wheel, the nose wheel will assume a sharp angle toward the rear, and the stationary pivot wheel will mire itself.
 - (3) If the airplane becomes mired:
- (a) Manually turn nose wheel in line with the airplane fuselage by the use of a towing bar or a piece of iron pipe.
- (b) If either of the main wheels sinks to a depth of 4 or 5 in. (10 or 12 cm), dig a shallow trench in front

of each wheel with a forward slope of 10 to 20 degrees. Then run engines to take-off power and release brakes quickly. If main wheels sink more than 5 in. (12 cm) move airplane by tractor. Do not attempt to tow airplane over soft ground by means of the nose wheel tow bar.

<u>CAUTION</u>: Considerable care should be exercised in manually turning the nose wheel because of danger from propellers.

- c. Recovery from a stall can be made by dropping the nose of the airplane. A rolling tendency is counteracted by the application of the opposite aileron control and a slight amount of rudder.
- (1) With the wing flaps fully down 45 degrees, the indicated stalling speed is reduced 20 mph at normal gross weight (25,450 lb; 11,542 kg).
 - (2) For stalling speeds refer to paragraph 10.m.
 - d. Trim Tab Changes Are Conventional.
- e. <u>Dives</u>. The maximum indicated diving air speed is 340 mph (295 knots) at normal gross weight.
- f. Climbing. An indicated air speed of at least 155 mph (133.3 knots).
- g. Center of Gravity. These airplanes have an allowable CG range from a maximum forward position of 20 percent (gear down) to a maximum rearward position of 32.6 percent (gear up).

h. Air Speed Restrictions.

- Do not exceed an air speed of 340 mph (295 knots) indicated.
- (2) Do not lower landing gear at a speed in excess of 170 mph (148 knots) indicated.
- (3) With landing gear down and wing flaps up do not exceed an air speed of 200 mph (174 knots) indicated.
- (4) Do not lower main landing gear or nose gear by hand (mechanically) at a speed over 150 mph (130 knots) indicated.
- (5) Do not lower wing flaps or fly with wing flaps down over 170 mph (148 knots) indicated.
- (6) Do not lower wing flaps by hand or fly after the flaps are mechanically operated, at indicated air speeds over 150 mph (130 knots).

<u>CAUTION</u>: Do not attempt to operate the wing flap mechanically or even install crank except when a complete failure of the hydraulic system exists, since the hydraulic and mechanical systems oppose each other. For complete instructions refer to section X.

- (7) Do not open bomb bay doors at an air speed over 290 mph (252 knots) indicated.
- (8) Do not operate de-icer system at speeds above 230 mph (200 knots) indicated.

- (9) Do not operate de-icer system during take-off or landing.
- Single Engine Operation. The minimum controllable speed with one engine is 140 mph (122 knots).
 Fly with dead engine high.

j. Power Plant Restrictions.

- (1) Do not exceed an engine speed of 2880 rpm.
- (2) Do not idle engines on ground below 450 rpm.
- (3) Do not turn on high blower during take-off.

<u>CAUTION</u>: Use air pressure brake system in an emergency only. After using, hydraulic brake system must be bled.

k. Restricted Use of Automatic Pilot.

- (1) Do not operate airplane by automatic pilot in extremely turbulent air, when de-icer system is operating, or when one or more engines are not delivering normal power output.
- (2) Do not place airplane under control of the automatic pilot at any speed or altitude until the pilot has determined by manual operation that the existing flight conditions permit safe control by the automatic pilot, and in no case will automatic pilots be used when the airplane is flying at less than an indicated air speed of 40 mph (35 knots) above the stalling speed.
- (3) Do not use automatic pilot unless one rated pilot remains "on watch" and maintains a close check of the airplane and instruments.
- (4) Do not engage automatic pilot when follow-up indexes are not lined up.
- (5) Do not make course and altitude changes by rapid knob movements. Turn slowly and smoothly.
- (6) Do not allow airplane to get too far out of trim.
- (7) Do not turn any of the three speed controls to "OFF" or lowest speed when automatic pilot is engaged, as this would lock the corresponding surface controls in whatever position they happen to be.

<u>CAUTION</u>: Automatic pilot can be overpowered.

- Loading Limitations. Only straight flying is permitted when airplane is loaded to specified maximum loaded weight for safe flight. Refer to paragraph p. for maneuvers prohibited.
- m. Stalls. The stalling speeds for these airplanes with flaps up are as follows:

Level flight 101 mph; 87.7 knots 30 degree bank 134 mph; 116.3 knots 60 degree bank 154 mph; 133.7 knots

- Recovery from a stall may be made by dropping the nose.
- (2) Stalling characteristics are not affected by changes of the gross weight, amount of power used, the setting of the wing flaps, or the operation of the

de-icer shoes. However the indicated stalling speed is raised 4 mph by operation of the de-icer. With the wing flaps fully down (45 degrees) the indicated stalling speed is reduced 20 mph at normal gross weight (25,450 lb; 11,542 kg.). A slight buffeting on the elevator and the horizontal stabilizer warns of a stall.

n. Spins. - Intentional spins are prohibited. However if an unintentional spin develops recovery may be made in the conventional manner.

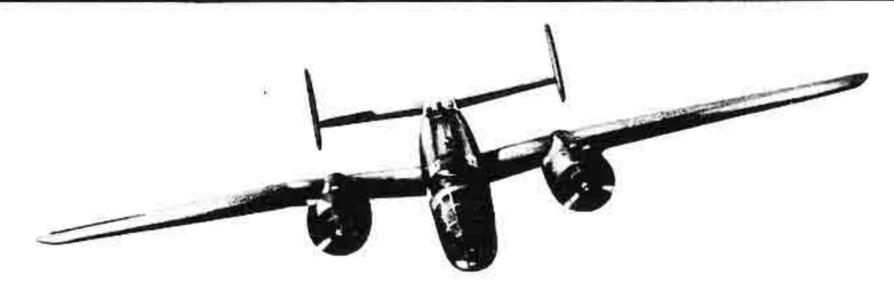
CAUTION: These airplanes are very clean aerodynamically and will accelerate very rapidly in a dive. Recovery from any dive position should be without delay and accomplished as smoothly as possible. o. Acrobatics. - All acrobatics are prohibited.

p. Maneuvers Prohibited.

Loop Inverted Flight
Spin Vertical Bank
Roll Immelman

- q. Diving.
- The maximum indicated air speed is 340 mph
 knots) at normal gross weight.
 - (2) Recovery from dives should not be too abrupt.
- (3) The following table gives maximum accelerations and diving speeds according to basic weight conditions:

				040				
Gross Weight	lb. kg.	20,000 9,070	23,000 10,430	26,000 11,791	29,302 13,291	32,000 14,512	34,000 15,419	
Maximum allowable pull-out and push-over acceleration "g"		+3.67 -2.00	+3.67 -2.00	+3.67 -2.00	+2.67 -1.67	+2.67 -1.67	+2.67 -1.67	
Maximum allowable during speed (indicated)	mph knots	340 295	340 295	340 295	340 295	332 288	303 263	



SECTION II

PILOT'S OPERATING INSTRUCTIONS

Pilot

- BEFORE ENTERING THE PILOT'S COMPARTMENT.
 - a. Check that nose gear towing pin is engaged.
 - b. To enter front entrance hatch:
 - Verify that the lock on the front entrance hatch is unlocked.
 - (2) Depress flush type spring latch by pushing upward.
 - (3) Enter navigator's compartment.
 - c. While still in navigator's compartment:
 - Check fuel cross-feed shut-off valve. (See figure 23-221.)
 - (2) Check fuel transfer valves. (See figure 23-222.)

de-icer shoes. However the indicated stalling speed is raised 4 mph by operation of the de-icer. With the wing flaps fully down (45 degrees) the indicated stalling speed is reduced 20 mph at normal gross weight (25,450 lb; 11,542 kg.). A slight buffeting on the elevator and the horizontal stabilizer warns of a stall.

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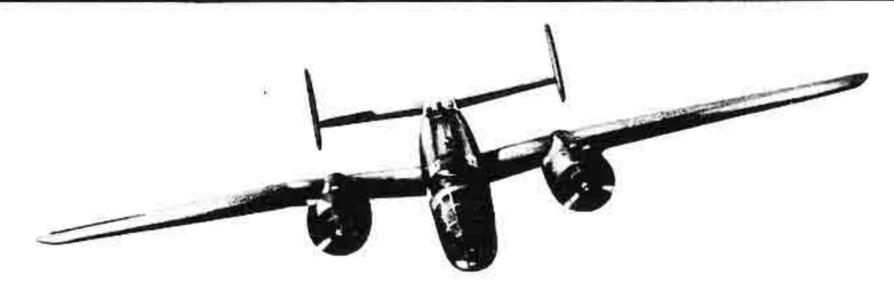
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Maximum allowable during speed (indicated)	mph knots	340 295	340 295	340 295	340 295	332 288	303 263	



SECTION II

PILOT'S OPERATING INSTRUCTIONS

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 - b. To enter front entrance hatch:
 - Verify that the lock on the front entrance hatch is unlocked.
 - (2) Depress flush type spring latch by pushing upward.
 - (3) Enter navigator's compartment.
 - c. While still in navigator's compartment:
 - Check fuel cross-feed shut-off valve. (See figure 23-221.)
 - (2) Check fuel transfer valves. (See figure 23-222.)

- (3) Check generator main line switches. (See figure 23-224.)
- (4) Check generator voltage switch. (See figure 23-225.)
- (5) Check emergency nose gear operating pawl control (figure 25-239) "OFF."

2. ON ENTERING THE PILOT'S COMPARTMENT

a. Check for all flights.

- Check with radio operator that the main landing gear and wing flap emergency cranks are stowed.
- (2) Check with navigator that bomb door emergency cranks are stowed.
- (4) Check with crew members to see that the three emergency ground escape hatches are unlocked.

- (3) Check emergency brake air pressure at 400-425 lb/sq in. (28.1 to 29.9 kg/sq cm)
- (5) Ignition switches (figure 18-156) "OFF."
- (6) Set parking brakes. (See figure 17-153.)
- (7) Unlock surface controls by pulling up on lock handle (figure 18-161) and check operation.
- (8) Remove snap wire hook attached to floor below landing gear control lever from the control handle (figure 21-192) and stow.
- (9) Remove locking plate from wing and cowl flap control levers (figure 17-149) and stow the lock.
- (10) See that automatic pilot or automatic flight control equipment is "OFF."
- (11) If engines are inoperative for over two hours have propellers turned by hand three or four revolutions with the ignition "OFF."
- (12) Crack open throttle 1/2 inch (1.27 cm) at (700-800 rpm).
- (13) Set propeller control (figure 18-165) to "INCREASE RPM."
- (14) Set mixture control (figure 18-167) to "FULL RICH."
- (15) Lock supercharger control (figure 17-146) at "LOW."
- (16) See that oil cooler shutter controls (figure 17-151) are "CLOSED."
- (17) Set carburetor air (figure 16-141) to "NOR-MAL."
- (18) Set cowl flaps (figure 17-149) to "OPEN."
- (19) Phone navigator to set emergency fuel shutoff valves to "ON."

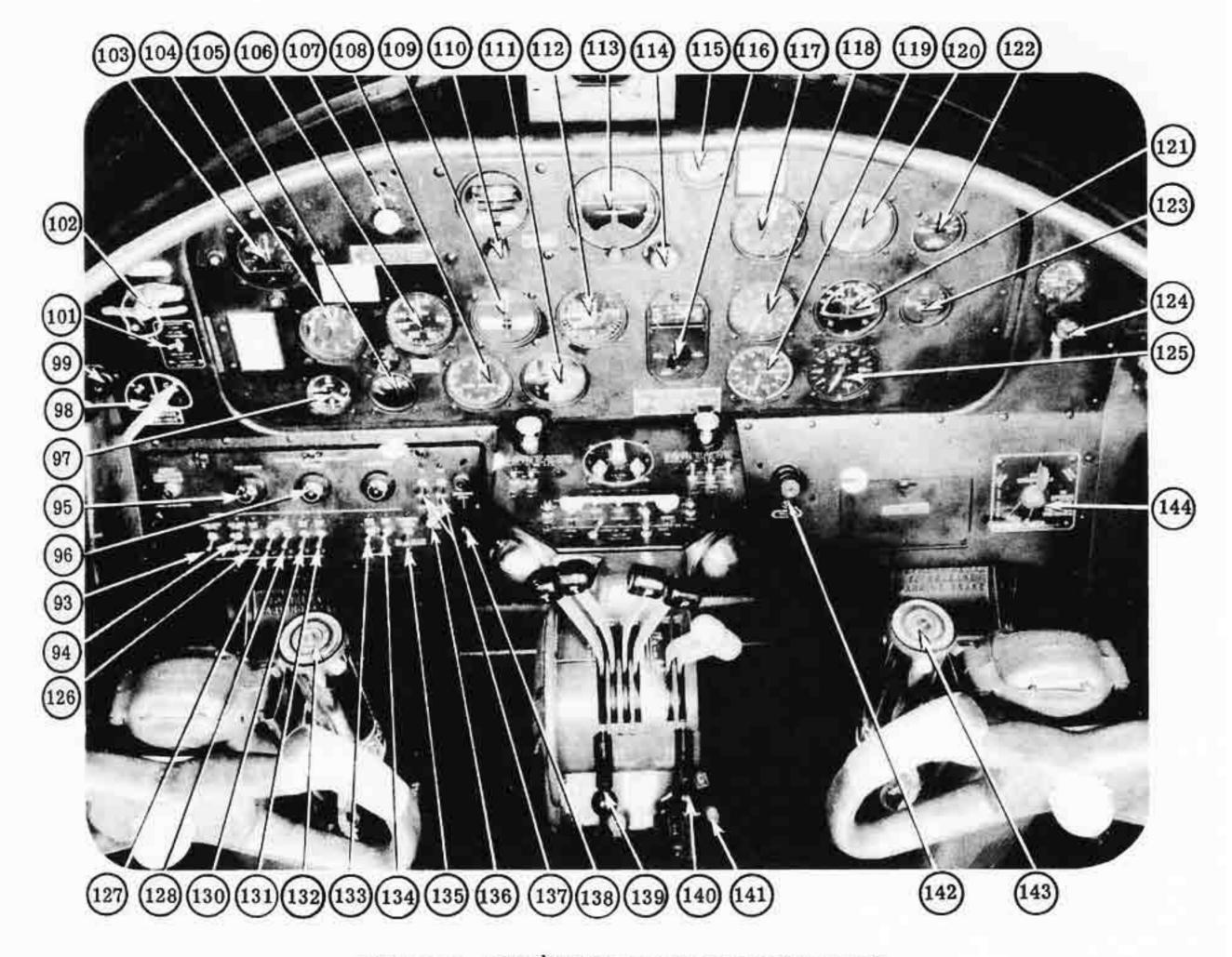


Figure 16 - Pilot's Instruments and Control Panel

- 93 Fluorescent Lights Switch
- 94 Landing Gear Warning Horn Release Switch
- 95 Propeller Anti-Icer Rheostat
- 96 Formation Lights
- 97 Clock
- 98 De-Icer Valve
- 99 Spring Latch for Side Window
- 101 Air-Speed Tube Static Pressure Selector Valve (Alternate Source)
- 102 Emergency Bomb Release
- 103 Pilot's Direction Indicator
- 104 Altimeter
- 105 Free Air Temperature
- 106 Air Speed
- 107 Vacuum Adjustment Knob
- 108 Radio Compass
- 109 Turn and Bank Indicator
- 110 Turn Indicator

- 111 Landing Gear and Wing Flap Indicator
- 112 Climb Indicator
- 113 Flight Control (Artificial Horizon)
- 114 Caging Knob
- 115 Vacuum Pressure
- 116 Fuel Selector Valve
- 117 Manifold Pressure
- 118 Fuel Pressure
- 119 Oil Temperature
- 120 Tachometer
- 121 Cylinder Temperature
- 122 Hydraulic Pressure
- 123 Hydraulic Brake Pressure
- 124 Oxygen Regulator
- 125 Oil Pressure
- 126 Passing Lights
- 127 Battery Disconnect (Left)
- 128 Battery Disconnect (Right)

- 129 Compass Light Rheostat
- 130 Pitot Heater
- 131 Dome Light Switch Panel
- 132 Lamp on Aileron Control
- 133 Cockpit Lights
- 134 Running Lights
- 135 Oil Dilution Both Engines
- 136 Identification Light Keying Switch
- 137 Identification Light Top and Bottom
- 138 Bombardier Signal
- 139 Locking Controls, Propeller, and Mixture
- 140 Locking Controls
- 141 Carburetor Air
- 142 Extension Light and Switch
- 143 Lamp on Aileron Control
- 144 Fire Extinguisher Selector Valve and Pull Handle

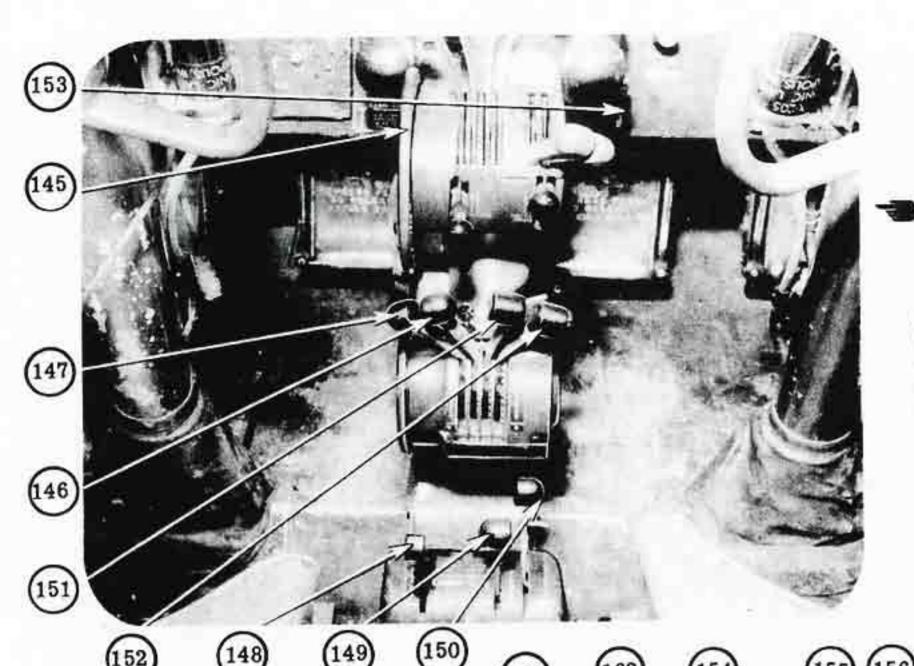
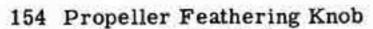


Figure 17 - Pilot's Control Pedestal

- 145 Rudder Trim Tab (Altitude)
- 146 Supercharger Control
- 147 Supercharger Control
- 148 Wing Flaps
- 149 Cowl Flaps
- 150 Cowl Flaps
- 151 Oil Cooler Shutters
- 152 Oil Cooler Shutters
- 153 Parking Brake



Figure 18 - Pilot's A.F.C.E. Control Panel



155 Aileron (A.F.C.E.)

156 Left Ignition Switch

157 Elevator (A.F.C.E.)

158 Right Ignition Switch

159 Rudder (A.F.C.E.)

160 Propeller Feathering Knob

161 Surface Control Lock Handle

162 Landing Lights

163 Fuel Booster Pump

164 Throttle

165 Propeller

166 Fuel Booster Pump

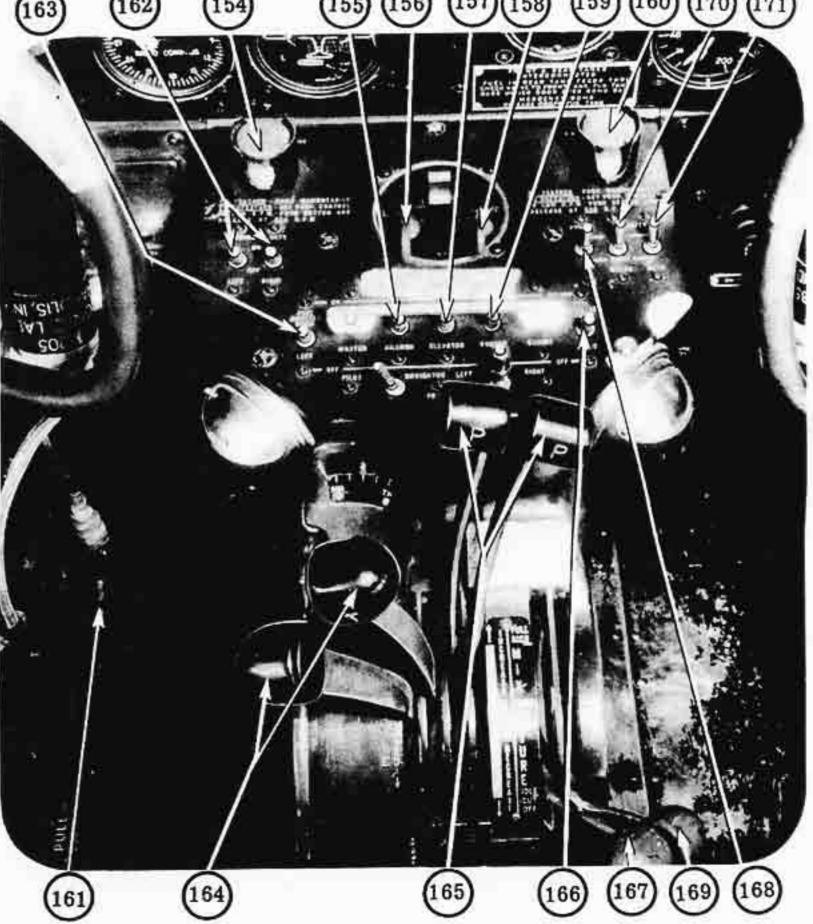
167 Mixture Control

168 Primer Switch

169 Mixture Control

170 Energizing Switch

171 Starter Switch



(181)(182)(183)(184)

(186)

(185)

(187)

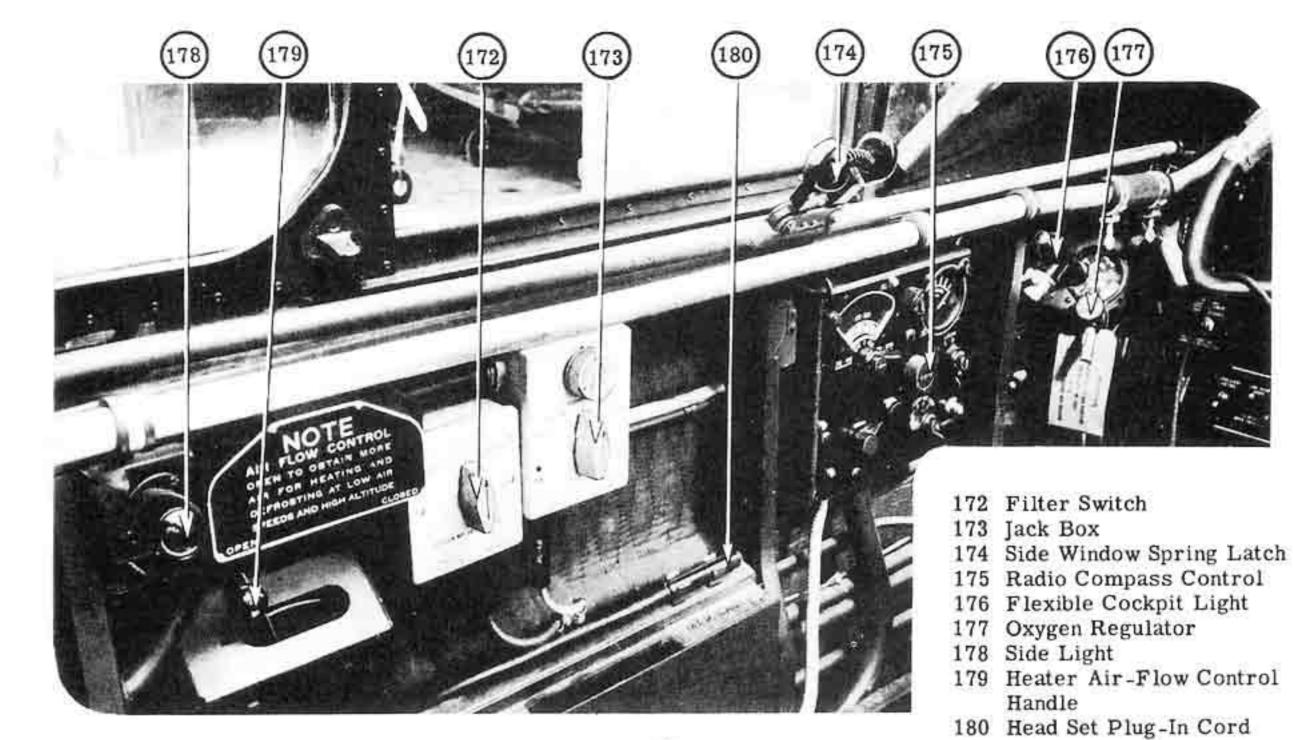


Figure 19 - Pilot's Compartment (Left Side)

Figure 20 - Pilot's Compartment (Right Side)

181 Oxygen Regulator
182 Flexible Cockpit Light
183 Air Scoop
184 Jack Box
185 Filter Switch
186 Side Window Spring Latch
187 Head Set Plug-In
188 Receiver
189 Transmitter
190 Side Light

(188)

(189)

(190)



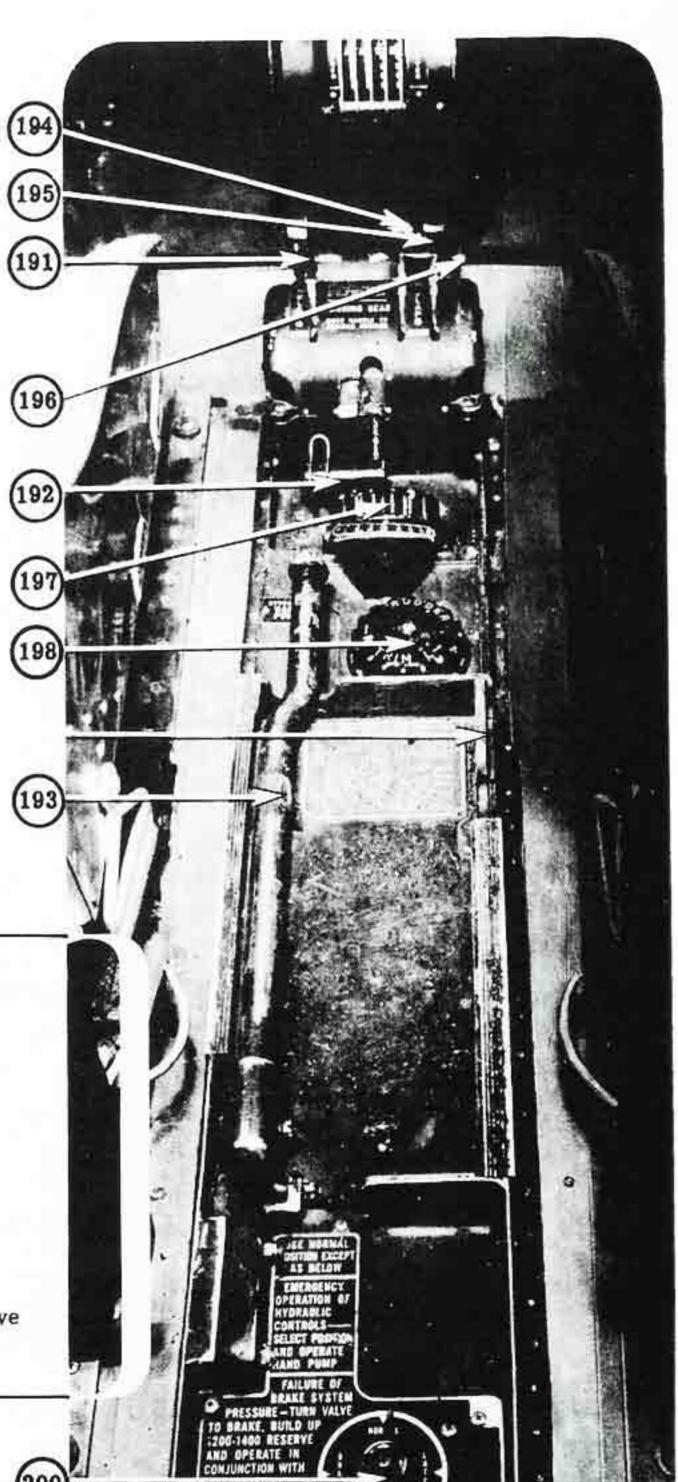


Figure 21 - Floor Controls Between Pilot and Copilot

- 191 Wing Flaps
- 192 Landing Gear
- 193 Hydraulic Hand Pump
- 194 Engine Cowl Flaps
- 195 Engine Cowl Flaps
- 196 Control Lock
- 197 Aileron Trim
- 198 Rudder Trim
- 199 Emergency Air Brake 200 Emergency Hydraulic Selector Valve

3. STARTING ENGINE.

a. Check with navigator to see that battery disconnect, generator-ignition safety, and active inverter switches are "ON."

4. ENGINE WARM-UP.

- d. Check elevator trim tab control. (See figure 17-145.)
- e. Check aileron trim tab control. (See figure 21-197.)
- Check rudder trim tab control. (See figure 21-198.)

5. EMERGENCY TAKE-OFF.

a. If the engines were properly diluted (figure 16-135) when previously stopped, no trouble should be experienced in maintaining oil pres-

- b. Set booster pump switch (figure 18-166) to "ON" (fuel pressure 6 to 7 lb/sq in. (.4 to .5 kg/sq cm).
- <u>c</u>. Turn on engine primer switch (figure 18-168); prime 3 to 5 seconds if cold; 2 seconds if hot.
- d. Set fire extinguisher switch (figure 16-144) to "ON."
 - (1) If engine fails to start due to cold, instruct a crew member or a member of the ground crew to use hand crank. Then press engaging switch (figure 18-171) to "ON," followed by pressing energizing switch (figure 18-170) to "ON;" then hold both switches "ON."
- e. Prime while engaging as required.
- a. As engine starts, check oil pressure gage (figure 16-125); if not 40 lb/sq in. (2.8 kg/sq cm) after 30 seconds, stop engine and investigate. Warm engine at 1200 rpm until oil temperature shows a definite increase and the oil pressure remains steady when throttle is opened.
- b. Set booster pump switch (figure 18-166) "OFF" (fuel pressure 6 to 7 lb/sq in. (.4 to .5 kg/sq cm).
- <u>c</u>. Open oil cooler shutter controls (figure 17-151) to oil temperature of 40⁰ degrees C (104 degrees F).
- g. See that wing flap control handle (figure 17-148) is in "CLOSE" position.
- h. Check each magneto at 1800-2000 rpm by momentarily turning each ignition switch off in turn; maximum manifold pressure 27 to 31.5 in. Hg (68.6 to 80 cm Hg)(maximum rpm drop 75). If drop is greater, run at same rpm for 15 seconds and recheck.
- At 1600 rpm have navigator check voltmeter (figure 23-225) at 28 to 28.5 and the ammeter (figure 23-223) 40 to 60 maximum.

sure of 80 to 90 lb/sq in. (5.6 to 6.3 kg/sq cm). Then proceed with normal take-off.

6. ENGINE AND ACCESSORIES GROUND TEST.

- b. Check flight controls for free and proper movement, and watch control surfaces for correct response.
- c. Check de-icer control (figure 16-98) "OFF."
- d. Check with crew to see hatches are closed and that lower turret is retracted.
- e. Check with navigator on fuel level gages.
- f. Check suction (figure 16-115): 3.75 to 4.25 in. Hg (9.53 to 10.8 cm Hg).

- r. Check with navigator to see that emergency fuel shut-off valves (figure 23-227) are "ON."
- s. Check with navigator to verify heater switch (figure 22-212) "OFF."

7. PREFLIGHT CHECK.

- a. Check flight controls for free and proper movement, and watch control surfaces for correct response.
- b. Check for position of elevator, aileron and rudder trim tabs.
- Wing flaps (figure 17-148) 20 degrees down (control neutral),

Copilot

a. See that automatic pilot or automatic flight control equipment (figure 16-114) is caged "OFF."

- g. Check hydraulic pressure (figure 16-122) at 800 to 1100 lb/sq in. (56.2 to 77.3 kg/sq cm).
- h. Check brake pressure (figure 16-123): 1000 to 1200 lb/sq in. (70.3 to 84.3 kg/sq cm).
- i. Fuel booster pumps (figure 18-163) "ON." Fuel pressure 6 to 7 lb/sq in. (.4 to .5/sq cm).
- Propeller controls (figure 18-165) at "IN-CREASE RPM" (locked snug).
- k. Mixture controls (figure 18-167) at "FULL RICH" (locked snug).
- Supercharger controls (figure 17-146) "LOW" (locked).
- m. Oil cooler shutters (figure 17-151) "OPEN,"
- n. Carburetor air (figure 16-141) "NORMAL" or "ICING CONDITIONS" as required.
- O. Cowl flaps (figure 17-149) "OPEN" (control neutral).
- Emergency air brake (figure 21-199) safetied by wire in down position.
- g. Emergency hydraulic selector valve (figure 21-200) "NORMAL."
- t. Uncage gyro instruments. (See figure 16-114.)

 For best obstacle clearance on short run set flaps 30 degrees down.

TAKE-OFF.

- a. Do not turn on heater during take-off.
- b. Propeller controls (figure 18-165) increase rpm (locked snug).

i. Refer to "Take-off, Climb and Landing Chart."

9. ENGINE FAILURE DURING TAKE-OFF.

- a. Move mixture control (figure 18-169) to "IDLE CUT-OFF" and cut the ignition switch of dead engine.
- c. Put nose of airplane down and make belly landing.
- 10. CLIMB.

- c. Engine rpm 2600 maximum and manifold pressure (figure 16-117) 44 in. Hg (111.8 cm Hg). Maximum time 1 minute (lock throttle snug).
- d. Landing gear retracted only on definite signal from pilot.
- E. Fuel pressure (figure 16-118) 6 to 7 lb/sq in.
 (.4 to .5 kg/sq cm).
- f. Cylinder temperature (figure 16-121) 160 degrees C minimum to 260 degrees C maximum (320 degrees F minimum to 500 degrees F maximum for 5 minutes).
- g. Oil pressure (figure 16-125) 80 to 90 lb/sqin. (5.6 to 6.3 kg/sq cm).
- h. Oil temperature 40 degrees C (104 degrees F) minimum 95 degrees C (203 degrees F) maximum.

- b. If bomb bay droppable tank is installed, release immediately if sufficient altitude has been attained to open and close bomb doors. (See figure 16-102.)
- d. Do not lower landing gear or nose wheel.
- e. If bombs are being carried do not release.
- a. Landing gear (figure 21-192) "UP."
- b. Manifold pressure (figure 16-117) 38 in. Hg (96.5 cm Hg); maximum below 11,000 ft (3350 meters). 39 in. Hg (99.1 cm Hg); maximum above 11,000 ft (3350 meters).
- c. Engine rpm 2400 maximum.
- d. Fuel pressure (figure 16-118) 6 to 7 lb/sq in. (.4 to .5 kg/sq cm).
- e. Cylinder temperature (figure 16-121) 260 degrees C (500 degrees F) maximum for 15 minutes.
- f. Oil pressure (figure 16-125) 80 to 90 lb/sq in. (5.6 to 6.3 kg/sq cm).

- Carburetor air (figure 16-141) "NORMAL" or "ICING CONDITIONS" as required.
- Supercharger: "LOW" below 11,000 ft (3350 meters); "HIGH" above 11,000 ft (3350 meters). Shift from low to high at 1400 to 2400 rpm.
- k. Wing flaps (figure 17-148) "UP"; cowl flaps (figure 17-149) "OPEN" (controls neutral).

11. FLIGHT OPERATION.

<u>CAUTION</u>: Do not allow one fuel tank to run completely dry before switching to another tank.

- (5) Mixture fuel (figure 18-167) "RICH."
- (6) Supercharger "LOW" below 13,000 ft (4000 meters); "HIGH" above 13,000 ft (4000 meters). Shift from "LOW" to "HIGH" at 1400 to 2400 rpm.
- (8) Carburetor air "NORMAL" or "ICING CON-DITIONS" as required.

NOTE: Consult Automatic Pilot Check-Off list if airplane is so equipped.

12. ENGINE FAILURE DURING FLIGHT.

The minimum controllable speed with one engine at rated power is 140 mph, indicated. If the speed drops below 140 mph, the application of

Copilot

- g. Oil cooler shutters (figure 17-151) "OPEN." Oil temperatures 95 degrees C (203 degrees F) maximum. (See figure 16-119.)
- h. Mixture (figure 18-167) "FULL RICH."

a. Cruising.

- Engine rpm maximum and manifold pressure 31.5 in. Hg (80 cm Hg) maximum.
- (2) Fuel pressure 6 to 7 lb/sq in. (.4 to .5 kg/sq cm). Fuel booster pumps "ON" as required to maintain 6 to 7 lb/sq in. (.4 to .5 kg/sq cm) fuel pressure.
- (3) Oil pressure 80 to 90 lb/sq in. (5.6 to 6.3 kg/sq cm).
- (4) Check suction 3.75 to 4.25 in. Hg (9.53 to 10.8 cm Hg).
- (7) Adjust oil cooler shutters to obtain 60 degrees C to 85 degrees C (140 degrees F to 185 degrees F).
- (9) Wing flaps and landing gear "UP" (flap control "NEUTRAL").
- (10) Cowl flaps closed or open as required (control neutral). Cylinder temperature 205 degrees C (401 degrees F) maximum.
- (11) Check volts 28 to 28.5; Amperes 40 to 60 maximum.

full power on the single engine causes the airplane to yaw. Airplane should be dived at reduced power to attain proper speed. Adjust rudder trim tab to counteract loss of engine thrust and fly the airplane with the dead engine high.

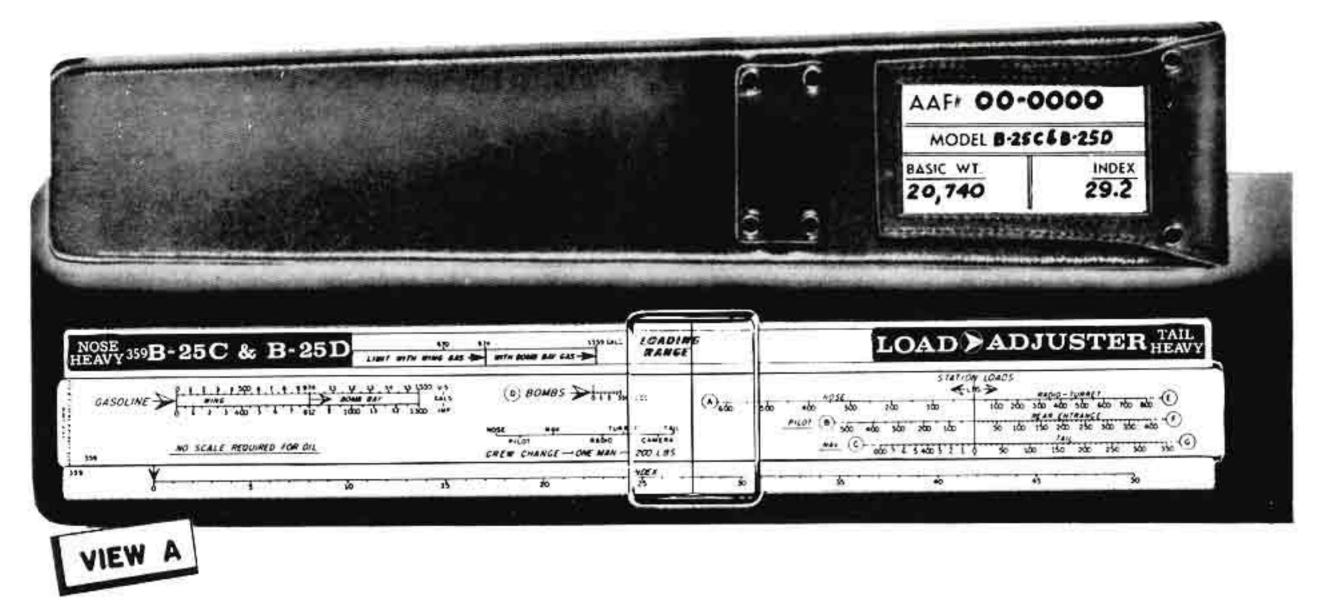
- 13. EMERGENCY CREW EXITS. (See section X.)
- 14. APPROACH, LANDING, AND CROSS-WIND LANDING.
 - a. Landing.
 - (2) Set de-icer control (figure 16-98) "OFF."
 - (4) Verify that lower gun turret is retracted.
 - (5) Check fuel levels with navigator.

(16) Check with navigator that heater control (figure 22-212) is "OFF."

<u>CAUTION</u>: If landing is not made, do not raise flaps until sufficient altitude and speed are obtained.

- b. Emergency Operation of Landing Gear and Flaps.
 - (1) Order navigator to lower nose gear.
 - (2) At request of navigator, retard throttle momentarily to see that nose gear is locked

- (1) Turn automatic pilot (figure 16-114) "OFF."
- (3) Cage gyro instruments. (Figure 16-114.)
- (6) Check hydraulic pressure (figure 16-122) at 800 to 1000 lb/sq in. (52.6 to 77.3 kg/sq cm).
- (7) Check brake pressure (figure 16-123) at 1000 to 1200 lb/sq in. (70.3 to 84.3 kg/sq cm).
- (8) Checkfuel booster pumps (figure 18-166) both "ON."
- (9) Set propeller (figure 18-165) at 2100 rpm.
- (10) Set mixture controls (figure 18-169) "FULL RICH."
- (11) Lock supercharger control (figure 17-147) at "LOW."
- (12) Oil cooler shutters (figure 17-151) "OPEN."
- (13) Cowl flaps (figure 17-149) "CLOSED" (control neutral).
- (14) Set landing gear (figure 21-192) "DOWN" and lock. Air speed should be less than 170 mph (148 knots) when lowering landing gear. Check operation by indicator (figure 16-111) and warning horn.
- (15) Safety emergency brake control (figure 21-199) with pressure at 400 to 425 lb/sqin. (28.1 to 29.9 kg/sq cm).
- (17) Set wing flaps (figure 17-148) "DOWN" (control neutral). Do not exceed 170 mph (148 knots).



17. Instructions for Use of Load Adjuster.

- a. Airplane Loading. Check and sign the weight and balance clearance prepared by the ground loading personnel. This may be rapidly and accurately accomplished by using a load adjuster (view A). The following instructions and sample loading problem are published as condensed instructions for the information and guidance of all personnel using a load adjuster to determine change in balance from the basic airplane to the loaded airplane as flown, and to insure that the weight distribution of all items loaded above and beyond the basic airplane weight and balance will not produce a weight and balance condition beyond permissible limits.
- b. Application of Load Adjuster. A load adjuster and carrying case for the models B-25C and B-25D airplanes will be found located on a mounting hook adjacent to the data case. Pick up the instrument and ascertain that the serial number for the airplane being loaded is identical with the serial number inscribed on the carrying case identification card (view A).

<u>CAUTION</u>: The airplane model designation stamped on every load adjuster indicates that the instrument may be used for balance calculations on any AAF airplane of that particular model. However, the <u>index</u> figure entered on the carrying case identification card is correct <u>only</u> for the specific airplane serial number printed directly above, and represents the balance moment of <u>only that one individual</u> basic airplane.

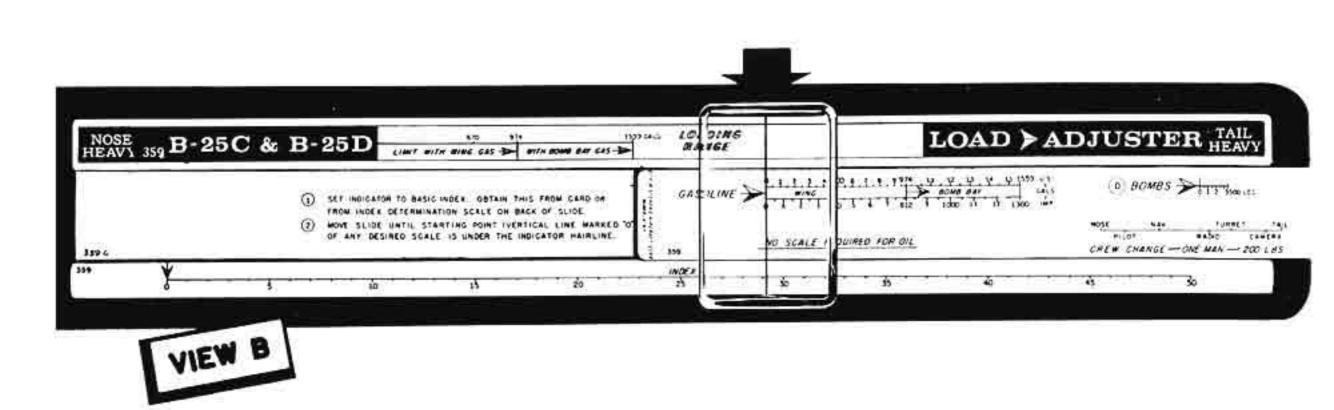
c. Operating Instructions.

(1) The following <u>sample</u> loading problem is itemized in detail, and complete instructions with supporting illustrations are published to furnish the Service with complete instructions on loading aircraft above and beyond the basic airplane (including personal items and all items commonly referred to as "expendable" items) are to be taken into consideration for each and every loading problem, and their balance moments must be added with the load adjuster on the compartment scale where they are to be located.

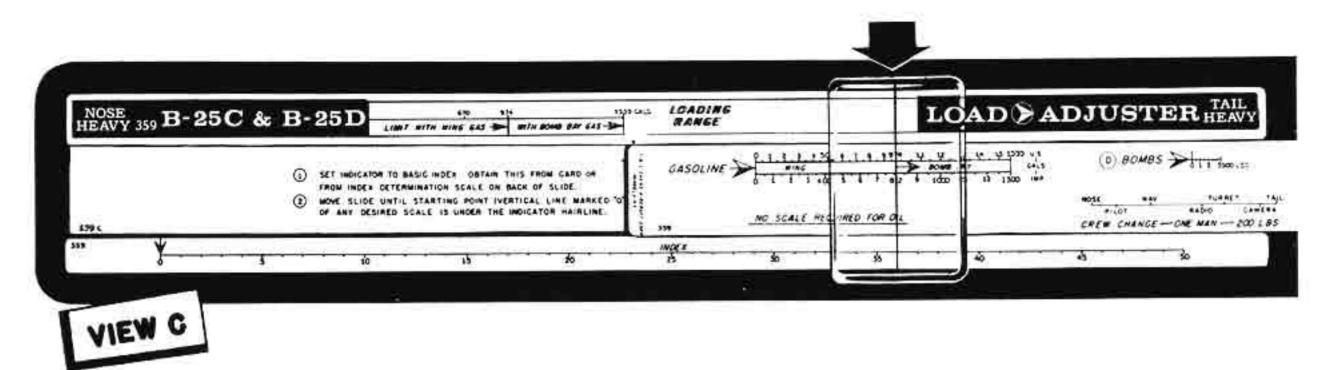
(a) Given:

<u>Item</u>	Sub-Total	Total
Basic Airplane		20,740
Gasoline (974 U.S. gal - 812 Imp. gal)		6,744
Oil (42 U.S. gal - 35 Imp. gal)		315
Bombs (Bomb Bay)		3,500
Nose Compartment		525
Bombardier	200	
Special Equipment	300	
Handbook Data	25	
Pilots' Compartment		450
Brief Cases (2)	50	
Pilots (2)	400	
Navigator's Compartment		650
Navigator	200	
Crew Chief	200	
Special Equipment	200	
Navigational and Handbook Data	50	
Radio-Turret Compartment		800
Radio Operator	200	
Gunner	200	
Special Equipment	100	
Ammunition (1000 rd of .50 cal)	300	
Rear Entrance Compartment		400
Photographic Equipment and Supplies	125	
Photographer	200	
Brief Cases (3)	75	
Tail Compartment		125
GROSS WEIGHT		34,249

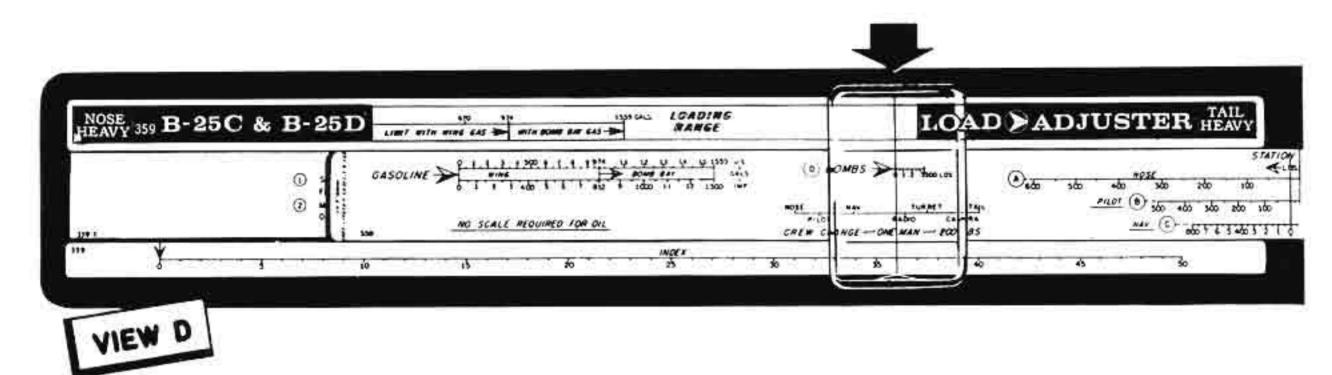
- (b) To Find: If the load distribution brings the airplane balance within permissible cg limits as indicated on the load adjuster "loading range" scale.
- (2) Set indicator hairline on basic airplane index 29.2 (obtain from identification card on the load adjuster carrying case), and move slide to the zero mark on the "GASOLINE" scale as shown in view B.



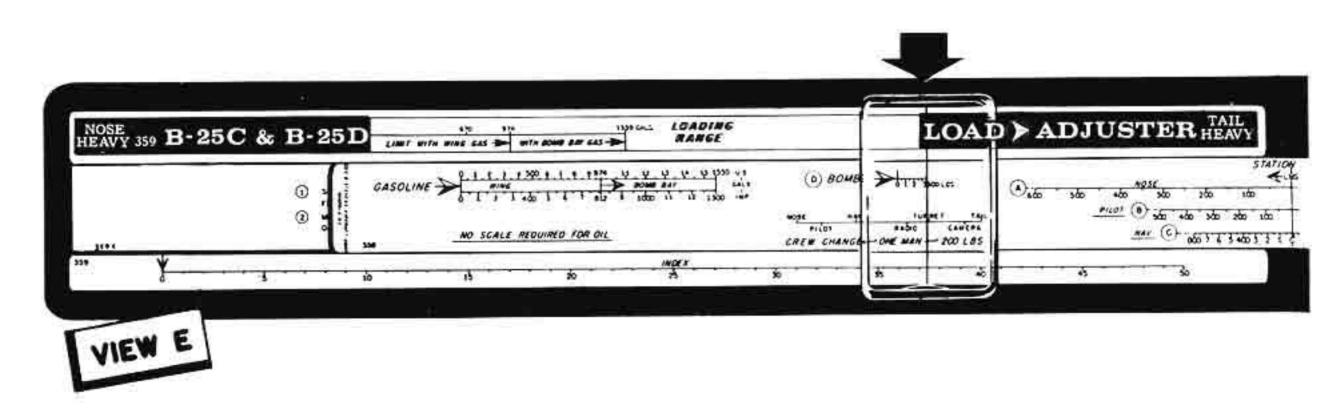
Move indicator until the hairline is over 974 on the top (U.S.) edge of the scale. This adds the balance moment of 974 gallons of gasoline as loaded in the airplane's wing tanks and moves the index to 36.0 as shown in view C.



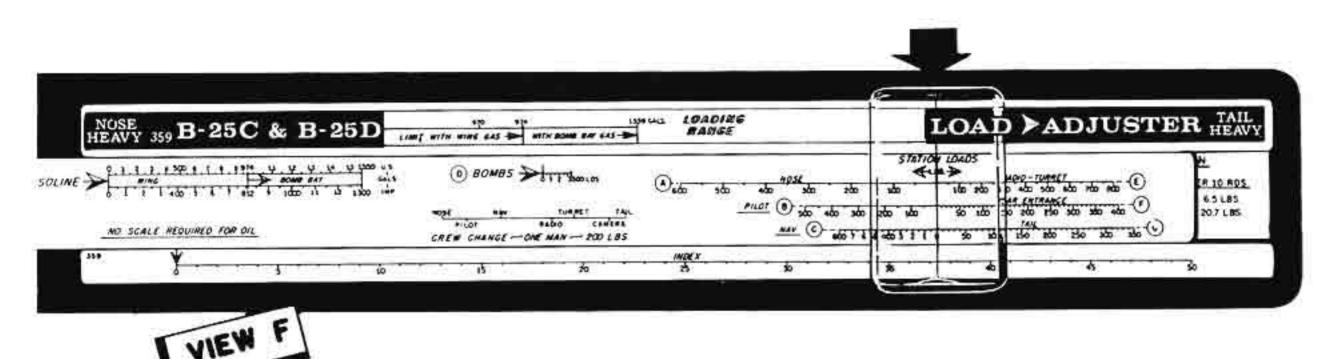
- (3) No oil scale is necessary as the oil tank is located adjacent to the best cg.
- (4) Set slide to the zero mark on the "BOMBS" scale as illustrated in view D.



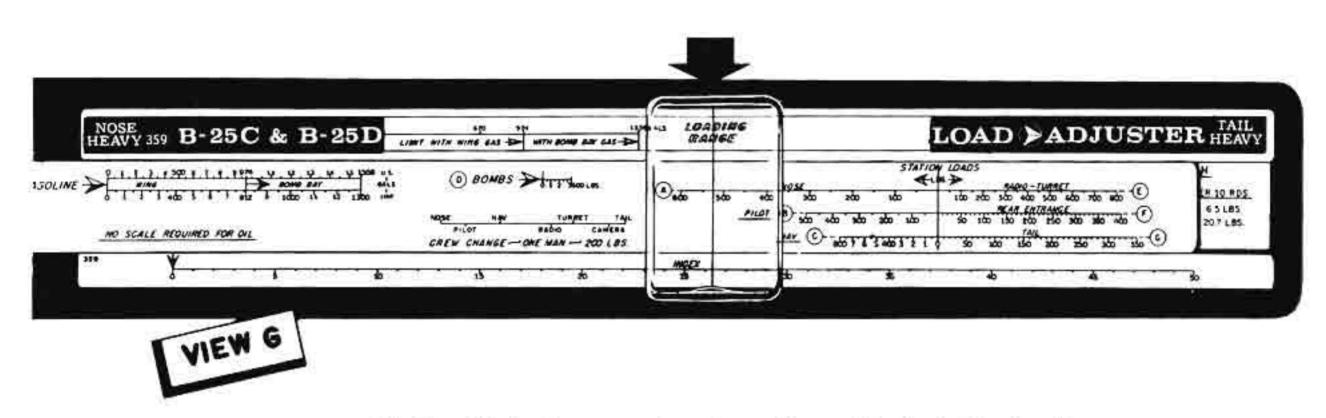
Move indicator until the hairline is over 3500 on the scale. This adds the balance moment of 3500 pounds of bombs as loaded in the bomb bay and moves the index to 37.4 as illustrated in view E.



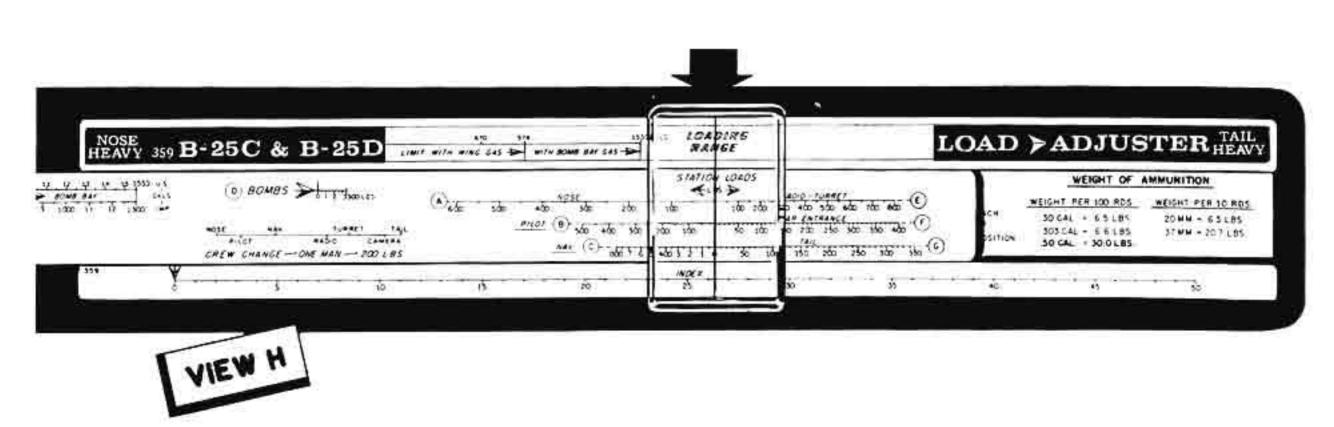
(5) Set slide to the compartment ("STATION LOADS") zero mark as illustrated in view F.



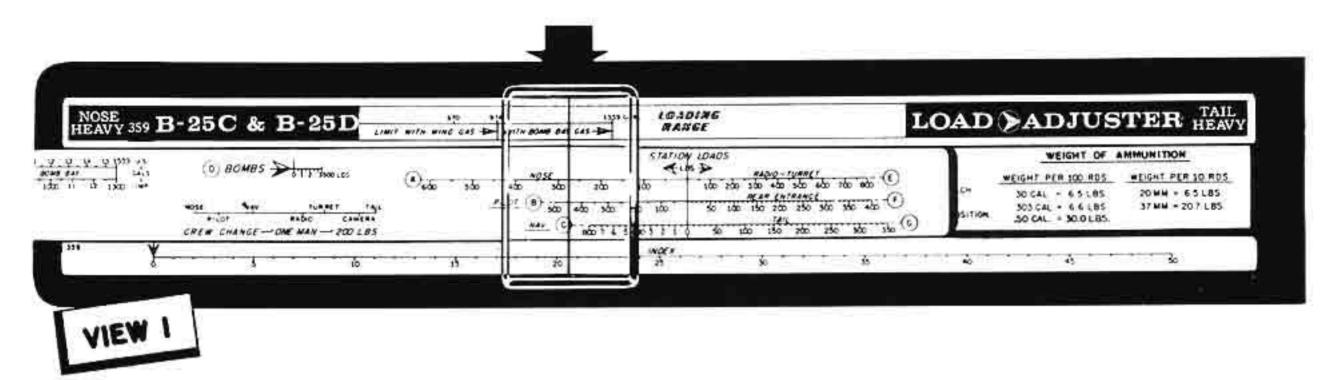
Move indicator until the hairline is over 525 on the "NOSE" scale. This adds the balance moment of the items that were loaded in that compartment and moves the index to 26.4 as illustrated in view G.



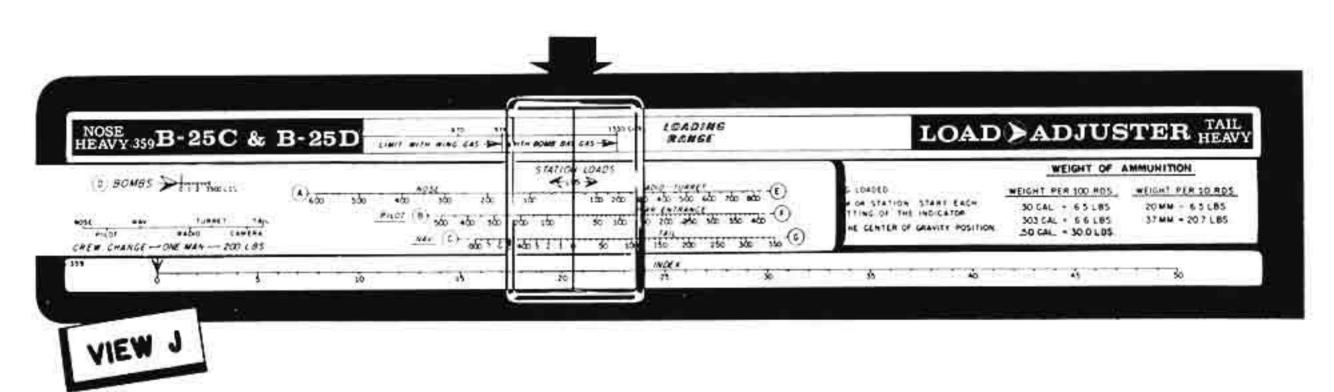
(6) Set slide to the compartment zero line as illustrated in view H.



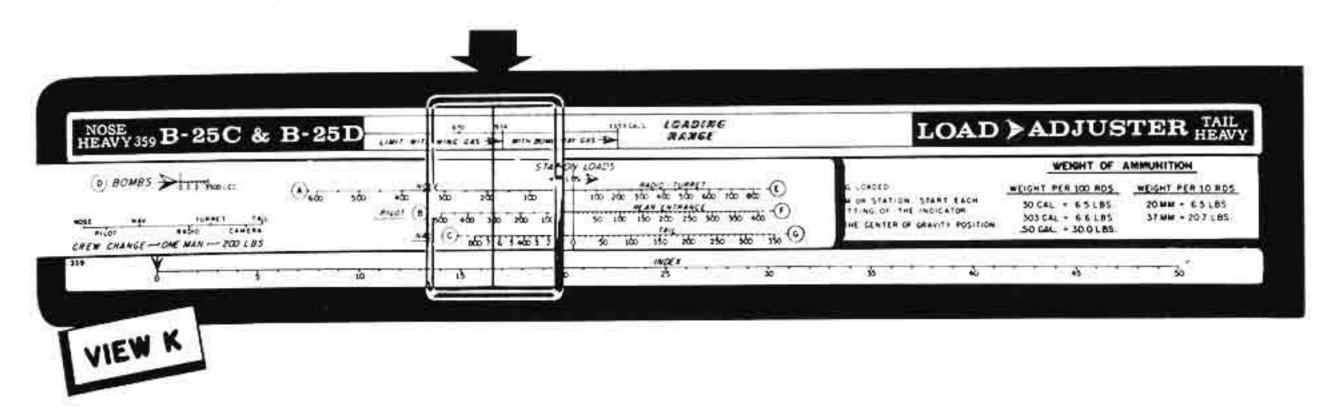
Move indicator until the hairline is over 450 on the "PILOT" scale. This adds the balance moment of the two pilots and their brief cases in the airplane and moves the index to 20.6 as illustrated in view I.



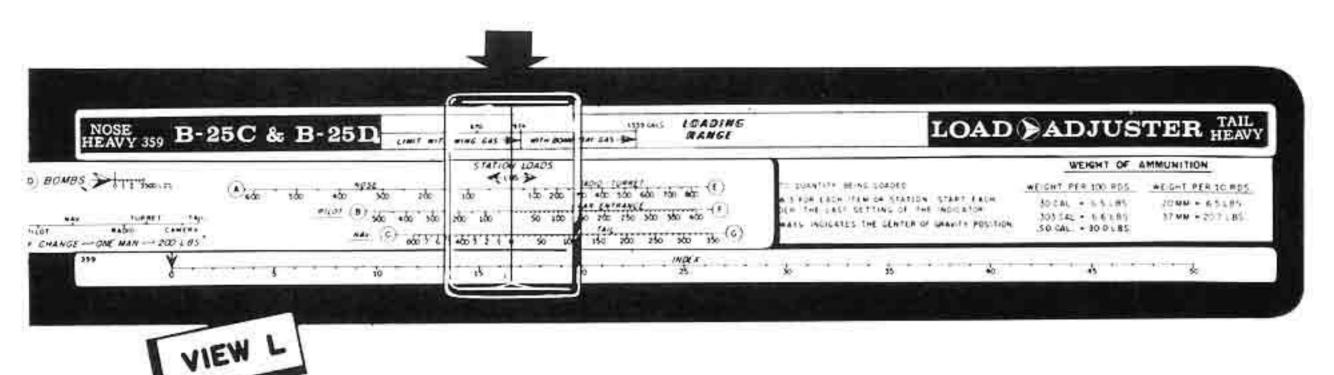
(7) Set slide to the compartment zero line as shown in view J.



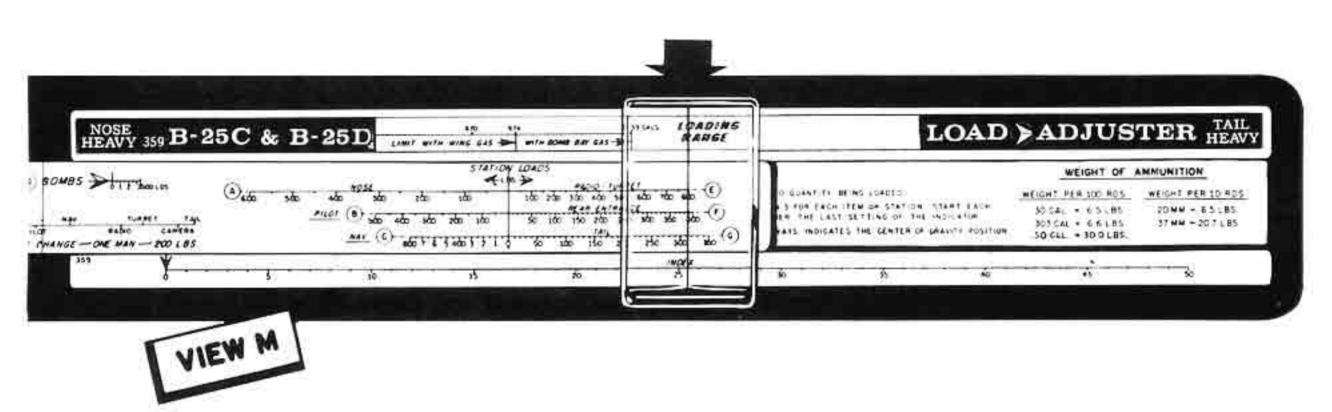
Move indicator until the hairline is over 650 on the "NAV." scale. This adds the balance moment of two men, 200 pounds of special equipment and 50 pounds of navigational and Handbook data as loaded in the airplane and moves the index to 16.6 as shown in view K.



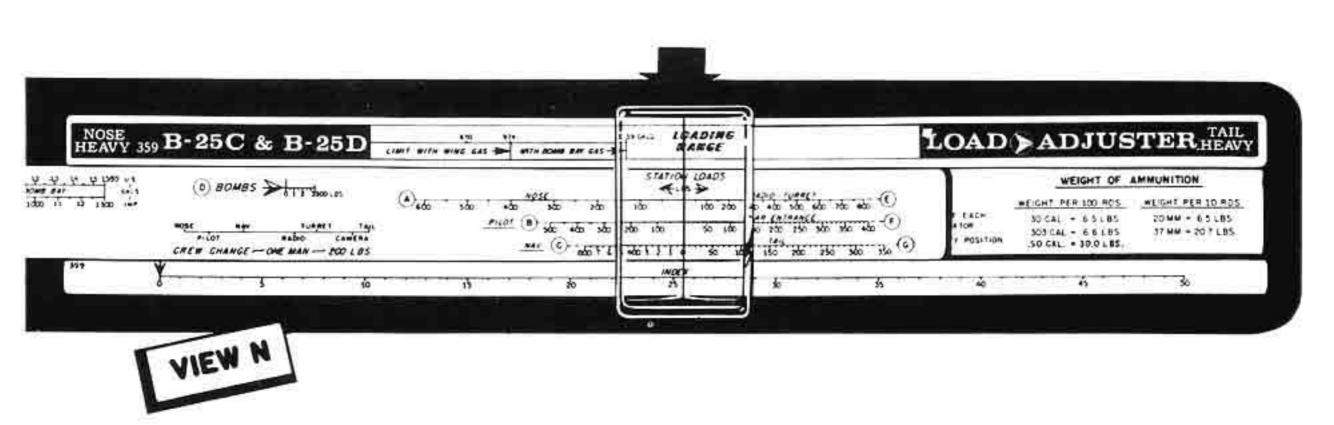
(8) Set slide to the compartment zero line as shown in view L.



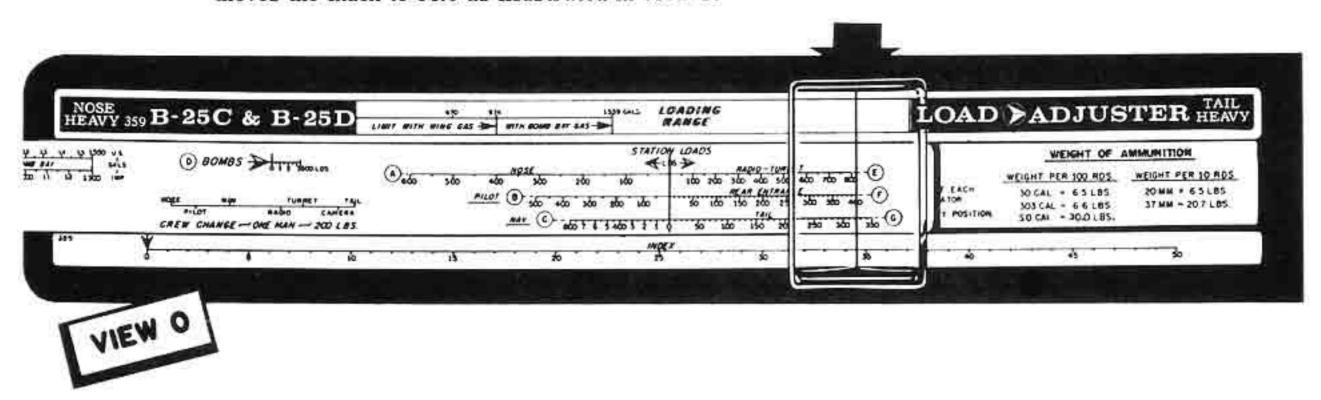
Move indicator until the hairline is over 800 on the "RADIO-TURRET" scale. This adds the balance moment of two men, special equipment and ammunition as loaded in this compartment and moves the index to 25.5 as shown in view M.



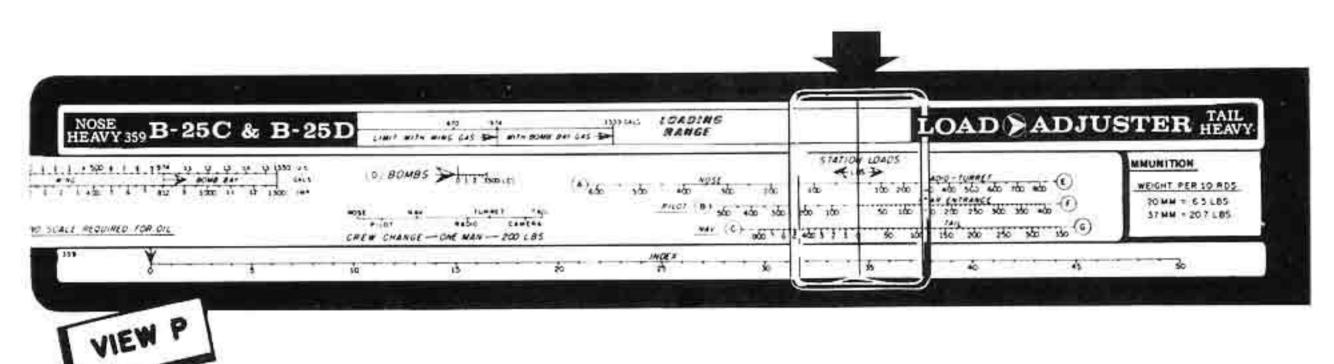
(9) Set slide to the compartment zero line as illustrated in view N.



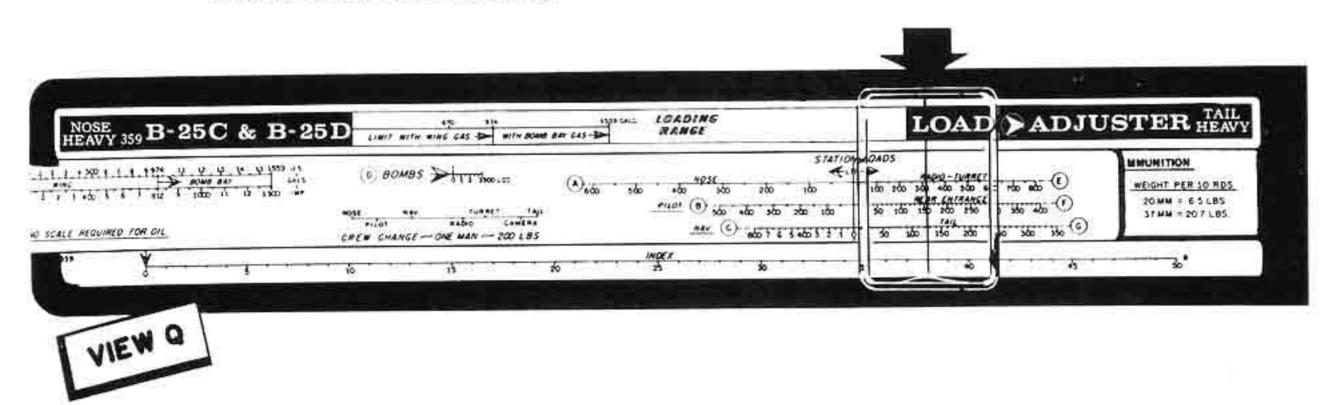
Move indicator until the hairline is over 400 on the "REAR ENTRANCE" scale. This adds the balance moment of photographic equipment and supplies, the photographer and brief cases as loaded in that compartment and moves the index to 34.5 as illustrated in view O.



(10) Set slide to the compartment zero line as shown in view P.

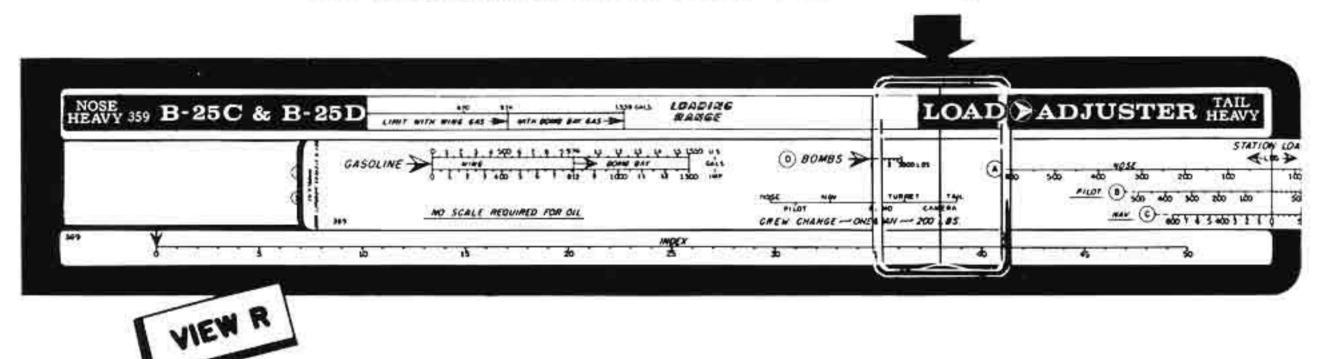


Move indicator until the hairline is over 125 on the "TAIL" compartment scale. This adds the balance moment of 125 pounds of equipment as loaded in the tail compartment and completes calculation of the balance moments of all items as initially loaded in the airplane. It has moved the airplane index to 38.0 as shown in view Q.

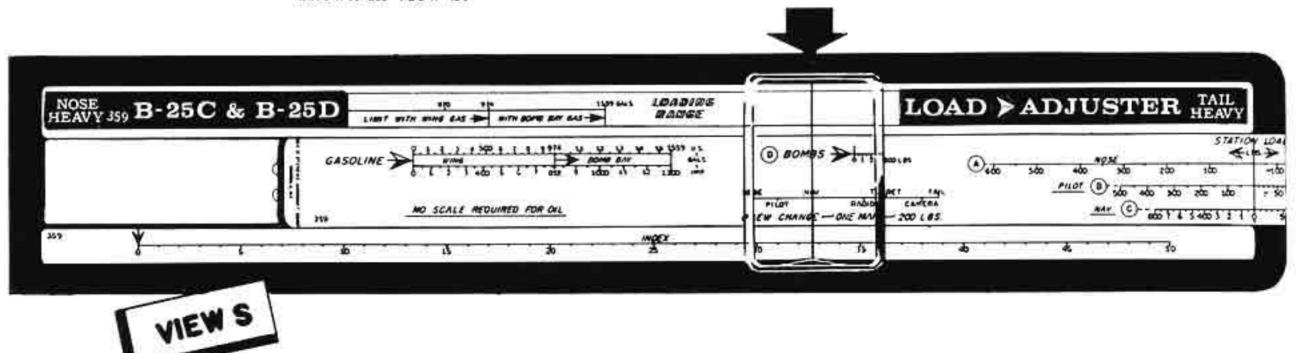


(11) Balance Correction.

- (a) Adding the weights of all items loaded (paragraph 1.c. of this section) shows the gross load of the airplane well within allowable limits, and, as far as weight alone is concerned, the airplane may be flown. However, the load adjuster indicator hairline is located in the red portion of the loading range which ABSOLUTELY PROHIBITS any attempt to fly the airplane because of a dangerous tail-heavy condition.
- (b) This "out of balance" condition may be corrected by shifting some of the load or a member of the crew from an aft position to a forward position in the airplane, the amount of change required being predetermined by a "tril shift" of load on the load adjuster. In this sample case, shifting the photographer from the camera position in the rear entrance compartment forward to the navigator scompartment will bring the airplane balance well within cg limits.
- (c) With the indicator hairline remaining on the last index (38.0), move the slide until "CAMERA" of the "CREW CHANGE-ONE MAN-200 LBS" scale is under the indicator hairline as shown in view R.



Move the indicator until its hairline is over "NAV." on the crew change scale. This changes the balance moment of one man (200 lb) from the camera position to the navigator's compartment, and moves the index to 32.7 as shown in view S.



(12) The airplane is now within permissible cg limits, and is satisfactory for flight. It is entirely permissible to shift miscellaneous cargo, baggage, or other items within the airplane to make the final balance fall within approved limits. The load adjusting instrument is exceedingly simple to operate, equally accurate, and the airplane should be loaded as it indicates.

<u>CAUTION</u>: Do NOT shift or dispose of any load without first predetermining (by use of the load adjuster) that the balance will remain within limits <u>after</u> the change is made.

SECTION III

FLIGHT OPERATION DATA

1. Determining Gross Weight.

Secure gross weight from Form F, Weight & Balance Clearance.

2. Flight Planning.

The following outline may be used as a guide to assist personnel in the use of the FLIGHT OPERATION INSTRUCTION CHART for flight planning purposes.

- a. If the flight plan calls for a continuous flight where the desired cruising power and air speed are reasonably constant after take-off and climb to 5000 feet, the fuel required and flight time may be computed as a "single section flight."
- (1) Within the limits of the airplane, the fuel required and flying time for a given mission depend largely upon the speed desired. With all other factors remaining equal in an airplane, speed is obtained at a sacrifice of range, and range is obtained at a sacrifice of speed. The speed is usually determined after considering the urgency of the flight plotted against the range required. The time of take-off is adjusted so as to have the flight arrive at its destination at the predetermined time.
- (2) Select the FLIGHT OPERATION INSTRUCTION CHART for the gross weight to be used at takeoff. Locate the largest figure entered under "gph"
 (gallons per hour) in column I on the lower half of the
 chart. Multiply this figure by the number and/or
 fraction of hours desired for reserve fuel. Add the
 resulting figure to the number of gallons set forth in
 footnote No. 2, and subtract the total from the amount
 of fuel in the airplane prior to starting of engine.
 The figure obtained as a result of this computation
 will represent the amount of gasoline available and
 applicable for flight planning purposes on the RANGE
 IN AIR MILES section of the FLIGHT OPERATION
 INSTRUCTION CHART.
- (3) Select a figure in the fuel column equal to, or the next entry less than, the available amount of fuel in the airplane, as determined in paragraph 2.a.(2) above. Move horizontally to the right or left and select a figure equal to, or the next entry greater than, the air miles (with no wind) to be flown. Operating values contained in the column number in which this figure appears, represent the highest cruising speed possible at the range desired; however, the airplane may be operated in accordance with values contained under OPERATING DATA in any column of a higher number, with the flight plan being completed at a sacrifice of speed but at an increase in fuel economy.

- (4) Using the same column number selected by applications of instructions contained in paragraph 2.a.(3) above, determine the indicated air speed (in mph or knots, whichever is applicable to the calibration of instruments in the airplane) and gallons per hour listed at sea level in the lower section of the chart under the subtitle OPERATING DATA. Divide this IAS into the air miles to be flown and obtain the calculated flight duration in minutes, which can then be converted into hours and minutes and deducted from the desired arrival time at destination in order to obtain the take-off time (without consideration for wind). To allow for wind, use the above IAS as ground speed and calculate a new corrected ground speed with the aid of a flight calculator or by a navigator's triangle of velocities.
- (5) The airplane and engine operating values listed below OPERATING DATA in any single numbered column are calculated to give constant miles per gallon at any altitude listed. Therefore, the airplane may be operated at any altitude and at the corresponding set of values given, so long as they are in the same column listing the range desired.
 - CAUTION: Ranges listed in column I under "Max. Cont. Power" are correct only at the altitude given in footnote 1, and the engine and airplane operating data listed under OPERAT-ING DATA will give constant miles per gallon if operation is consistent with values set opposite the listed altitudes.
- (6) The flight plan may be readily changed at any time enroute, and the chart will show the balance of range at various cruising powers by following the INSTRUCTIONS FOR USING CHART printed on each page.
- (7) Multiple charts are provided to give accurate data for operation at different gross weights, different external loads, and/or different combinations of engine use, such as single engine operation. Extreme caution should be exercised to assure selection of the correct chart applicable to the specific operating condition.
- b. If the original flight plan calls for a mission requiring changes in power, speed, gross load, or external load, in accordance with the titles shown at the top of each chart provided, the total flight should be broken down into a series of individual short flights, each computed as outlined in paragraph 2.b. in its entirety, and then added together to make up the total flight and its requirements.

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BOLD NUMBERS: Use Auto-Rich LIGHT ITALICS: Use Auto-Lean WITH TWO SPEED BLOWER: Use high blower above heavy line only REFER TO "SPECIFIC ENGINE TLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA. from tonis in the following order

UNDERLINED FIGURES ARE PRELIMINARY: SUBJECT TO REVISION AFTER FLIGHT CHECK

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OPERATION 36,000	USING	or less than total amount of fuel in airplane. Move horizontally to the right	or left and select a figure equal to or greater than the air miles to be flown.	Vertically below and opposite desired cruising attitude read optimum cruising conditions. NOTES: (A) Avoid continuous cruising in Column I except in emer-		TE			ST						¥.		2200		
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0	Select fi	rplane.	greater	eruising c		181	=	IN AIR						OPERATING	LA.S. M.P.H.		170		D NUMBE IT JEAUCS H TWO SI
INSTRUCTION 32,000	CHART: Select figure in fuel column equal	Move hos	than the	a in Colu	n	DN		MILES	NAUTICAL	1200	1040	78	99	DATA	LA.S. KNOTS		147 2	100 - 200	BOLD NUMBERS: Use Auto-Rich UGHT JTAUCS: Use Auto-Lean WITH TWO SPEED BLOWER: Use blower above heavy line only
32,000	fuel colu	rizontally	oir miles	ead optir		00			CAL	8.8	0 00	860 780	069		No. x		220 183	215 179 215 179 205 171	oto-Rich Ver. Use high e only
0 C	mn equa	to the ri	to be tlo	num cruis ept in en		LON			12						EZ.W.		2100	2050 2050 2050	46.65
£ 1						0		RANGE	STATUTE	1580	1370	1030	800	OPER	M.P.		28	30.5	
CHARTPOUNDS	ency. (B	ncredse	er Hour	eference of the up	100	SN	2	IN AIR	-					OPERATING	LA.S. M.P.H.		160	175 180 180	
20	Colum	n range	(G.P.H.)	oer left c				MILES	NAUTICAL	1370	060	068	790	DATA	LA.S. KNOTS		139	152 165 165	7 2 3 3 8 3
EXT TORF	10) se	of socrific	ond Iru	reference. (U) For quick reference in the upper left corner of chart.		ON			. AL	V 2785	7047755				H. P. G. H.		190 158	185 154 180 150 175 146	LAS. Indicated LAS. True Air S M.P.: Manifold Pr U.S.G.P.M.: U. S.
EXTERN 1 TORPEDO	gency. (B) Columns (II, III, IV & V) toward the right progressively give	increase in range at sociifice in speed. (C) Manifold Pressure (M.P.), Gallons	Per Hour (G.P.H.), and Irue Airspeed are approximate maximum values for	reference. (U) For quick reference, take-off and military power data are listed in the upper left corner of chart.		RESERVE	FUEL	GALS.	7	1149	916	833 750	999	DENSITY	ALT.	30000 25000 20000	15000 12000 9000	3000 3.L.	LA.S.: Indicated Air Speed T.A.S.: True Air Speed M.P.: Manifold Pressure (In, Hg.) U.S.G.P.M.: U. S. Gallons Per Hour JMP.G.P.M.: Imperial Gallons Per Hour
AP	loward	d. (C) Mo	d are app	e-ott and		/E FUEL			ST						E.P.M.		2000	2000 2000 2000	ed (In, Hg.) Per Hour
LOAD ITEMS S WING BON	the righ	nifold Pro	roximate	military		ALLOWANCE	V CM	RANGE	STATUTE	0221	0111	1280	900	OPERATING	X X X		28	28 29 29.5	Jino
AD ITEMS WING BOM	of progre	essure (M	похіти	power do		ANCE	(MAX. RANGE)	IN AIR						100000	KAS.		25	155	
SHEETS EMS BOMBS	essively	I.P.), Go	m value	ara are ii			NGE)	AIR MILES	NAUTICAL	1530	1330	066	880	DATA	LA.S. G. KNOTS P.		130	143	
တ	give	lons	Tot.	poss	N				AL			72252	12724		N. C. T.		150 125	145 2 145 2 145 2	

REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OFFRATION DATA.

	CONDITION E.I.	333	POWER 26	ENGINE ISI		I (MAX. C	RANGE IN	STATUTE	550 470	410 350 290	230 170 110	09	OPERATING	R.P.M.		2400 F.T. 2400 39	2400 F.T.	2400 38	=	R 2 Allor from lon
MODEL (S) 8-250 8-250	2600 44.0	#2	2600 #1	R-2600-13	=	CONT. POWER)	N AIR MILES	NAUTICAL	50.7°	255763A	877672		TING DAT	T.A.S. T.A.S. M.P.H. KNOTS		240 208 235 204	240 208	245 212 235 204		Range values of 14,000 Allow 49 U. S 5,000 from tanks in the following order
ODEL 8-250 8-250				-13	(NO WIND)	(ER)	S	ICAL	470	350 300 250	200 140 95	20	4	Soci		395 37		370 3 355 2		1 may 157 23
(c)	POSITION PO		HIGH R		(Q)	FUEL	U.S.GALS.	2	925	700 600 500	300	001	2	ALT.	30000 25000 20000	328 15000 304 12000	275 9000	308 6000	1000	ft. only gals feet altitude and climb.
		FULL	I CH			23	vi.	S	-				-	***	000	2150	0 2100	0 2100	1000	4.1 ood climb.
	DURATION IN. MIN.	n u	n.				RANGE	STATUTE	900	680 580 490	390 290 190	901	OPER	X X		33.5	30.5	31.5		
	ISSI 10	9 70	CONC		4	=:	IN AIR						ATING	M.P.H.		29 550		195		Imp. galt. far warm up.
FLIGHT	INSTRUCTIONS FOR USING or less than total amount of	of and se	difions. N		1		MILES	NAUTICAL	780	#28 #28	883		DATA	LA.S. KNOTS		147 2		165 2		1
Ю.	NS FOR	elect a f	OV ONG		N N			JA!	00	590 500 420	330 250 160	98		SO CE		1000		220 183	210 175	tole.off to
OPERATION 2,000	USING	igure equ	opposite A) Avoid		ш			5						7. Y		-	-	2050	5 2000	
1 0 10 10 10 10 10 10 10 10 10 10 10 10 1	INSTRUCTIONS FOR USING CHART: Select figure in fuel column equal to or less than total amount of fuel in airplane. Move harizontally to the right or less than total amount of fuel in airplane. However harizontally to the right or less than the air miles to be flown.	or left and select a figure equal to or greater than the air miles to be flown. Varically helps and consists decised cruising altitude road patimum cruising	vertically below and opposite desired cruising airtidge rada optimum cruising conditions, NOTES: [A] Avoid continuous cruising in Column except in emer-		CR		RANGE	STATUTE	906	790 680 560	450 340 220	011	OPER	N. M.		6	-	30.5	3	MITH WITH Blown
	Select f	greater	us cruisir		RUISIN	≡	IN AIR	-			7		OPERATING	LAS. M.P.H.			80	82	190	40 C 2 L 1 L 1 L 1 L 1 L 1 L 1 L 1 L 1 L 1 L
28	gure in Move ho	than the	ig in Col	. !	O Z		MILES	NAUTICAL	6 7	. O W 3	64-		DATA	LA.S. KNOTS			_	091	165	NUMBERS: Use A ITAUCS: Use Au TWO SPEED BLO
28,000	fuel colu	oir miles	mu lex		S			S	900	680 590 #80	390 290 190	06		NO. X			_	175 146	185 137	Auto-Rich toto-Leon OWER: Use
20	figure in fuel column equal to Move harizontally to the right than the air miles to be flown.	to be fl	cept in e		S N			s						Z.P.W.				-34 -670	7 2000	A. Prigh
	of to	own.	mer-		0		RANGE	STATUTE	1180	890 770 640	510 380 250	120	OPE	IN. NG.			-		0 29.5	
FOUNDS	gency. (increase	Per Hour	in the up		N	2	E IN AIR						PERATING	LA.S.					2 180	
1	B) Colur in range	r (G.P.H. e. (D) For	oper left				R MILES	NAUTICAL	1020	7.99	300		5 DATA	I.A.S. KNOTS		33			1.56	
— Д Б	of sacri	.), and Tr quick re	in the upper left corner of chart.		=			ICAL	020	770 660 550	440 330 210	80		NO NE			-	150 129	- 0 1	A.S.: Indi
EXTERNAL TORPEDO AND	gency. (B) Columns (III, III, IV & V) toward the right progressively give increase in range at sacrifice in speed. (C) Manifold Pressure (M.P.), Gallons Per Hour (G.P.H.) and True Airspeed are approximate maximum values for	Per Hour (G.P.H.), and True Airspeed are approximate maximum values for reference, (D) For quick reference, take-off and military power data are listed	f chart.		INO RESERVE	FUEL	CALS.	,	771	583 500 #17	333 250 167	83	DENSITY		30000 25000 20000			3000	7 S. L.	T.A.S.: Indicated Air Speed T.A.S.: True Air Speed M.P.: Manifold Pressure (In. Hg.) U.S.G.P.H.: U. S. Gallons Per Hour IMP.G.P.H.: Imperial Gallons Per Hour
AAL L	V) toward ed. (C) M	ed are ap ske-off and			IVE FUEL			5						B.P.M.		_	311	40 = 0	1800	e (In. Hg.) ins Per Hour collons Per H
LOAD 8 WING	toward the right progressively give . (C) Manifold Pressure (M.P.), Gallons are approximate maximum values for	proximat d military			¥	₹ >	RANGEIN	STATUTE	1320	000 860 710	570 430 280	040	OPER	N.P.			7	या श		, T
40.	the progression	power d				~	N AIR						OPERATING	LA.S. M.P.H.		Ü	8 8	9 9	165	
ITEMS	M.P.J. G	um valu lata are	5			_	MILES	NAUTICAL	066 011	870 740 610	25 33 E	2	DATA	LA.S. KNOTS					1#3	
	give allons es for	listed						CAL	00	220	490 370 240	021		ZOTA FORA		00		120 100	120 100	

UNDERLINED FIGURES ARE PRELIMINARY: SUBJECT TO REVISION AFTER FLIGHT CHECK

REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA.

	CONDITION		TAKE-OF	MILITARY	MOMEN	ENGINE (S		-	KA	STATUTE	0011	010r 016	870	720	ō	A.P.A.		2400 F	_	-	001	2400	- M G M X
	E.P.M.	0000	2600	2600	100			(MAX. CONT.	RANGE IN	#	0	00	60	0.0	OPERATING	M.P. T.A.S. IN.HO. M.P.H.		F.T. 248	- 600	F.T. 252		38 233	Allow 39 U. S Allow 5,000 from lanks in the following order
L 127 25 20	M.P.		1.0	0 42		R-280	anard)		AIR MILES	NAC		2005		3.7	IG DATA	K. KNOTS		215	-	-		202	39 5,000 in the followin
MODEL 8-25 0 8-25 0	1		0		1	2600-13	(NO WIND)	POWER)		NAUTICAL	950	880	750 690	630 570	×	Zorz Zorz		375241	365 230	330 258	370 250	340229	9
2	BLOWER N			KO.	Ī		â	FUEL	U.S.OALS.	N .	1520	1300	1200	88	DENSITY		30000 25000 20000	15000	-	-		S.L.	. only altitude
	MIXTURE	FULL	RICH	FULL	RICH				2						,	3	990	0 2100			2100		32 and climb.
	DURATION IN. MIN.		S	ĸ					RANGE	STATUTE	1570	1350	1240	930	OPE	M. M.F.		0 33.5	m		m	0 32.5	lap gal
d 5			0	>	8		Ø	=	BIN AIR	(1)					OPERATING	LAS. A.P.H.		9 165	- 6-1	-		200	Jmp. gals. for warm up.
FLIGHT G. WT	STRUCTI	less than	left and	rtically b	nditions.	DATE OF THE PARTY	LTE		R MILES	NAUTICAL	1360	1260	0801	810	3 DATA	LA.S. KNOTS		143				173	
	ONS FO	n total o	select a	selow and	NOTES		RNA			ICAL	0	00	20	00	_	H. O. H.		240 200	290 241	245 204	240 200	220 183	tate off to
36,000 TO TO	INSTRUCTIONS FOR USING	or less than total amount of fuel in airplane.	or left and select a figure equal to or greater than the air miles to be flown.	Vertically below and apposite desired cruising attitude read optimum cruising	conditions. NOTES: (A) Avoid continuous cruising in Column I except in emer-		TE			S						* * * * * * * * * * * * * * * * * * *		2100		-	_	2050	
		fuel in a	val to or	e desired	d continu	Tres conserve	S		RANGE	STATUTE	0181	1550	1310	1190	OPER	N. N.			-	4		31.5	BOLD LIGHT WITH blower
0	Select	irplane.	greater	cruising	ous cruis	5 A C A C A C A C A C A C A C A C A C A	RUISING	≡	E IN AIR						OPERATING	I.A.S. M.P.H.				_	582		BOLD NUMBERS: U LIGHT TRUCS: Use WITH TWO SPEED blower obove heav
	figure in	Move he	than the	altitude	ng in Co		S		R MILES	NAUTICAL	1570	1450	1240	0001	DATA	(A.S. KNOTS		143 2	416	20011	22	691	NUMBERS: Use Auto-Rich ITALICS: Use Auto-Leon TWO SPEED BLOWER: Use obove heavy line only
31,000	fuel col	rizontally	air mile	read opt	lumn lex	out in the second second	ပ			ICAL	o	00	00	00	-	ZO K.					200 167	180 150	NUMBERS: Use Auto-Rich ITALICS: Use Auto-Lean TWO SPEED BLOWER: Use high obove heavy line only
		v to the	s to be fl.	שחש כנה	cept in e		CONDI			S						***		2050		-		2000	469
5	ē	right	OWD.	ising	mer-		TIO		RANGE	STATUTE	2060	1760	1620	1350	OPER	M.P. IN. HG.		37	==71	24	67 %	(0)	
CHART	gency.	gency.	Per Hou	referenc	in the up	WAY COLUMN	NS	A	E IN AIR				-		ATING	LAS. M.P.H.		160		_	081		
-		in range	1G.P.H	e. (D) For	in the upper left corner of chart.	200000000			R MILES	NAUTICAL	1780	1640	1410	1170	DATA	LA.S. KNOTS				-	951		2249
	Columns (II.	nnt in.), and Tr	quick re	COLUMN D	- Contract			•	CAL	0	00	00	00		NO CH		210 175		_	170 142		A.S.: Indica A.S.: True P.: Monifi S.O.F.H.:
EXTERN	III IV & VI toward the	fice in spe	Per Hour (G.P.H.), and True Airspeed are approximate maximum values for	reference. (D) For quick reference, take-off and military power data are listed	chart.	on the con-	INO RESERVE	FUEL	GALS.	. 7	1265	1165	916	833 750	MANUTA	ALT.	30000 25000 20000	15000	_	9006		S.L.	T.A.S.: Indicated Air Speed T.A.S.: True Air Speed M.P.: Manifold Pressure (In. Hg.) U.S.G.P.H.: U. S. Gallons Per Hour
A R	V) towar	ed. (C) N	ed are a	ake-off an	200 March 200		EVE FUEL			s						*	100 Sept. 10	Ten A.		_	1950	<u> </u>	(in. Hg.)
LOAD 8 WING	the state of the s	danifold I	pproxima	d militar			4	>	RANGEIN	STATUTE	2300	2120	01810	1510	OPER	N. HO.			_		27.5	Q	
	evia vlevissespare thair	Pressure	te maxin	y power			ALLOWANCE	(MAX. RANGE)							ATING	M.P.H.				_		175	
ITEMS	viessively	M.P.I. G	ulay mon	data are				ANGE)	AIR MILES	NAUTICAL	0661	1840	1570	1310	DATA	LA.S. KNOTS				-/-	Sev.	152	
	. o	allons	es for	listed	MEGERAL					CAL	۰	00	00	00		NO. E		-			135 112	130 108	

UNDERLINED FIGURES ARE PRELIMINARY: SUBJECT TO REVISION AFTER FLIGHT CHECK REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA.

	1120			1									T	Nov.		78	73 83	
10.00	vig yl	Gallon Ives fo	re listec				88	NAUTICAL	1330	1030 880 740	590 440 300	유	Κ.	Sort		105	ରାଚାଧା	
ITEMS	yressive	M.P.)	doto			ANGE	MILES	NAU	<u></u>	0 % ~	v ± ω	-	DATA	I.A.S. KNOTS		130	139 [39	
	ht prog	e maxin	power		ANCE	(MAX. RANGE)	N A						NING	I.A.S. M.P.H.		155	9999	
LOAD 8 WING	the rig	ifold Proximate	military		ALLOWANCE	M) A	RANGE	STATUTE	1360	1020	680 510 340	170	OPERATING	Z Z		26	27 28 29	3
	oward	(C) Mar	off and		FUEL		•	STA						R.P.M.		0081	1750	H 45.
2 8	gency. (B) Columns (II, III, IV & V) toward the right progressively give	increase in range at sacrifice in speed. (C) Manifold Pressure (M.P.), Gallons Per Hour (G.P.H.), and True Airspeed are approximate maximum values for	reference. (D) For quick reference, take off and military power data are listed	÷	RESERVE	FUEL	CALS.	2	783	583	333 250 167	83	VENSITY		30000 25000 20000	12000	6000 3000 S. L.	LA.S.: Indicated Air Speed LA.S.: True Air Speed A.P.: Monifold Pressure [In. Hg.] U.S.G.P.N.: U, S. Gollon: Per Hour IMP.G.P.N.: Imperial Gallons Per Hour F.T.: Full Throstle
EXT	= = :	True	refere	corner of chart.	Š								+	NO.T	8 8 8	117 11	108	LA.S.: Indicated Air Sy LA.S.: True Air Speed A.P.: Monifold Pressure U.S.G.P.M.: U. S. Gollo IMP.G.P.M.: Imperial G
-) sumo	ge of se H.I. and	or quic	t corne			ES	NAUTICAL	1240	930 790 660	530 400 260	30	4	20 e z		140	136	LASS I LASS MES M USGR IMPGR
DOMEST CONTRACT	(B) Col	in ran	e. (D) F	in the upper left			AIR MILES	NAC	20	6 7 9	10 ± 14	_	G DATA	LA.S. KNOTS		139	9999	
CHART	gency.	er Hou	eferenc	9	N S	IV	×	H				-	OPERATING	LA.S. M.P.H.		160 175 180	185	
5	57680		re-		0		RANGE	STATUTE	430	910 910 760	610 460 300	150	OPER	N. HG.		24 26.5 27	27.5 28.5 29	
	CHART: Select figure in fuel column equal	or less than total amount of fuel in airplane, Move horizontally to the right or left and select a figure equal to or greater than the air miles to be flown.	Vertically below and opposite desired cruising altitude read optimum cruising	conditions. NOTES: (A) Avoid continuous cruising in Column I except in emer-	1			ST		-				R.P.M.		2000 2000 2000	1950	
26,000	colum	ntally to miles to	optimu	ехсе	o.								1	Šovi	121	125 146 137	137	Sich U.S. hig
98	in fue	horizon the air	le read	E SIGN	Ü		MILES	NAUTICAL	01100	820 700 590	470 350 230	011	4	3041	145	150 175 165	165 155 155	S: Use Auto-Rich : Use Auto-Lean :ED BLOWER: Us heavy line only
	figure	. Move	oltituo	E Gus	S N		AIR MI	ž	Ξ"	wit si	H 35.33	- Sim	G DAT	KNOTS	126	152	165	NUMBERS: Use Auto-Rich ITALICS: Use Auto-Lean IWO SPEED BLOWER: U above heavy line only
-	Select	areate	cruising	55 500	N I S	Ξ	ž						MITA	LAS.	1#5	175 185 190	195	BOLD NUMBERS: Use Auto-Rich LIGHT ITALICS: Use Auto-Lean WITH TWO SPEED BLOWER: Use high blower above heavy line only
	CHART	uel in a	desired	Comina	S		RANGE	STATUTE	1270	950 810 680	540 410 270	130	OPER	X X	26.5	25 27.5 28.5	29.5	0 1 A 19
	USING	ure equ	posite	PioAA	w			ST.	:355 					Y.	2000	2150 2100 2000	2000	
31,000	INSTRUCTIONS FOR USING	al amo	o puo	(<u>)</u>	NAT								_	No ex	133	142	55 55 56	<u>\$</u>
	CTIONS	han tot nd sele	y balow		ER		MILES	NAUTICAL	960	720 620 510	310	001	¥.	No ex	160	170 200 190	185	lokes
GR. WT.	VSTRU	r left a	ertical	onditio	ALT		AIR MI	ž	- 7	1.5			G DATA	KNOTS.	130	156	173	for warm up. Take.off to
		0 0	·> ·	•	•	=			j — —				ATING	M.P.H.	50	5 195	200 5 200 5 205	
	DURATION IN. MIN.	2	ഹ				RANG	STATUTE	950	830	470 350 240	9	OPER	N. HO.	27	28.	30.	Imp. gals. Use fuel
		ᇙ	15					ST						Z.	2100	2200 2150 2050	2050 2050 2050	100
	* 2		RICH		100	FUEL	U.S.OALS.	~	940	700 600 500	300 200 200	00	MAKITA	ALT.	30000 25000 20000	15000	3000 3000 S. L.	ft. only gale, feet altitude and climb.
200	RIOWER	LOW	FS FS FS		WIND		Ī							ž o e z	250	312 304 275	370 308 355 295 340 283	0
MODEL (3) 8-250 8-250	IN HO.	0.44	_	<u>-</u>	ON	POWER)	MILES	NAUTICAL	530 450	400 340 280	230	82	Z.	Sorx	300	375 365 330	370 355 340	U
∑ a:a: E :::		3	# 7 # 1	-2600-13			AIR MI	ž					G DAT	T.A.S.	216	225 220 222	224 215 207	34 5,000 5 in the follow
	L.P.M.	2600	2600	4		C. CONT.	Z						OPERATING	TAS.	. 250	254 257	259 248 239	1 2
	NOI	10	, L	(5)		(MAX.	RANGE	STATUTE	620 520	460 390 330	260 200 130	9	OPE	N.F.	F.1	7.1 39 F.1	38 88	Allow from to
	COMBITION	TAKE-OF	POWER	ENGINE (S)		-		12						¥.	2400	2400 2400 2400	2400	JEGEZO

REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA.

SHEET.....7.....OF......8...SHEETS EXTERNAL LOAD ITEMS NONE OPERATION INSTRUCTION (SINGLE ENGINE OPERATION) 28,000 To 26,000 GR. WT..... MODEL (S) B-25 C B-25 D 2

D											•	. 0	. 110	. 0.	1-1	OGB-	**							
		- 70			1													¥ 0 € ±		1	3	- 1	3 3	20
y giv	Gallan Lucs fo	e liste	1		_	S	NAUTICAL	30	8	98	750	20	0.5	250	Sept.	120	⋖.	Soci				3	8 8	20
gressive	(M.P.)	data ar		200	RANGE)	AIR MILES	NAU	=	1000	80	~	ò	က်	200		947	DATA	I.A.S. KNOTS					= 3	171
ht pro	ressure maxir	power		ANCE)	(MAX. R					-	_	_	_	_	1		ATING	IA.S.				10	30	2
the rig	nifold P	military		ALLOWANCE	V CN	RANGE IN	STATUTE	1300	1160	010	870	07/	290	290	200000	0+1	OPERATING	M. HG.					32	32
toward	. (C) Ma	off and		FUEL			STA		-	-								R.P.M.					2100	2100
gency. (B) Columns (II, III, IV & V) toward the right progressively give	increase in range at sacrifice in speed. (C) Manifold Pressure (M.P.), Gallans Per Hour (G.P.H.), and True Airspeed are approximate maximum values for	reference. (D) For quick reference, take-off and military power data are listed		RESERVE	FUEL	GAIS.	7	750	999	583	200	417	333	250		83	DENSITY	ALT.	30000 25000 20000	15000	9000	0009	3000	S. L.
≡	crifice True	rofere	5	(N	29A										T		ΗĪ	X O e x		1		96	0 3	±0
) sum	e of sc	r quic	200			S	NAUTICAL	0	9	0	0	0	0,0	9 0	Ì	01	4	S. O. T.				2	120	125
B) Colu	in rang	. (D) Fo	ber ier			AIR MILES	NAU	0101	006	790	67	260	£5	220		=	DATA	KNOTS			1	117	126	134
ency. (er Hour	reference. (D) For quick reference,	900	N S	À	Z	-			-	_			_	4		ERATING	M.P.H.				135	5 1	122
0.20	oti a seri			0		RANGE	STATUTE	170	0401	910	780	220	520	260		130	OPER	M.P.				31.5	32.5	33.5
n equal	the rig	m cruisir		DIT		Ī	STA	-	Ξ.									R.P.M.						2100
colum	tally to	optimu	aven.	0		П												₹0°.±			125	129	129	29
in fuel	horizon he gir i	e read		ပ		ES	NAUTICAL	900	800	200	009	200	001	300		00	4	2,0 e. z.			150			155
figure	Move than t	oltitud	6	N		R MILES	NAU				,,,,,		184.0	181/314			DATA	KNOTS.			126	13#	#3	147
Select	rplane.	ruising	5	181	Ξ	IN AIR				-				_	+		OPERATING	N.P.H.			145	155	165	170
HART	el in ai	esired	on mo	CRU		RANGE	STATUTE	040	920	018	690	280	091	340	- A	120	OPER	N. HG.			32.5	34	34.5	36
INSTRUCTIONS FOR USING CHART: Select figure in fuel column equal to	or less than total amount of fuel in airplane. Move horizontally to the right or left and select o floure equal to or preater than the air miles to be flown.	Vertically below and opposite desired cruising altitude read optimum cruising	Color	T E			STA	5	(ACC)	0				1500			1053.2	R.P.M.			2300	2250		2250
FOR	al amo	and o	E3: 10	NA														NO OF I						
TIONS	d selec	below	2	ERA		ES	NAUTICAL										⋖.	SOFE						
STRUC	less the	rtically	0000	-		R MILES	NAC										DATA	LA.S. KNOTS						
Z	5 5	> 8	9	A	=	IN AIR		-	_	-		_			4		PERATING	I.A.S. M.P.H.						
DURATION IN. MIN.	S.	2				RANGE	STATUTE										OPERA	N. HG.						
							STA											R.P.M.						
POSITION	FUL	70T 72T			FUEL	U.S.GALS.	7	000	800	200	009	200	004	300	3	001	DENSITY		30000 25000 20000	15000	9000	0009	3000	S. L.
BLOWER	LOW.	LOW HIGH	Ξ	(QN	_ <u> </u>	C.S.		-	, œ		. 19	ഹ	3	mo	1	====	8	¥ o v z	25 25	2 5	137 9			-
	H.,,,,		3	(NO WIND)	ER)	s	CAL	0	0	0	0	0	0	270		06	1 2	SONT.			165	185 154	175 146	170 42
IN HG.	0.44	45 H	-2600-	5	POWER)	MILES	NAUTICAL	o.	720	63	240	450	360	27	2	01	DATA	T.A.S. KNOTS			156	691		091
R.P. M.	2600	2600	₽		CONT.	IN AIR						4		_	+		NE	T.A.S.			180	195	061	185
	100.19		(S)		(MAX.	RANGE	STATUTE	OHO	830	730	620	520	01 th	310	2	001	OPERATING	N. H.G.			F.T.	38	38	38
CONDITION	TAKE-OFF	POWER	ENGINE (S)		-11		STA											R.P.M.			2400	2400	2400	2400

REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA.

BOLD NUMBERS: Use Auto-Rich LIGHT ITALICS: Use Auto-Lean WITH TWO SPEED BLOWER: Use high blower above heavy line only

for worm up, take off to

feet altitude and climb. Use fuel

ft. anly

0000'9

Range values at

U. S. gols.

LAS.: Indicated Air Speed LAS.: True Air Speed M.P.: Manifold Pressure (In. Hg.) U.S.G.P.H.: U. S. Gallons Per Hour IMP.G.P.H.: Imperial Gallons Per Hour F.J.: Full Threstle.

from tonts in the following order,

Return fuel flows to tank

2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	FLIGHT OF FLIGHT OF STRUCTIONS FOR STRUCTION STRUCTIONS FOR STRUCTIONS FOR STRUCTION STRUCTS STRUCTION STRUCTS S	##XTURE POSITION PUEL PUEL	2200 2200 2200 2200 2200 2200 2200 220
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REFER TO "SPECIFIC ENGINE FLIGHT CHART" FOR ADDITIONAL ENGINE OPERATION DATA.

20-1	AIRPLANE B-25 C B	-	MODELS 8-25 D	A-242-V		TAK		OFF, C	CLIMI	8	LAND	Z	5	CHART		ш	ENGINE R-26	0	MODELS	S.	
	NO EXTERNAL LOAD	XTERN	IL LOAD	,			TA	KE.	(SHEET	OF IST	3 SHEETS	TS)	£								į
			HARD	SUR	FACE RUNW	WAY	e E		2 14 14	Sop	TUR	RUNWAY	*			S	SOFT SUF	SURFACE	RUNW	AY	
WEIGHT	WIND	AT SEA	LEVEL	AT 3,	3,000 FT.	AT	6,000 FT.	AT	SEA	LEVEL	AT 3,00	3,000 FT.	AT 6,	6,000 FT.	AT	SEA LEVEL	I AT	T 3,000	E	AT 6,000	00 FT.
(IN LBS.)	(MPH)	GROUND	TO CLEAR 50' OBJ.	GROUND	TO CLEAR SO' OBJ.	GROUND	TO CLEAR SO' OBJ.	SEOUND SUN	0	TO CLEAR SO' OBJ.	GROUND	TO CLEAR 50' OBJ.	GROUND	FO CLEAR 50' OBJ.	GROUND	D TO CLEAR 50' OBJ.	AR GROUND BJ. RUN	5 8	CLEAR OBJ.	GROUND	TO CLEAR SO OBJ.
36,000	0 20	4600	5700	5200	0000	6700	8100	5300	S2546 - 174	6300	0009	7200	2400	9200	8000	0006	9300		7,300	7.800	13,000
36,000	4	7000	2700	2100	2800	2800			14000	2900	2600	3400	3500	4600	3400				2,000	5,100	6,100
32,000	0 5	3300	4 200	3700	002h	#700	2900			009h	0004	2000	5300	0099	5500	183			6,800	8,200	9,500
32,000	8 4	1400	2000	1600	2300	3200	2800	2500	1011.004	3200	1800	3600	2100	2900	2300	2800	2700		3,300	3,900	4,700
28,000	0	2300	3000	2500	3300	3000	L			3300	2700	3500	3200	4200	3500	-		127	4,500	4,800	5,800
28,000	20 9	0001	2200	1700	2400	2100	2900	0 1700		2400	1200	2500	2100	3000	2300	2000	2500	20	3,100	3,300	4,200
NOTE: INCREASE DISTANCE 10%	ASE DISTAN	-	7	10°C (50°F)	ABOVE	0.0 (32.6)	4	+	-					FNGNE	LIMITS FOR	_/		-	RPM &	0 11	N
																3.1			1		
COMBAT MISSIONS	4S USE	2400		RPM & 3	38 IN. HG	[·			CLI	MBD	ATA			=	FERRY MISSIONS USE	s use	2100		MAR	31.5	IN. HG
GROSS	4485		3000	FT. ALT.		6000	H	FT. ALT.		9000	=	FT. ALT.	12	000	FT. ALT.	ë.	11. 2	000	FT, ALT.		
WEIGHT (IN LBS.)	CLIMB	- 17	1	TIME FROM S.L.	LA.S.		FROM S.L. F	FUEL FROM S.L.	BEST LA.S.	FT./MIN.	FROM S.L. F	FUEL FROM S.L.	BEST I.A.S. FT	L/MIN.	TIME FROM S.L. FRO	FUEL B		_	TIME FROM S.L. FRO	- 1	CHANGE
36,000	COMBAT	145	0130	5:0	145 145	1380	3:5 0:5	35	145	1200	6:5	90	541	1040	9:5	980	008 0h1	E TESA	29:5	80	1,000
32,000	COMBAT	± 50	900	3:5	150	1520	0::9 e::9	35	150	1340	0:01	45 45	145	1180	8:5	09	145 1630 140 550		0:61	75 1	13,000
28,000	COMBAT	155	1750	3:0	155	1200	3:5	30	155	1480	5:5	35	155	1340	0:0:	155	150 1190	-	10:0	1 02	13,000
NOTE: INCREASED ELAPSED	ASED ELAP		CLIMBING TIME	% FOR	EACH	10°C (50°F)	ABOVE	0°C (32°F) FREE	1000	AIR TEMPERATURE	RATURE.				FUE	INCLUDE	FUEL INCLUDES WARM-UP	UP AND	TAKE-OFF	ALLO	ALLOWANCE
							3	ANDING		DISTA	NCE	(IN FEET)	ī								
2000	1000		I	ARD DRY	Y SURF	ACE		-			FIRM D	DRY SOD					WET	OR SL	SLIPPERY	н	
WEIGHT	I. A. S.	AT SEA	A LEVEL	AT	3,000 FT.	AT	6,00		AT SEA I	LEVEL	AT 3,	3,000 FT.	AT	AT 6,000 FT.		AT SEA LEVEL		AT 3,000 FT.	. FT.	AT 6,0	AT 6,000 FT.
(IN LBS.)	Approach	TO CLEAR SO' OBJ.	0	TO CLEAR 50' OBJ.		02 S0	39	_	* 2	GROUND	TO CLEAR SO OBJ	GROUND	TO CLEAR 50' OBJ.			e.			_	TO CLEAR SO' OBJ.	GROUND
34,000	120	3900	1900	001#	. 2100	0011	2300		4200	2200	0011	2400	0081	2600	9300	7400		9 000	8200	11,100	8300
11.0		3100	2.0	_			- 3	- 19	9	0091		S00 1800 3800	3800	- 1	-				0009		6600
NOTE: FOR C	GROUND TE	TEMPERATURES	ES ABOVE	35 C 193 F	TI INCREASE	100	KOACH	-	AND	_		ASE IN G	NOON N	Off.			-				
REMARKS																	NOTE: consider	LEG I. A. S.: Indicated Air Sp NOTE: All distances are considerable variations to pilot technique, load, C.(LEGEND 1. A. S.: Indicated Air Speed NOTE: All distances are avera considerable variations because pilot technique, load, C.G., etc.	A. S.: Indicated Air Speed OTE: All distances are average, and subject ansiderable variations because of differences lot technique, load, C.G., etc.	Speed Speed are average, and tubject to at because of differences in C.G., etc.

	Z) -1	AIRPLANE B-25 C B		MODELS B-25 D	S.		TAKE	E-0FF,	F, CLI	Z	oğ m	LAN	Z	5	ART	1627		ENGINE R-2	(0	MODEL 00-13	2	
	ones.	き 10円 65		8 WING	BOMBS					-	0.5	1000	15)	2								
				HARD		100	WAY		KE-0	L.	S	S E	RUNWA	£ ×				t	SURFAC	u	WAY	
	GROSS	HEAD	100	LEVEL		- 14	. F		TA.	11/15/0		63II I (d.	i la	. AT		TA.	SEA	-	AT 3,0	. 0	AT	6,000 FT.
10.00 1.00	(IN LBS.)	(MPH)		O CLEAR 50' OBJ.	GROUND	TO CLEAR 50' OBJ.	GROUND	TO CLEA SO' OBJ.	120	100 A	100		TO CLEAR SO' OBJ.	GROUND			-	-	ROUND	TO CLEAR SO' DBJ.	GROUND	TO CLEAR 50' OBJ.
Name	36,000	20	4600 3200	9250 000h	5200	6400	6700	8100	530		300	0009	7200	2600	9200		1502.04		-	7,300	7,800	9,000
NATION	36,000	40	2000	2700	2100	2800	2800	3700	210		006	2600	3400	3200	4600	1			007	2,000	2,100	0, 100
	32,000	20 0	3300	4200	3700	3300	4700	5900 4200	376	2 01-	200	4000	3600	3400	0099				0001	6,800 4,800	8,200	9,500
1 1 1 1 1 1 1 1 1 1	32,000	40	00±1	2000	1600	2300	2000	2800	170		200	1800	2400	2100	2900				2700	3,300	3,900	4,700
Note and 1500 150	28,000	0	2300	3000	2500	3300	3000	000h	250	200	300	2700	3500	3200	#200		FFI G		3700		1,800	5,800
NOTE STATE STATE	28,000	8 4	0001	1500	100	1600	1300	2900	2 =		009	1200	1800	1400	2100		Kerina.		0091		2,000	2,600
National Use 1,000	NOTE: INCR		1 1 1 1		10°C (50°F	ABOVE 0	ů				ti.				ENGINE	LIMITS	ő	E-OFF	2600	1.50	0.44	IN. HG
State Stat																						
Type of St. 19 3000 T. Att T. A			2400	-		0				-	00	AT			ŭ.			2	001	88	M . 31.	5 IN. HG
COMBAT 145 1050 3:5 1050 3:5	GROSS	TYPE O		3000	FT. ALT.		0009	H.	ALT.		9000	E	r, Alt.		12,000	H	ALT.		15,00		AU.	SINOIS
COMBAT 115 1050 315 1145 1020 515 140 1415 1420 515 141	WEIGHT (IN LBS.)	CLIMB		FT./MIN.	TIME FROM S.L.	15.5	/win.	TIME OM S.L.		193			FUEL ROM S.L.	- 17	/win.	- 4	FUEL ROM S.L.	÷		-	FUEL FROM S.L.	CHANGE
COMBAT 150 1180 3:0 150 1170 5:0 40 150 680 13:5 55 145 400 13:0 75 140 280 28:0	36,000	COMBA		1050	3:5	145	1020	5:5	40 55	145	830 430	9:0	09	145	650	13:0	80	041	500	18:0	115	11,000
COMBAT 155 1310 2:5 145 960 4:5 35 145 960 9:5 40 145 680 13:5 55 140 560 18:0 INCREASED ELAPSED CLIMBING TIME 10% FOR EACH 10°C 50°F ABOVE 0°C 23°F FREE AIR TEMPERATURE. FURTHER AIR STANDARY 145 9.00 120 3800 1900	32,000	COMBA		099	3:0	150	0211	9:0	99	150	960	8:0	55 55	150	790	0:61	75	941	640	15:5	00 00	11,000
INCREASED ELAPSED CLIMBING TIME 10% FOR EACH 10°C 50°F ABOVE 0°C 13°F FREE AIR TEMPERATURE. FUEL INCLUDES WARM-UP AND TAKE FUEL INCLUDES WARM-UP AND TAKE FUEL INCLUDES WARM-UP AND TAKE FUEL INCREASE APROACH A.S. APPROACH APPROACH A.S. APPROACH A.S. APPROACH A.S. APPROACH A.S. APPROACH APPROACH APPROACH APPROACH A.S. APPROACH APPR	28,000	COMBA		1310	3:5	155	1300	6:5	88	381.041	036	7:5	8.5	145	930	000	55	140	790	14:0	202	13,000
Care Color Color		ASED ELAP	SED CLIMB	NG TIME		EACH	°C (50°F)	ABOVE	°C (32°F)	_		RATURE.				5	EL INCLU					ALLOWANCE
Column C								LA	2		ISTA	S	N FE	t								
Columb C	20000	9567		I	ARD	SURE	4		-			1	1	_				×	T OR	SLIPPER		
LBS.) Approach To CLEAR GROUND TO CLEAR GROUN	WEIGHT		AT SE		Ш	8		8	-	4	EVEL	0.77	000 FT.	AT	900	Ц	1000	-	AT 3	000 FT.	AT 6	8-
120 3900 1900 4100 2100 4400 2200 4400 2	IN LBS.		TO CLEAR SO' OBJ.	GROUND		2-					ROLL	TO CLEAR SO' OBJ.	GROUND	10 CLE 50'08	* .	5 %	~			GROUND	TO CLEAR 50' OBJ.	-
FOR GROUND TEMPERATURES ABOVE 35°C (95°F) INCREASE APPROACH I.A.S. 10% AND ALLOW 20% INCREASE IN GROUND ROLL. LEC ARKS Parks Parks Parks Parks	34,000	120	3900	1900	3300		350	U.		000	2200	#100 #100	2400 2200 1800	#800 ##00				400 800 500		8200 7500 6000	11,190 10,200 8,400	8900 8200 8200
LEG NOTE: All distances are considerable variations pilot technique, load, C	FOR		MPERATUR				1000	DACH	ž	9	20	*		ROUND	1							
	REMARK																	2/2:00	A. S.: India OTE: All considerable	LEG cated Air Sp sistences are variations ue, load, C.C.	O P	ge, and tubject

Color Colo	Type		IRPLA	AIRPLANE MODELS	ODE	S												ш	ENGINE MODELS	E MC	DELS		
This The The	California Cal		B-25		-25 D		1	TAKE			_	ఠ	LAN	Z	t	R	•		R-2	-009	33		
TAKE-OFF DISTANCE (IN strict) TAKE-OFF DISTANCE (IN strict) TAKE-OFF DISTANCE (IN strict) TAKE-OFF DISTANCE (IN strict) TAKE-OFF CIN strict) TAKE-OF	TAKE-OFF DISTANCE (N NET)		TORPE	DO AN	8 W	NG BOM	BS			(SH	-	0F 3	SHEET	(S)								:	1
1	Name								TA			STA	- 1	(IN FEET									
		_	4		HARE	12.6		WAY				SOD.		RUNWAY	ges.			SO	11.24(1)		RUNWAY		
		_	VIND	50013	LEVEL	AT 3,0	5 - 15 - 15	1001		AT	l	Ħ	AT 3,00	0 FT.	100			100		3,000		DC:	
10 10 10 10 10 10 10 10	100 100			1	TO CLEAR 50' OBJ.	-	TO CLEAR SO OBJ.	GROUND	TO CLEAR SO OBJ.	GROUNG			-		SROUND	TO CLEAR SO' OBJ.	GROUND	TO CLEA SO' OBJ	170		157		TO CLEA SO' OBJ
100 20 230	00 20 20 2000 1000 1000 1000 1000 1000	36,000		0091	9200	5200	0019	0029	8 100	5300			000	7200	7600	9200	8000	0006				1000	3,00
	NET 1,000	36,000		3200	4000	3400	4300	4500	5600	3500			000	3000	3500	0099	3400	0000		0.00			9,00
100 20 200		30,000		3300	4200	3700	002h	4700	5900	3700		+	000	5000	5300	0099	5500	6300		+	-		9.50
NETATION NETATION	NETATION 1900 190	32,000		2200	2900	2500	3300	3200	4200	2500	1.2		0083	3600	3400	.00th	3700	4300		1530	-		6,80
NETHER N	NETTO NETT	32,000		000	2000	2091	2300	2000	7800	00/1	-		200	0047	0017	0067	0000	2007		2 =	-		
NOTE STATE STATE	NCREASE DISTANCE 10% 1000 1200 130	28,000	0 8	2300	3000	2500	3300	3000	0000	2500	0.190-11		800	3500	3200	3000	2300	2900	S. Const.		200		4,20
NOTE AS EDITANCE 10% FOR EACH 10°C (30°F) RADOVE 0°C (32°F) NOTE AS EACH 10°C (30°F) RADOVE 0°C (32°F) NOTE AS EACH 10°C (30°F) RADOVE 0°C (32°F) RADO	NUMERIAR DISTANCE 10%, FOR EACH 10°C 150°F1 ABOVE 0°C 162°F1 ARD DISTANCE 10%, FOR EACH 10°C 150°F1 ABOVE 0°C 162°F1 ARD DISTANCE 10%, FOR EACH 10°C 150°F1 ABOVE 0°C 162°F1 ARD DISTANCE 10%, FOR EACH 10°C 162°F1 ARD DISTANCE 10°C 162°F1	28,000	3 4	000	1500	801	1600	1300	2000	8 00 1		_	200	1800	1400	2100	1500	2000			_		2.60
CLIMB	CLIMB 15.000 Fart 18.000 Fart 18.0	OTE: INCREASE	DISTANC	E 10% FC	DR EACH	10°C (50°F.	ABOVE	C (32°F)								20.00	IMITS FO	2.00	100	-	45		Z
	State Stat							î								l						. 4	
CCMBAT 145 760 141 142 760 141 142 730 142 143 144 1	CCMBAT 146 560 140 1		35	2400	U.S.	•	IN. HC	0/840		_	3	8	-			FERR	-3- E-1	ns€	2100		RPM A		Ī
CLIMB Bist	CLIMB BIST FLAME ROMS IS R	-	YPEOF	-	300C	FT. ALT.		0009	11.00	11.	70000	9000	H.	ALT.	12	00.	FT. AL		15	000	FT. ALT.	-	380
COMBAT 145 320 415 145 320 415 320 415 320 415 320 415 416 320 415 416 416 4	COMBAT 145 750 41:0 145 730 81:0 55 140 320 13:0 85 140 50 140	_	CLIMB		FT./MIN.	FROM S.L.				V	=	/MIN.		(0)		2	9	. F.				_	HANG
COMBAT 15G 89G 3:5 15G 87G 6:5 5G 15G 68G 10:5 70 15G 53G 15:5 10G 135	COMBAT 150 890 3:5 150 870 6:5 150 45 140 5:0 150 140 5:0 140 140 15:0 140 15:0 140		FERRY		320	4:0	145		0:8					(A.1 C-1)	100	-3	9:0		2073		_	= =	3,000
No.	COMBAT 155 1020 3:0 155 010 6:0 45 35 140 860 11:0 45 140 550 15:5 60 13:0 130 1		PERRY		890	3:5	011	-	6:5				10:5						lisso.	-	-	= 2	3,000
NCREASED ELAPSED CLIMBING TIME 10% FOR EACH 10°C (30°F) ABOVE 0°C (32°F) FREE AIR TEMPERATURE. FUEL INCLUDES WATCHING TO CLIMBING TIME 10% FOR EACH 10°C (30°F) ABOVE 0°C (32°F) FREE AIR TEMPERATURE. FUEL IN FEET FUEL INCLUDES WATCHING TO CLIMBING TIME 10% FOR THAT 10% FOR TH	INCREASED ELAPSED CLIMBING TIME 10% FOR EACH 10°C (30°F) ABOVE 0°C (32°F) FREE AIR TEMPERATURE. FUEL INCLUDES Contact		SOMBA		1020	3:0		72.12	6:0				0:0			-			A Miles Cit			= 2	3,000
PEST	BEST		ED ELAPS		NG TIME	%01	EACH		ABOVE			TEMPER	ATURE.					INCLUDES		AND	17.52	ALLOW	ANCE
HARD DRY SURFACE	FIRM DRY SOD FT. AT SEA LEVEL AT 3,000 FT. AT SEA LEVEL AT SEQUIND TO CLEAR GROUND TO CLEAR											Z.	CE	(IN FEET									
1.4.5. AT SEA LEVEL AT 3,000 FT. AT 6,000 FT. AT 5EA LEVEL AT 3,000 FT. AT 6,000 FT. AT 5EA LEVEL 1.4.5. Approach Approach Cottear Ground Cottear Cottear Ground Cottear Ground Cottear Ground Cottear Cottear Ground Cottear Cottear Cottear Ground Cottear Cotte	1.4. S. AT SEA LEVEL AT 3,000 FT. AT 6,000 FT. AT SEA LEVEL AT 3,000 FT. AT 6,000 FT. AT 5EA LEVEL AT 3,000 FT. AT 5.000				1	ARD		AC					1						1	1,000			
Approach To CLEAR GROUND	Approach TO CLEAR GROUND TO CLEAR GROUND TO CLEAR GROUND TO CLEAR GROUND TO CLEAR GROUND TO CLEAR So'OBJ.	_	A S	AT SE	LEVEL		,000 FT.		6,000 FT.	AT	1.0	VEL	AT 3,0	00 FT.	н. п	.000 FT.	AT S			n		VT 6,00	00 FT
120 3900 1900 4100 2100 4400 2300 4200 2200 4400 2400 3300 3400 3700 3700 3800 3800 3500 3800 3800 3500 3800 3	120 3300 1900 4 100 2100 4400 2300 4200 2200 4400 2500 3300 3500 1700 3800 1500 3500 1700 3500 1800 3800 1900 7200 3800 1900 7200 3800 1900 7200 3800 1900 7200 3800	LBS.)	(pproach	TO CLEAR	GROUND	-		-		11775	_		SO CLEAR	GROUND	TO CLEAR 50' OBJ.	-			5 %		5 %		GROUN
GROUND TEMPERATURES ABOVE 35°C (95°F) INCREASE APPROACH I.A.S. 10% AND ALLOW 20% INCREASE IN GROUND ROLL.	GROUND TEMPERATURES ABOVE 35°C (95°F) INCREASE APPROACH I.A.S. 10% AND ALLOW 20% INCREASE IN GROUND ROLL.	34,000	120	3900	1900	-		-					100	2400	4400		9300 8700 7200				L.	2000 Lat 100 C	8900 8200 6600
	REMARKS	100	NUND TEA	APERATUR		E 35°C (95	1500	COS	ЭАСН	. 10%	DAL	20				100							
		REMARKS																	1.4.5.	Indicated	LEGEND Air Speed		

Z4 -	AIRPLANE B-2	10	MODELS	,,		n —	FLIGHT	CHART	Z IZ			EN	R-2600-13	
1-9	8	-25 D									1		R-2600-13	
NOITIONOS	FUEL	TIO OIL	III Silbr	JOIL TEMP	S-	COOLANT				MA	. PER	MISSIBLE I	MAX. PERMISSIBLE DIVING R.P.M.	
	_	- 5	SO. IN	E O		U				Ö	CONDITION		ALLOWABLE OIL CONSUMPTION	APTION
DESIRED	2-9	80	80-85		25	50-70				"MAX	CONTI	'MAX CONTINUOUS" #6.6	46.6 IMP PT/HR 28 US	U.S. QT./HR
MAXIMUM	2		06		95 C	Climb)				ECO!	NOMICA	"ECONOMICAL MAX" 25	IMP PT/HR. 15	US.QT./HR
MINIMOM	9	623	75							N.	"MIN SPECIFIC"	. <u>.</u> 2		US.QT/HR.
IDLING	6-7	654	25							등	OIL GRADE: (S)	(S)	(w)	The state of the s
SUPERCHARGER	SER TYPE	-	TWO SPEED	D								FUEL OCT	OCTANE 100	k /
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MAXIMUM	2400	38	1500	6,700	_	11,000	FULL	180	150	218	420			
CONTINUOUS	500	39	1350	15,000	=	FT ALT	RICH	205	171	205	400			
ECONOMICAL	2100	31.5	1125	6,700	٠	13,500	FULL	115	96	205	001			
MAXIMUM		31.5	1012	15,000	×	FT. ALT.	RICH	115	96	205	004			
MINIMUM		29.5	1005	6,700	_	15,500	CRUISING	06	7.5	205	00h			
SPECIFIC	2100													
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MINIMUM	0000	27.0	900	6,700	-	16,500	CRUISING	75	63	205	004			
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NO LIGHT		19.5	420	5,000	_			33	27.5	205	004		Minimum Specific Fuel	nel
TO AVOID	1600	18.5	450	10,000	_		LEAN	32	29	205	00h		Flow	
	1600	0.8	061	15,000	-			37	~	205	COL			

SECTION IV

NAVIGATOR'S COMPARTMENT

GENERAL DESCRIPTION.

The navigator's compartment is located just aft of the pilot and copilot's seats. There is no bulkhead separating this compartment from the pilot's compartment. All the instruments and equipment necessary for the successful navigation of the airplane in flight are located in this compartment. In addition to the conventional equipment, the emergency nose wheel operating crank, pawl control and uplatch release are located at the forward right side of the compartment. The emergency bomb bay door control is also located in this compartment. The relief tube for the use of the bombardier, pilot and copilot is in this compartment. The front entrance hatch (figure 48) to be used by the bombardier, pilot, copilot and navigator is provided.

OPERATIONAL EQUIPMENT.

a. The Emergency Nose Wheel Control Operation.

- (1) Ascertain from the pilot that the landing gear control handle (figure 21-192) is "DOWN."
- (2) Pull nose gear emergency lock release (figure 25-238).
- (3) Check with pilot or use drift meter to see that auxiliary gear is partially lowered before using lowering mechanism.
- (4) Remove safety pin (figure 25-237) and turn pawl (figure 25-239) to "ON."
- (5) Place crank (figure 25-241) on shaft and turn clockwise when facing until gear indicator registers (down and locked). If these instructions are violated the cables will break and the airplane will end in the repair shop.

<u>CAUTION</u>: Do not lower nose gear mechanically above an indicated air speed of 150 mph (130 knots). Do not return pawl to "OFF" until airplane is safely on the ground.

 <u>b. Emergency Bomb Bay Door Control</u> (figure 22--204) Operation.

NOTE: Mechanical operation to be used only in the event of complete hydraulic pressure failure.

- Coordinate with the bombardier for correct position of his door operating and bomb release handle.
- (2) Instruct bombardier to move bomb release handle (figure 35-314) to the doors "OPEN-RACK LOCK <u>POSITION</u>" or the "<u>DOORS CLOSED</u>" position as desired.
- (3) Install bomb bay door operating crank on shaft in aft end of compartment. (Crank is stowed on lower right longeron opposite the crankshaft.) Install

the crank handle positioned downward. Turn crank clockwise to close doors and counterclockwise to open doors.

c. Fuel Transfer System Controls.

- (1) To transfer fuel from fuel tanks on one side of airplane to forward wing fuel tanks on opposite side or to bomb bay droppable tank, or from the droppable tank to either of the forward wing fuel tanks, first connect the tanks desired by operating fuel transfer valves (figure 23-221). After setting the fuel transfer valves, move fuel flow direction switch (figure 23-229) in direction of desired flow and set transfer pump switch (figure 23-216) to "ON."
- (2) The emergency fuel shut-off valves (figure 23-227) are located in the rear of the compartment.
- d. Heating and Ventilating Control. The air temperature control (figure 26-244) operates the heater and regulates its output.
- e. Electrical Controls. The generator main line switches (figure 23-223-226) and the generator voltage switch (figure 23-225) are to be turned to "OFF" in the event of a forced landing.

f. Navigator Controls.

- The radio compass control unit (figure 24-234) is located forward and below left window.
- (2) The drift meter (figure 22-207) is located on right forward wall of compartment.
- (3) Drift Meter Controls. The electrically driven gyro must always be caged during take-off or landing, during turns when the incline is over 20 degrees from vertical when not in use, and before switching off the current. If the turn is started with the gyro uncaged, do not attempt to cage the gyro during the turn. Wait until the turn is completed and then cage the gyro. If the airplane inclines more than twenty degrees from the vertical in any direction during maneuvers, the gyro will strike its limit stops. This will cause the gyro to be moved from the vertical and will render all drift meter indications erroneous for several minutes after resuming level flight until the gyro has had time to erect itself. After an appreciable change of course, the gyro is apt to be slightly displaced from the vertical and a few minutes should be allowed for it to settle before taking observations.

(a) Starting Operations.

To start the electrically driven gyro of the drift meter turn on either of the battery disconnect switches and the gyro starting switch on the gyro housing.

(b) Allow the gyro to gain speed for at least 3 minutes.

- (c) With the airplane in normal straight flight, uncage the gyro by pulling out the caging knob and moving it as far as it will go in the direction marked "UN-CAGE." Make sure that caging knob snaps in place in the uncage position.
- (d) Allow the gyro to run uncaged for at least ten minutes before attempting to take any readings.
- (e) Turn the recticule light rheostat knob clockwise until the desired intensity of the grid lines is obtained.
- g. Automatic Flight Controls. A precessing switch is located below the right side window.
- h. Oxygen System. A type A-9A oxygen regulator (figure 22-205) is located on the right wall. To operate, attach hose to bayonet fitting and adjust regulator.

i. Interphone System.

- A jack box (figure 24-233) is located on the forward left wall. To operate, plug in ear phone cord and set switch to "CALL."
 - (2) An interphone amplifier is provided.

i. Fluorescent Lighting System.

(1) An inverter active and spare change over switch (figure 23-224) are located on the rear wall. If the active inverter fails, place the dual switches in the "SPARE" position.

NOTE: For normal operation, the switches will be kept in the "ACTIVE" position.

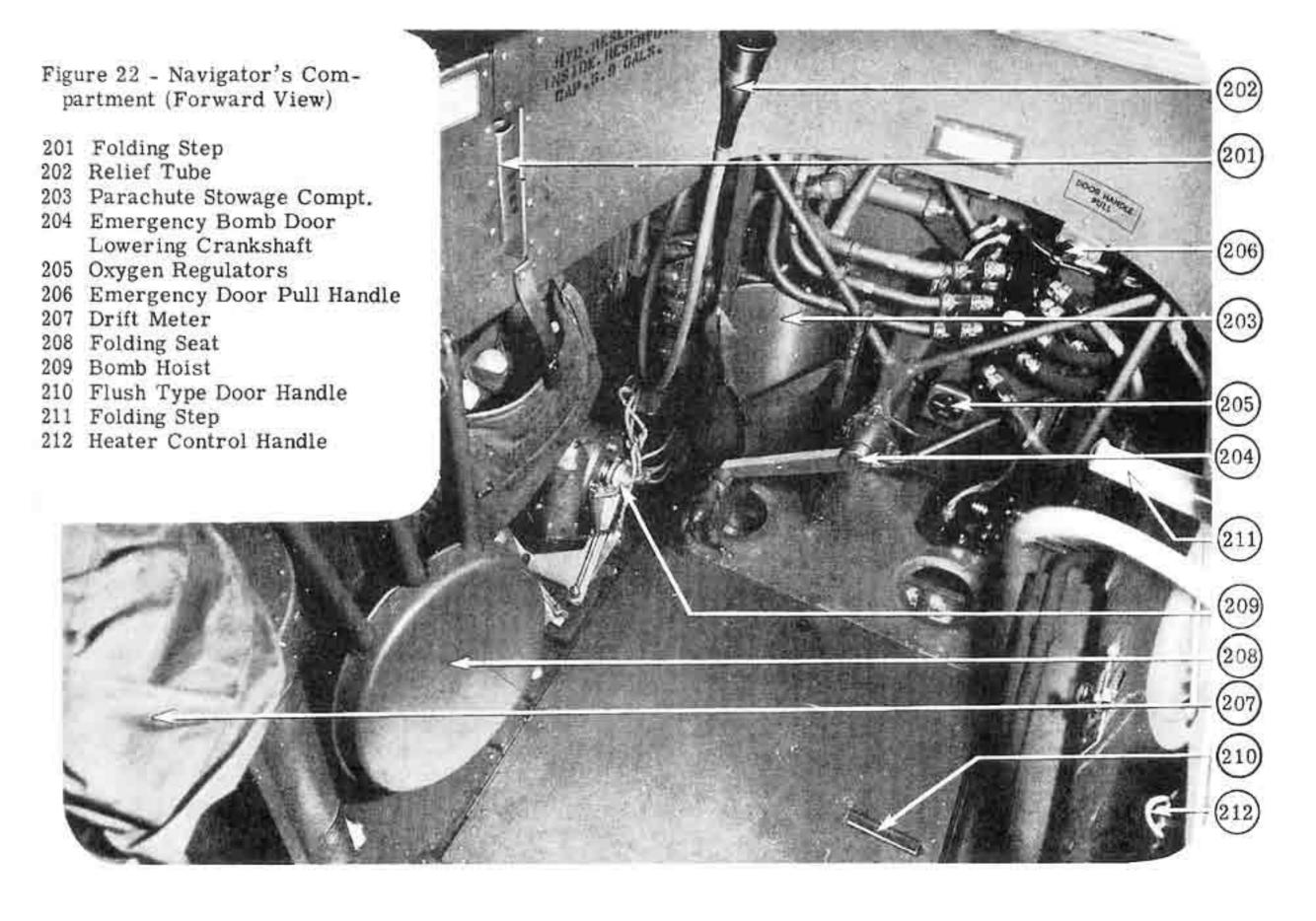
(2) A dome light switch (figure 27-247) and an extension light switch (figure 27-248) are provided and are operated conventionally.

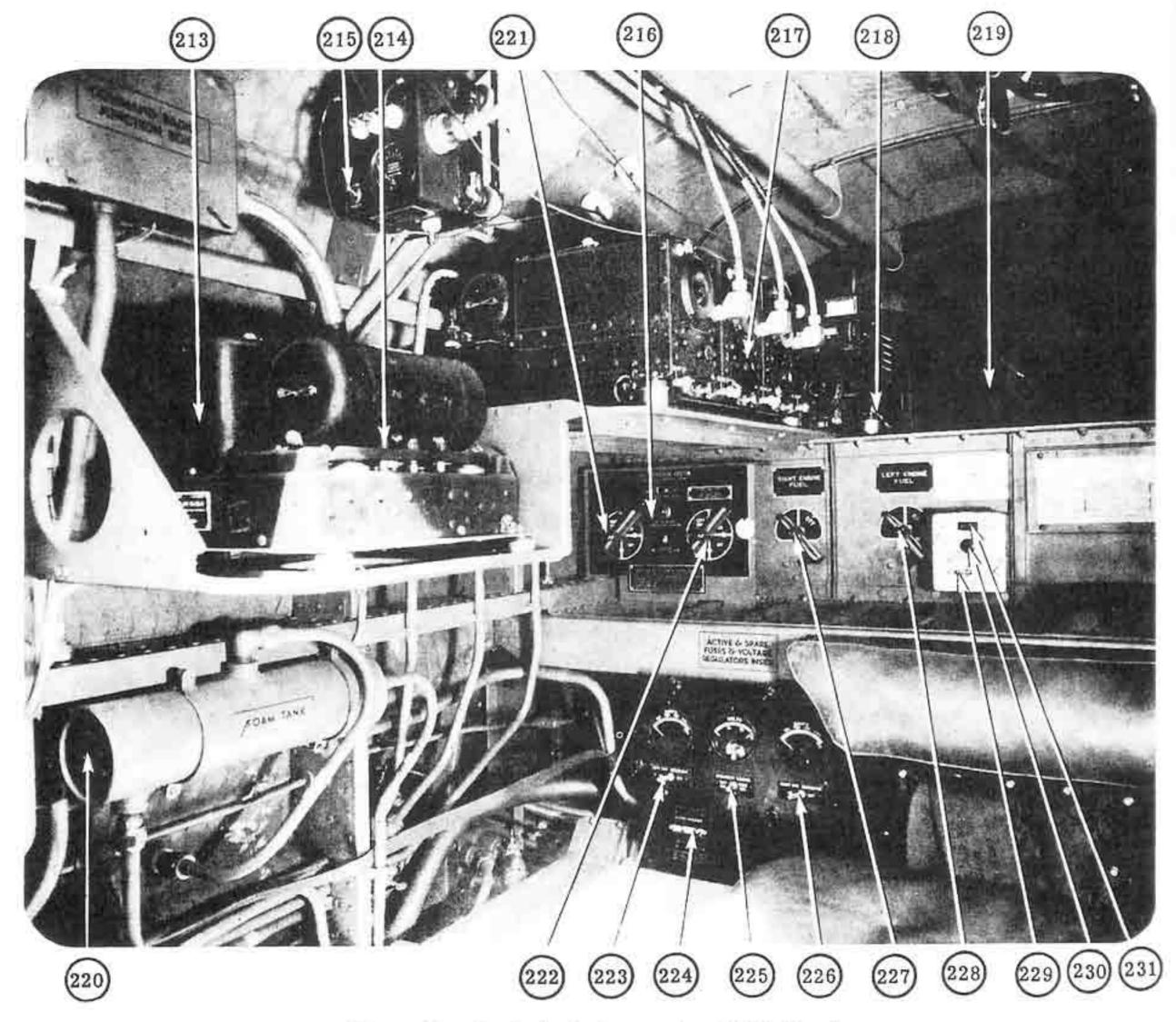
k. Fire Extinguisher.

- One CO₂ fire extinguisher is located on the right side of the compartment.
- (2) To operate, swing horn up, discharge close to base of fire and control with the trigger.

1. Additional Equipment.

- An anti-icer supply tank valve is located beneath tank in rear of the compartment.
- (2) An oil strainer is located in lower right rear corner of the compartment.
- (3) A drinking water container and cup holder is located at the left side of the compartment.





- Figure 23 - Navigator's Compartment (Aft View) -

- 213 Command Set Modulator
- 214 Dynamotor
- 215 Command Set Antenna Switching Relay
- 216 Fuel Transfer Pump Switch
- 217 Command Set Receiver
- 218 Command Set Transmitter
- 219 Passageway Over Bomb Bay
- 220 Hydraulic System Foam Tank
- 221 Fuel Transfer Valve
- 222 Fuel Transfer Valve

- 223 Left Engine Generator Switch
- 224 Active Inverter Switch
- 225 Generator Voltage Switch
- 226 Right Engine Generator Switch
- 227 Emergency Fuel Shut-Off Valve
- 228 Emergency Spring Catch on Emergency Shut-Off Valve
- 229 Fuel Flow Direction Switch
- 230 Transfer Pump Indicator Light
- 231 Emergency Fuel Transfer Pump Switch

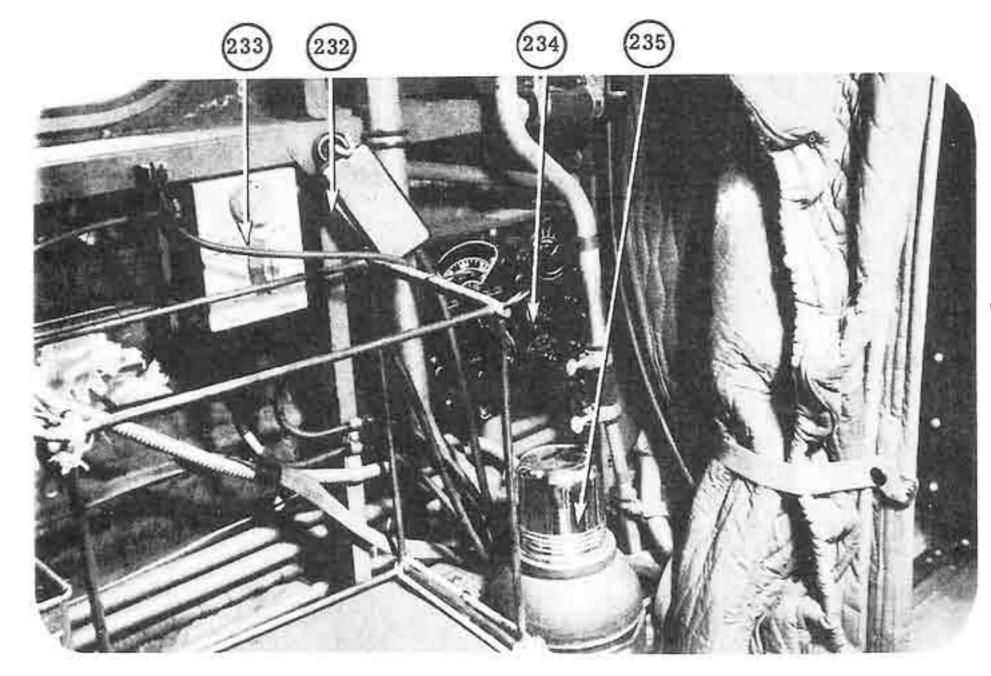


Figure 24 - Navigator's Compartment (Additional Equipment)



- 232 Push-To-Talk Switch
- 233 Jack Box
- 234 Radio Compass Control
- 235 Thermos Bottle

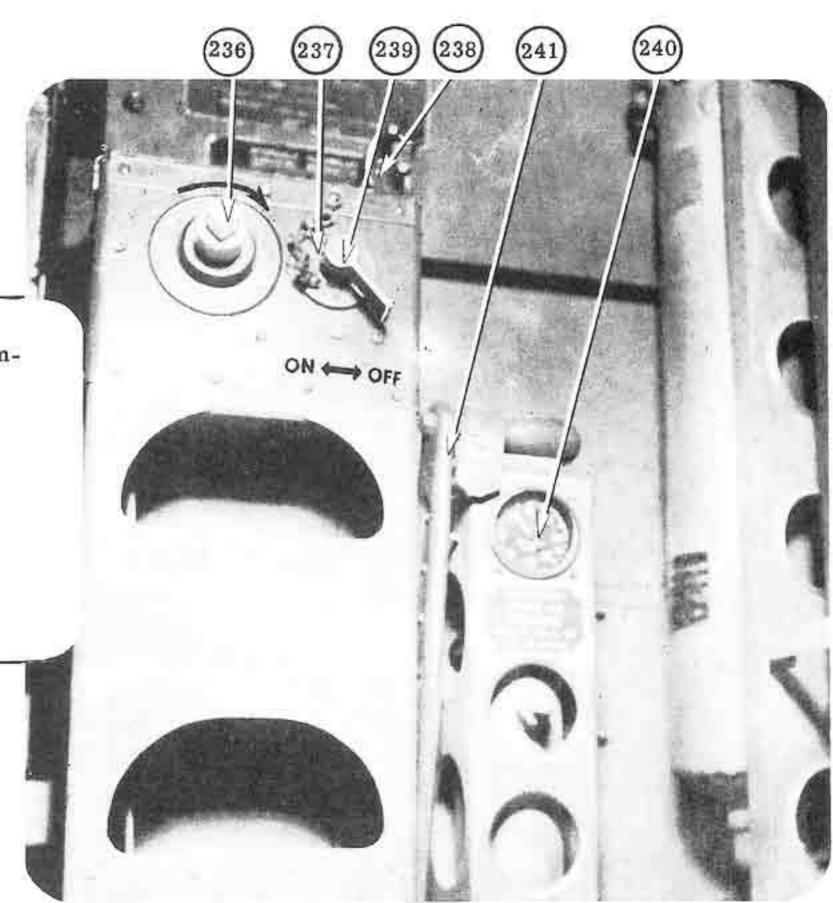
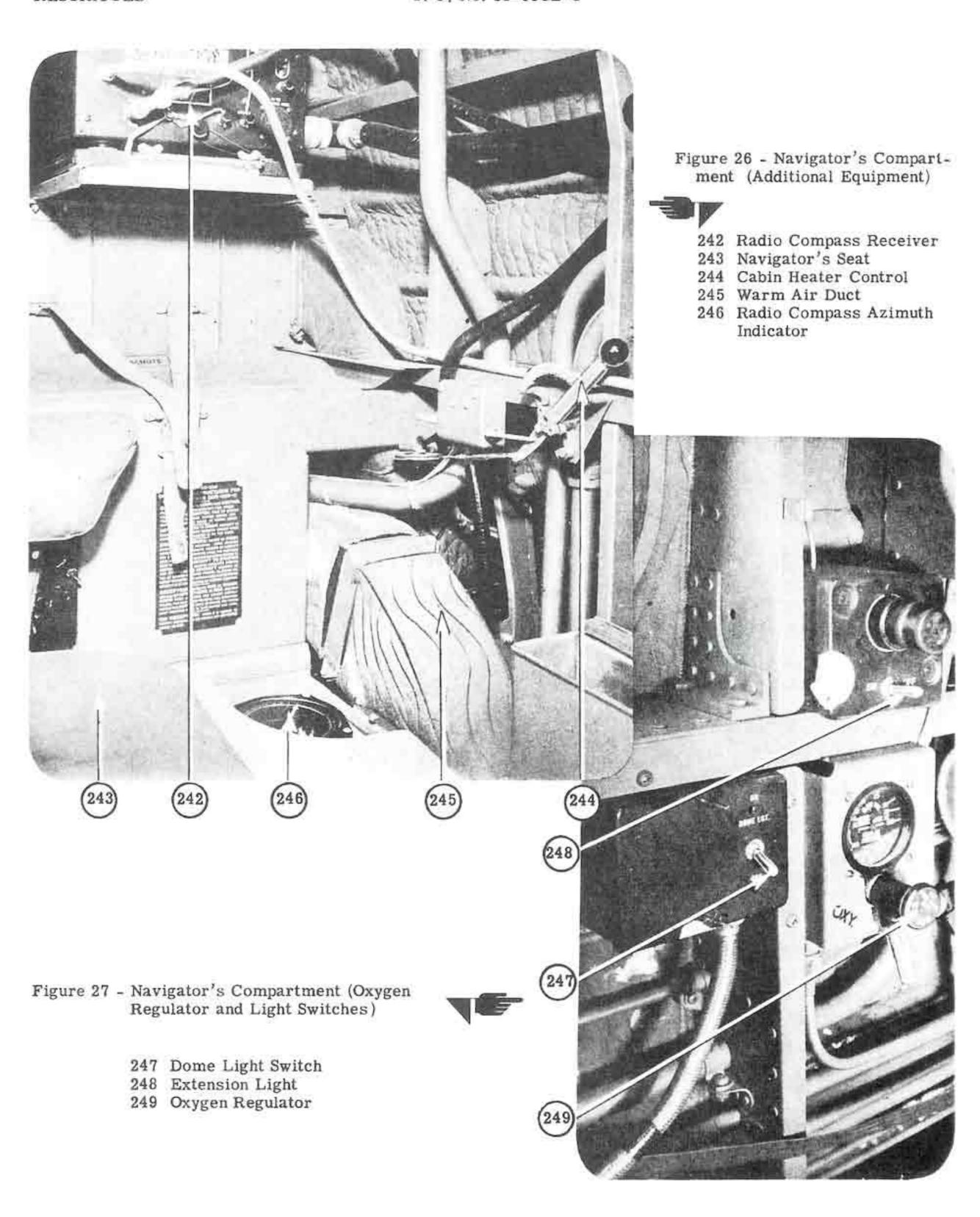
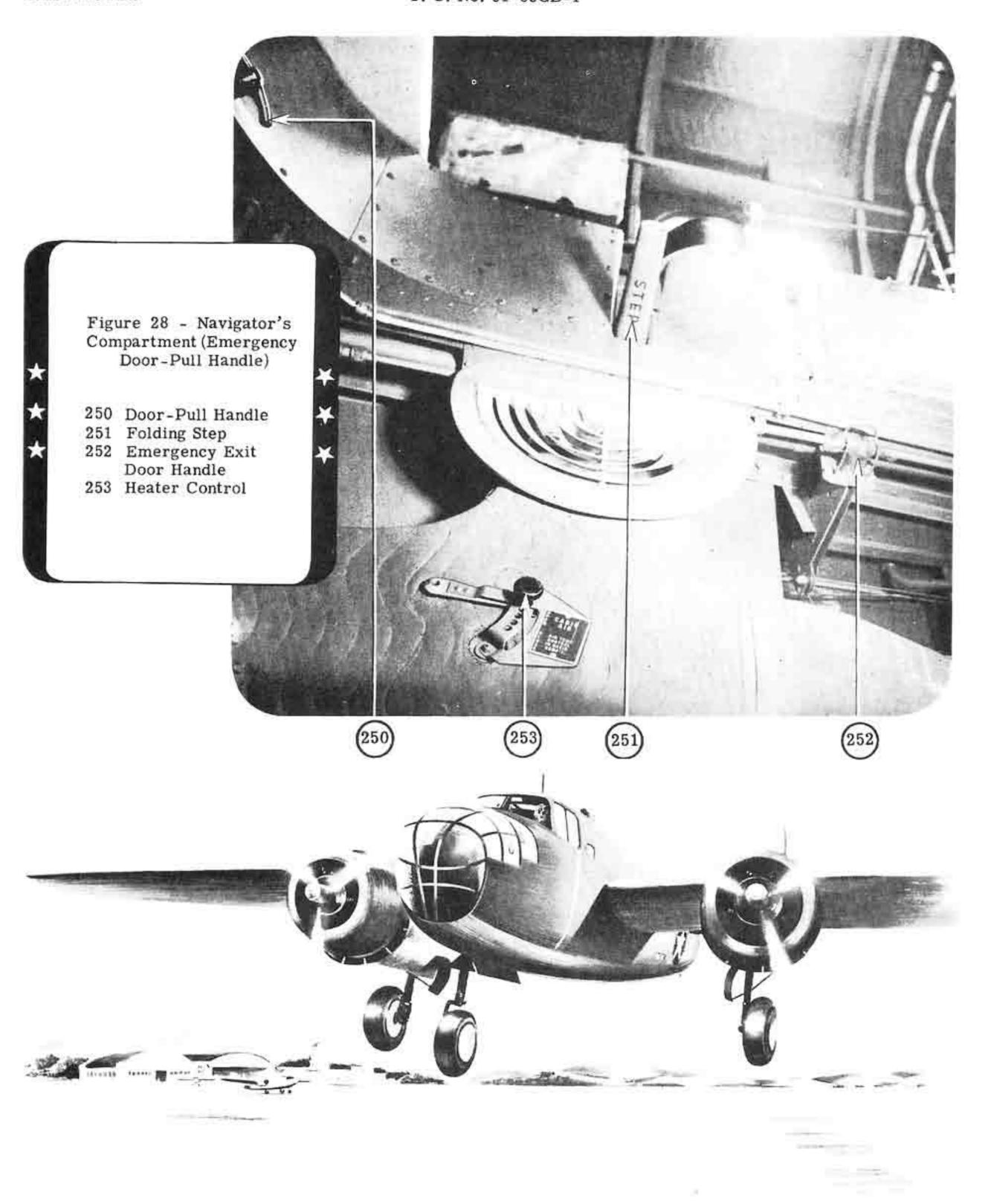


Figure 25 - Navigator's Compartment (Emergency Nose Wheel Controls)

- 236 Emergency Nose Gear Crankshaft
- 237 Safety Pin
- 238 Uplatch Release
- 239 Pawl Control
- 240 Emergency Air Brake Pressure Gage
- 241 Crank



- 52 -



SECTION V

RADIO OPERATOR AND LOWER GUN TURRET COMPARTMENT

GENERAL DESCRIPTION.

- a. The compartment containing the radio equipment and the lower gun turret is located aft of the bomb bay and is just forward of the upper gun turret. It contains not only the radio transmitter and receiving sets, but also the lower model "J" gun turret. Provisions are made in this compartment for the emergency operation of the wing flaps and main landing gear. It is equipped with a data case, folding table, and a relief tube located below the operator's table. The relief tube is used by crew members stationed aft of the bomb bay. A side escape hatch (figure 14) is on the right side of the compartment.
- b. The radio equipment and the lower gun turret are usually operated by the same man.
- <u>c</u>. The communication equipment consists of the following units:

Command Set	SCR-274-N
Liaison Set, Medium Range	SCR-287-A
Radio Compass	SCR-269-A
Interphone Equipment	RC-36
Marker Beacon Receiving Equipment	RC-43

2. OPERATIONAL EQUIPMENT - RADIO OPERATOR'S COMPARTMENT.

a. Emergency Equipment.

(1) Emergency Wing Flap Operation.

NOTE: Interphone communication between pilot and the radio operator is necessary.

<u>CAUTION</u>: Do not operate the emergency flap operating system (do not even install crank) unless there is a complete failure of the hydraulic pressure system.

- (a) Ascertain from pilot that his hydraulic flap control handle is at the extreme position for the desired movement of the flaps.
- (b) Open hinged cover (figure 29-264) and install crank (figure 29-265) on shaft of flap operating mechanism.
- (c) Rotate crank clockwise to raise the flaps (approximately 27 complete turns are required in either direction). Rotate counterclockwise to lower the flaps.

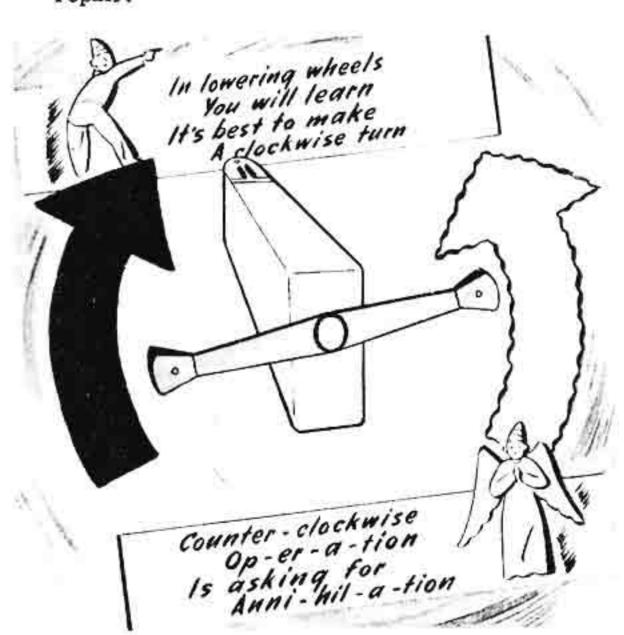
(2) Emergency Operation of Main Landing Gear.

- (a) Ascertain that pilot's hydraulic landing gear control handle is set at the "DOWN" position.
- (b) Disengage lower gun turret operator's chest support (figure 33-296) by pulling adjustment pin, raising support and allowing lower section of adjustment rod to fall forward. Hinge upper section of

adjustment rod and lower chest support.

- (c) Lower radio operator's table (figure 29-262) to useful position.
- (d) Release main landing gear operating screw assembly (held to forward wall of the compartment by finger-type fastener), rotate assembly away from wall until it locks in a fore and aft position.
- (e) Pull main landing gear emergency up-position lock pin release (figure 29-267), located to the right of the lowering screw. This control releases the main gear up-position lock pins only and allows the main gear to partially lower, due to its own weight.
- (f) Turn lowering screw handle clockwise until advised by pilot that his indicator registers that the main gear is down and locked.
- (g) Ask pilot to retard throttle momentarily to ascertain that the landing gear is locked down as evidenced by the failure of the warning horn to sound.

<u>WARNING</u>: Improper operation of main landing gear emergency lowering screw may break cables and prove dangerous and cause expensive repair.



CAUTION: After lowering gear in the above manner, do not turn lowering screw handle counterclockwise to return handle to its original position on the wall of the compartment until the airplane is safely landed.

(h) After airplane is landed, turn main landing gear emergency lowering screw handle <u>counterclock-wise</u>, returning handle to its original position and stow assembly.

(3) Miscellaneous Emergency Equipment.

- (a) The side escape hatch is located on the right wall of the compartment.
- (b) A CO2 fire extinguisher is clipped to the right side wall of the compartment just aft of the escape hatch.

b. Communications Equipment.

- (1) Interphone Controls. An interphone jackbox is located at the aft end of the radio operator's table. The selector control has five selective positions as follows:
- (a) "COMP". The audio output of the compass receiver only is heard.
- (b) "LIAISON". The output of the liaison receiver and the sidetone of the liaison transmitter are heard. The microphone push-to-talk switch operates the transmit receive relay located within the liaison transmitter. The microphone will modulate the liaison transmitter when the switch is closed and the transmitter is in "VOICE" position.
 - NOTE: From the "LIAISON" position, voice transmission is effective only at the pilot's, copilot's and radio operator's station.
- (c) "INTER". At this position, all jack boxes provide intercommunication between crew members. The microphone connects to the input of the interphone amplifier, and the headphones to the output of the amplifier. In this position the volume control is not effective.
- (d) "CALL". This is an emergency call position in which all of the positions in all boxes are placed in parallel across the output of the amplifier. In an emergency any crew member desiring to call a station which is in use, may do so by switching to the "CALL" position. This position is effective on all stations.

(2) Command Set.

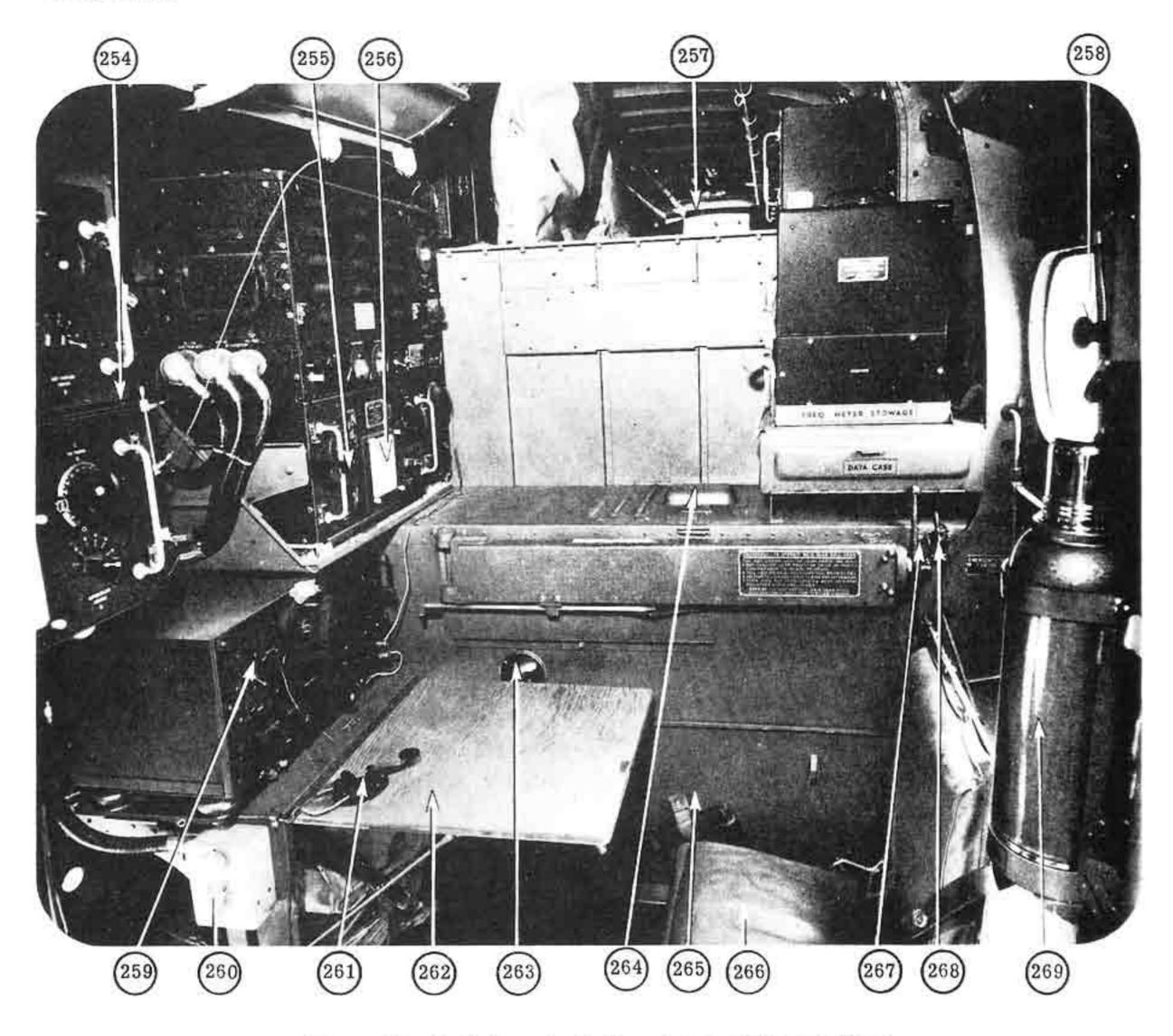
- (a) The command receivers and transmitters of the SCR-274-N set are independently controlled. There are three markings on the transmitter switch: "VOICE", "CW", and "TONE." With the switch at the "VOICE" position, the microphone from any jack box switched to "COMMAND" is operative and the voice is transmitted when the push-to-talk button at that station is pressed. With the switch at the "CW" position, a continuous wave or an unmodulated signal is transmitted. With the switch at the "TONE" position, a signal is transmitted which is practically 100 percent modulated at 1000 cycles. For long range communication through interference "CW" is most effective, "TONE" next and "VOICE" least effective.
- (b) At both the "CW" and "TONE" positions, the microphone is inoperative by voice, and signalling

- 55 -

- by code is accomplished by a key located on the top of the transmitter control box. An external or separate key may be used by plugging it into the jack marked "KEY." The push-to-talk button on the microphone may be used as a key for transmitting code when the control box switch is turned to the "CW" or "TONE" position. A microphone plugged into the jack marked "MIC" permits the operator to transmit voice over the command set only, instead of through the interphone system.
- (3) Receiver. The receiver control box is divided into three identical sections, each controlling the particular receiver to which it is electrically and mechanically connected. To receive a signal of specific frequency, use the section of the receiver control box which controls the particular receiver involved. The desired receiver is turned "ON" and "OFF" by a switch located in the upper right-hand corner of the control box section used. In addition to an "OFF" position, the switch has two selective positions marked "CW" and "MCW", each of which is an "ON" position and indicates the type of signal to be received.

(4) Liaison Set Transmitter.

- (a) The "OFF"-"ON" switch of the liaison transmitter is located on the face of the transmitter case.
- (b) With the transmitter turned "ON", the filament voltage, as indicated on the meter marked "FIL. VOLTAGE" must be within close limits of the line on the face of the meter at 10 volts. The "CW" and modulator filament voltages are checked individually by a switch adjacent to the "OFF"-"ON" switch. Each tuning unit contains tuned circuits to allow a transmitter output variable within the frequency limits specified on the tuning unit in use. A chart located on the face of each tuning unit indicates the dial settings for desired frequencies. It is possible with the monitor switch to tune the transmitter output frequency to match the frequency of any station coming in over the receiver. With the monitor switch at "MONITOR". the sidetone of the transmitter is automatically cut off and the receiver may be turned on with the "CW" switch and adjusted to a desired frequency as indicated on the dial, or to an incoming signal of a station which it is desired to contact. Then press the transmitter key and adjust the transmitter oscillator frequency dial until the transmitter frequency is heard in the receiver. This adjusts the transmitter and it will stand by ready for the break-in on the station to which it has been adjusted. With the monitor switch at "NORMAL" the receiver will be inoperative while the transmitter is operating.
- (5) Liaison Receiver. The liaison receiver is operated by a switch located on the front of the case and has three positions: "OFF", "MVC" and "AVC", the latter two designating manual volume control and automatic volume control, respectively. To tune in or search, turn the switch to "MVC" and upon obtaining the desired signal, change to "AVC." Operation



-Figure 29 - Radio Operator's Compartment (Forward View)-

- 254 Replaceable Transmitter Tuning Units
- 255 Hook for Holding Radio Operator's Table in Stowed Position
- 256 Transmitter
- 257 Passageway Over Bomb Bay
- 258 Oxygen Regulator
- 259 Receiver
- 260 Jack Box
- 261 Transmitting Key
- 262 Radio Operator's Table

- 263 Ash Receiver
- 264 Hinged Cover for Crankshaft for Emergency Flap Operation
- 265 Crank for Emergency Flap Operation
- 266 Radio Operator's Seat
- 267 Emergency Main Landing Gear Operating Screw
- 268 Up Position Lock Release for Main Landing Gear
- 269 Thermos Bottle

of the "BAND SWITCH" knob located on the face of the receiver case controls the selection of the frequency band. Dial calibrations, corresponding to the band selected, are revealed by the dial mask.

CAUTION: Do not make any adjustments within the command or liaison transmitter while
high voltage supply is on. Do not remove or
replace any tubes within any of the equipment
while the equipment is turned on. Do not remove covers from any of the dynamotors or
replace any fuses while dynamotors are operating.

(6) Trailing Antenna Control. - A reel control box(figure 41-352) is located on a bracket on the left-hand side of the radio operator's compartment immediately aft of the liaison receiver. The control knob may be turned from its central "OFF" position, right to "OUT", or left to "IN", in order to extend or retract the weighted trailing antenna. A three-digit visible counter indicates the number of turns made by the antenna in extending and reversing during retraction.

NOTE: An amber signal light above the counter will warn of an unsatisfactory landing con-



Turn power off when replacing tubes

Figure 30 - Radio Operator's Compartment (Left Side)



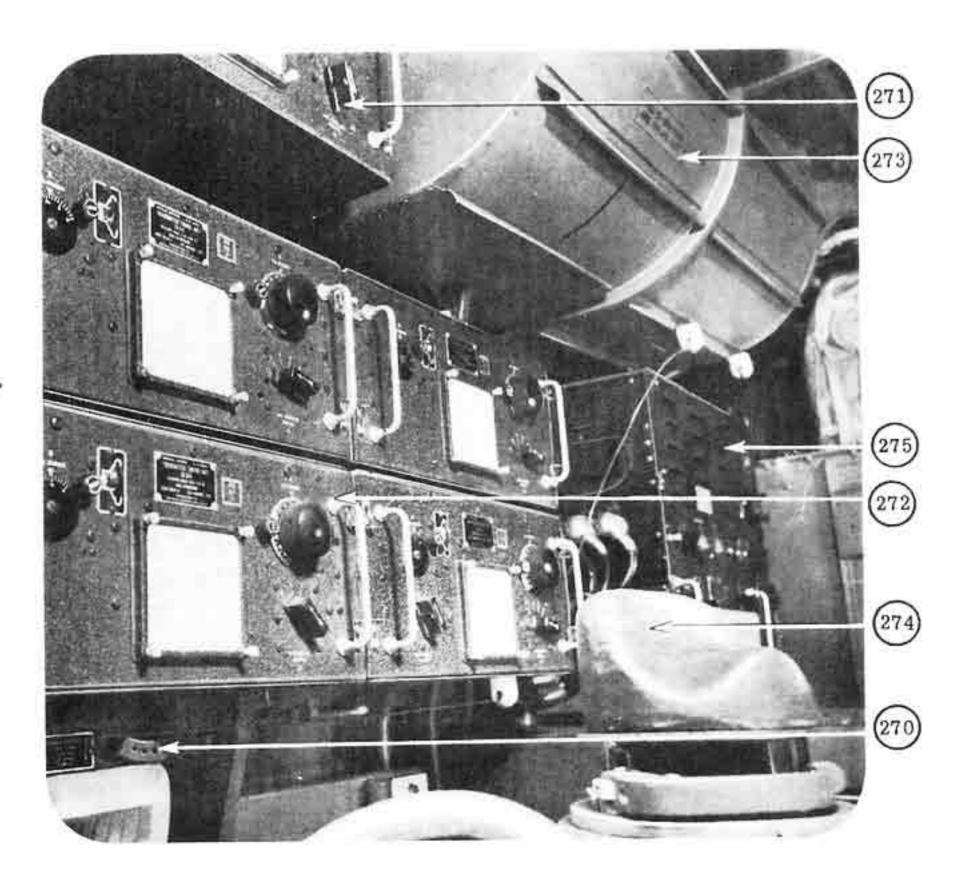
271 Replaceable Transmitter Tuning Units

272 Replaceable Transmitter Tuning Units

273 Life Raft Stowage Compartment

274 Gun Sight Eye Cushion

275 Transmitter



dition if the trailing antenna is left in an extended position as the main landing gear starts to descend. Do not use the trailing antenna while on the ground.

(7) Radio Compass.

- (a) The radio compass can be operated from either of the two control boxes, but not from both at the same time. The equipment is manually tuned from either remote control box, and electrical control is established at the desired control box by depressing the button marked "CONTROL" in the lower righthand corner of the control box. When control is established at the desired remote control unit, a green indicating light will appear on the face of the unit.
- (b) The radio compass performs the following functions:
- 1. Aural reception from the fixed antenna or from the rotatable loop. For signal reception during interference caused by precipitation, static or proximity of signals, the loop will prove superior.
- Aural-null directional indication of an incoming signal with the loop only in use.
- 3. Visual uni-directional left-right indication of an incoming signal. The receiving unit is turned on or off by a switch on the face of the remote control box which in addition to having an "OFF" position marked thereon, has three other positions marked "COMP", "ANT", and "LOOP." With the switch turned to the position marked "COMP", both the rotatable loop and the fixed antenna are in use. In the "ANT" position, only the fixed antenna is in use and with the switch turned to "LOOP", only the rotatable loop is in use. Frequency band selection is accomplished by rotating the band switch handle to one of its three marked positions.
- (8) Marker Beacon. The operation of the marker beacon equipment is fully automatic. As the airplane passes over a fixed point from which a marker signal is being transmitted, the signal is picked up by the receiver, the output of which actuates a built-in relay. This relay in turn causes the indicator to flash on, thus indicating to the pilot that he has passed over a marker beacon.



Figure 31 - Radio Operator's Compartment (Oxygen Regulator and Fire Extinguisher)

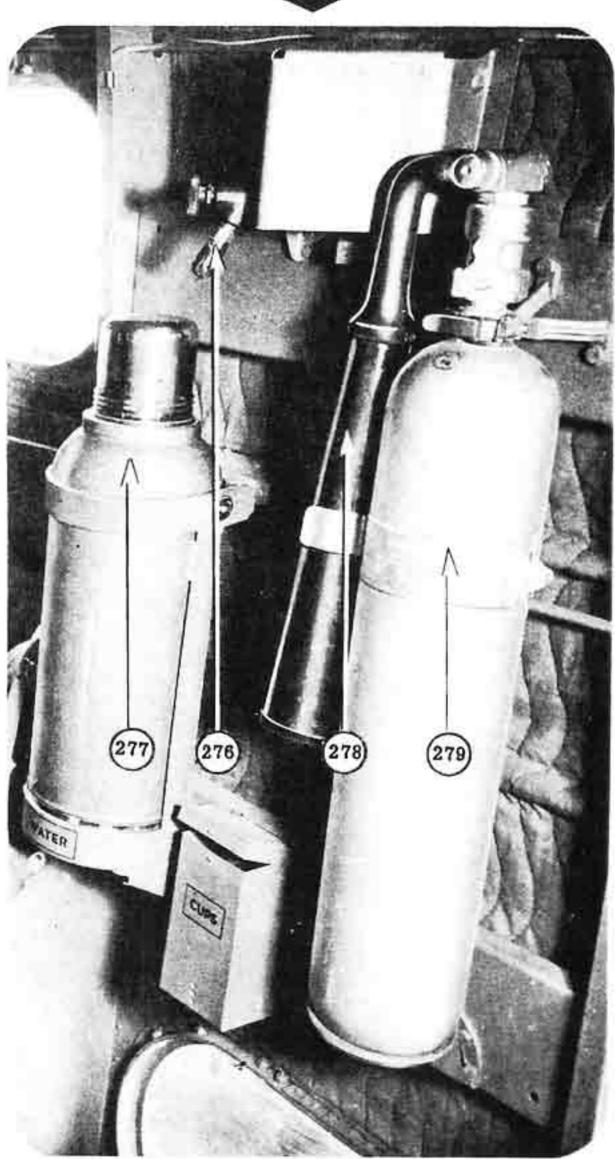
276 Oxygen Regulator

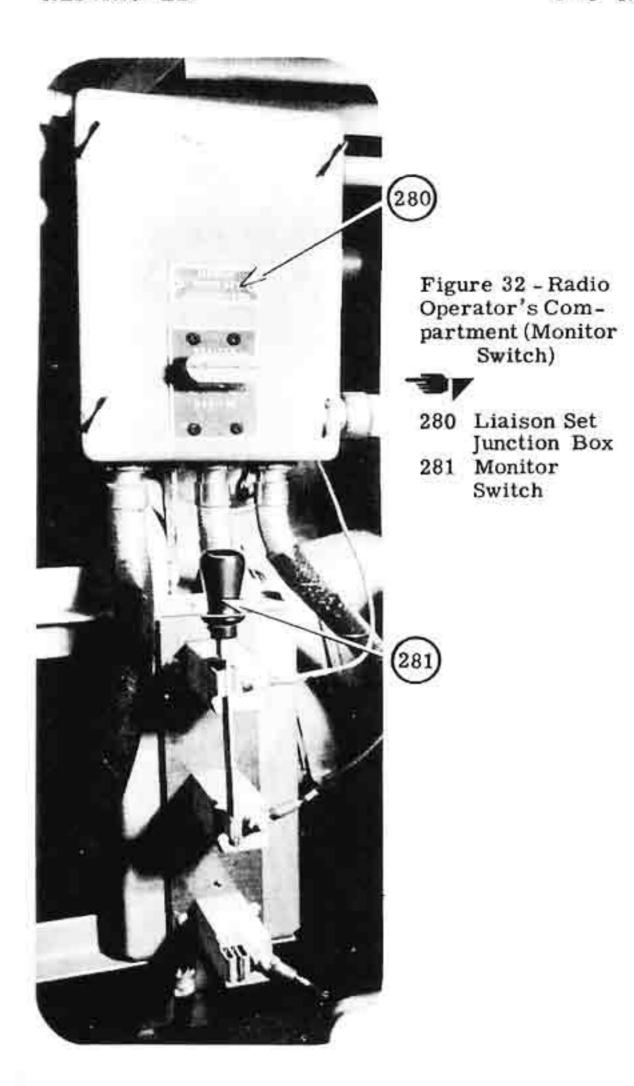
277 Thermos Bottle

278 Horn of Fire Extinguisher

279 Fire Extinguisher (CO2)







OPERATIONAL EQUIPMENT - LOWER GUN TURRET.

a. Gun Turret Operation.

<u>CAUTION</u>: Do not operate turret without adequate power supply. Damage to the turret or airplane may result if supply voltage at the turret is less than 20 volts.

Extension to Combat Position.

- (a) Firmly grasp control handle (figure 33-288) with right hand to depress master switch, but do not depress trigger switch.
- (b) Turn control handle counterclockwise about vertical axis a few degrees for slow speed and maximum rotation for full speed.

<u>CAUTION</u>: As turret approaches extended position, use slow speed until indexing key auto-

matically engages and turret starts to rotate counterclockwise. Guns can be fired as soon as extended position is reached.

(2) Charging the Guns.

- (a) To charge guns for combat or to remove faulty cartridge, depress control valve with knob rotated clockwise against stop (after depression, knob is automatically released at end of charging stroke, thereby positioning valve for next charging stroke).
- (b) To charge guns and hold the bolt back in safety, depress control valve with knob rotated counterclockwise against stop. When ready to release for combat, rotate knob clockwise against the stop.

(3) Combat Operation.

- (a) Lower the padded knee support well forward of turret.
- (b) Adjust chest support as required by means of spring-loaded pin in chest support rod.
- (c) To adjust focus of sight, pull up on knurled collar below sight cushion and rotate until desired focus is obtained. Then push collar down, engaging it in closest locking notch.
- (d) Take kneeling position with right hand on control handle, left hand on steady grip and eye on sight eye cushion. (See figure 33-284.)
- (e) Neutral position of control handle is halfway between vertical and horizontal rotation stops.
- (f) To elevate the guns, rotate control handle vertically about its axis. The guns will move in same relative direction as handle, at a speed proportional to the degree of control handle rotation.
- (g) To rotate turret in azimuth, rotate control handle horizontally about its vertical axis. Turret will move in same relative direction as handle, at a speed proportional to the degree of control handle rotation.
- (h) Turn on windage indicator switch and rotate rheostat control to indicated air speed of aircraft determined from pilot. Microphone switch button is in the end of the steady grip.
- To fire guns, depress trigger firing switch in the control handle.
- (j) Power is cut off by releasing grip on the control handle.

(4) Retraction to Stowed Position.

- (a) Rotate turret slowly in clockwise direction with guns positioned approximately 12 degrees below horizontal. As guns approach aft position, firmly depress retraction lever, which will cause the turret to stop.
- (b) Slowly raise guns in elevation, keeping control handle set for <u>slow</u> azimuth speed in clockwise direction, and retraction lever depressed. When guns

- 59 -

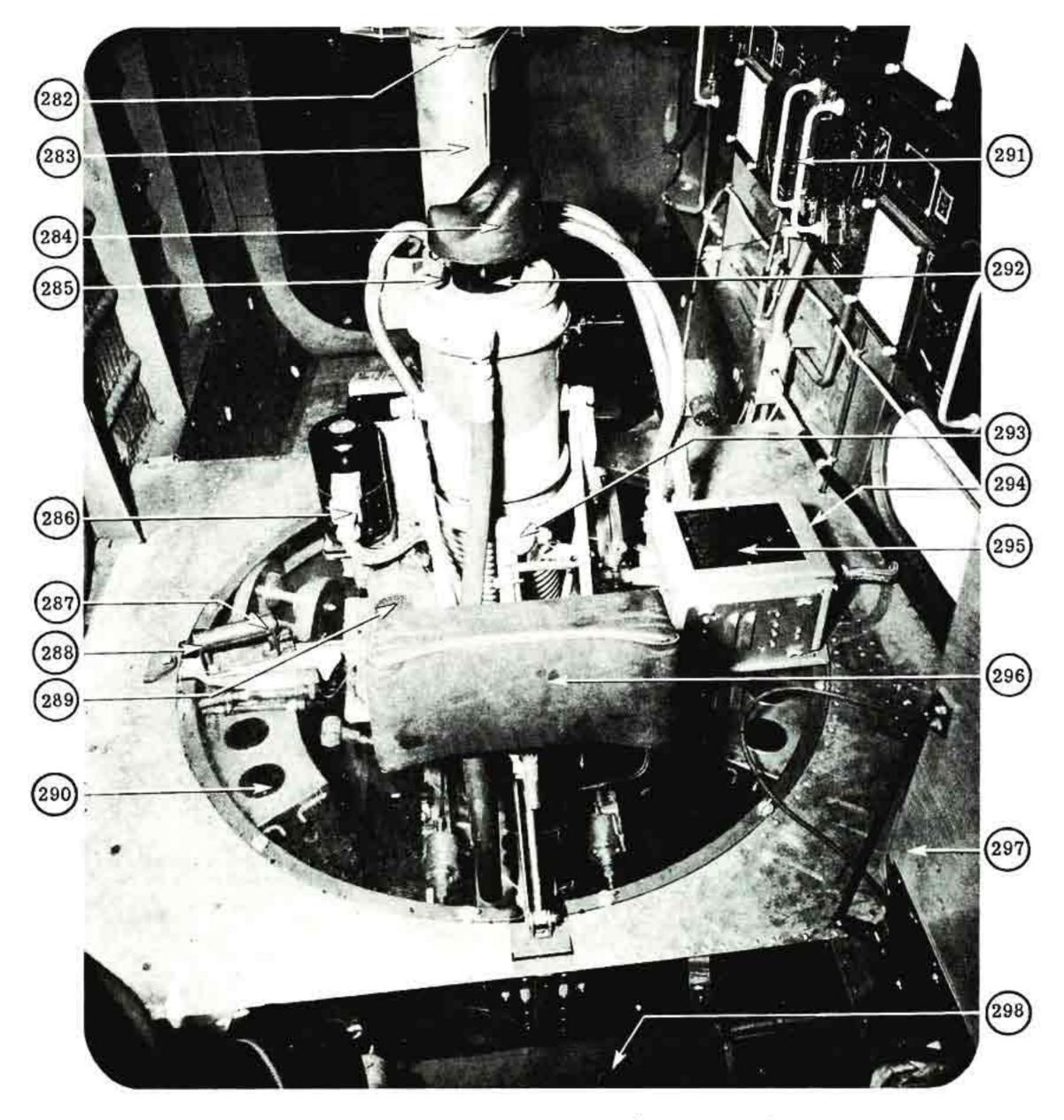


Figure 33 - Lower Gun Turret (Interior View)

- 282 Foot Support Adjustment 283 Upper Turret Shaft
- 284 Gun Sight Eye Cushion
- 285 Retract Lever
- 286 Turret Rotation and Retraction 291 Spare Insert Tuning Units for Motor
- 287 Interphone Button Inboard End of Steady Grip
- 288 Steady Grip
- 289 Manual Turret Control Shifter Shaft
- 290 Ammunition Box
- Liaison Transmitter
- 292 Gun Sight Adjustment Collar
- 293 Crank Handle for Manual Tur-
- ret Control
- 294 Turret Disconnect Switch
- 295 Controller Box
- 296 Turret Operator's Chest Support
- 297 Radio Operator's Table
- 298 Turret Operator's Kneeling Pad

enter index zone (2 to 6 degrees below horizontal), turret will again turn clockwise, index and start retracting.

CAUTION: Control handle must be kept at slow speed until turret begins to retract.

(c) After turret has retracted approximately one inch, release retracting lever (figure 33-285) and continue retraction at any desired speed to stowed position.

b. Emergency Turret Operation.

WARNING: Firing restrictor cams, turret control cams and gun control cams which are used to electrically stop the gunfire, turret rotation, and the gun elevation at predetermined positions, are also disengaged when operating turret mechanically. Therefore, prior to attempting to fire guns while operating turret mechanically, mechanically rotating turret or moving guns in elevation, make sure guns will not fire on airplane or strike fuselage.

 Remove required transparent sections on turret deck.

- (2) Engage handcrank (figure 33-293) in manual gun control shaft and rotate crank as required to position the guns approximately 2 to 6 degrees below horizontal.
- (3) Engage handcrank in manual turret control shaft (figure 33-289) pull shaft forward to disengage clutch from reduction gear mechanism.
- (4) Rotate turret until guns are slightly to left of aft position. Firmly depress retraction lever and rotate turret clockwise.
- (5) When aft position is reached, turret will begin to retract. Hold retraction lever depressed until turret has retracted approximately one inch, and then release lever. Retract turret to stowed position.

<u>CAUTION</u>: Do not raise turret beyond the point where the aft turret support brace contacts the retract-position limit switch located below the aft leg of the spider, as damage to the turret will result.

(6) Replace sections of transparent fairing on turret deck.

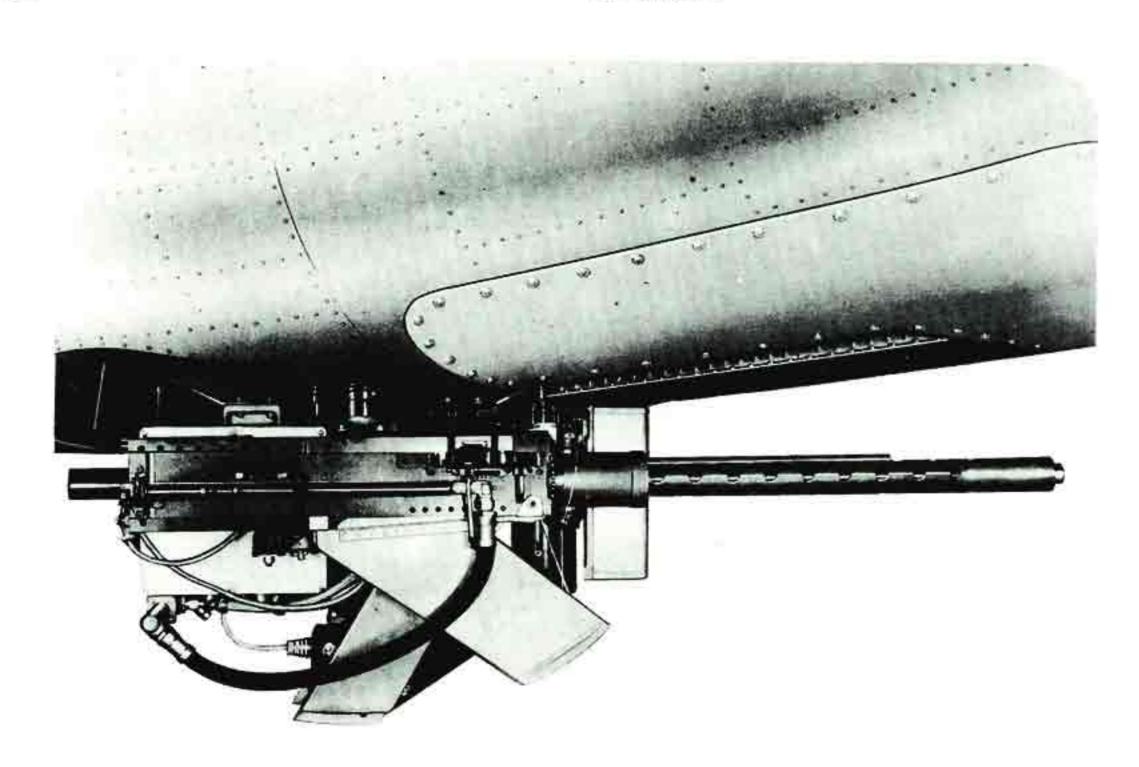


Figure 34 - Lower Gun Turret (Exterior View)

SECTION VI

BOMBARDIER'S COMPARTMENT

GENERAL DESCRIPTION.

The bombardier's compartment is located forward of and lower than the pilot's compartment. In the compartment, provision is made for the installation of the Norden M series, Estoppey D-8 or the British Mark IX bomb sights. The bomb controls provide for the "ARMED", "SAFE", "SELECTIVE", "TRAIN", "SALVO", and "EMERGENCY" releases. Ball and socket mounts (figure 36-322) for a .30 caliber machine gun are provided in the panels of the nose of this compartment. Stowage for the machine gun is by means of a socket and bracket at the right side of the compartment. Provision is also made for the installation of a type G-4 camera gun. In addition to the conventional equipment such as the interphone, ventilating and lighting systems this compartment has a side escape hatch (figure 14) to be used when the airplane is on the ground only. Armor plate on the seat and back of the bombardier's riding seat is the protection afforded in this compartment.

2. OPERATIONAL EQUIPMENT.

a. Bomb-Controls Operation.

- (1) The bomb release handle cannot be removed from one setting to another until the plunger knob at the top of handle is pressed down. In order to move the bomb release handle from "SELECTIVE" to the "SALVO" position a mechanical safety guard must be hinged upward.
- (2) When not in use, bomb controls shall be positioned as follows: bomb bay door control (figure 35-314) at the "DOORS CLOSED" position with antisalvo guard in place; selective-train switches on "SELECTIVE" and the momentary contact bomb release switch with mechanical safety guard in place. After releasing bombs the controls shall be returned to the above positions to prevent accidental release of the remaining bombs.
 - (3) Setting controls prior to releasing bombs.
- (a) In electrical selective or train release, the bombs are automatically electrically armed. In emergency salvo release, the bombs are always released automatically in the safe condition.
- (b) Set the train selective switches to the desired position.
- (c) If electrical train release of the bombs is desired, set the desired spacing on bomb release interval control. Do not move control while motor is running.
- (d) To open bomb bay doors, move bomb release handle to "DOORS OPEN-RACK LOCK" position.

<u>CAUTION</u>: Do not open or close bomb bay doors on the ground without first verifying that all personnel are clear.



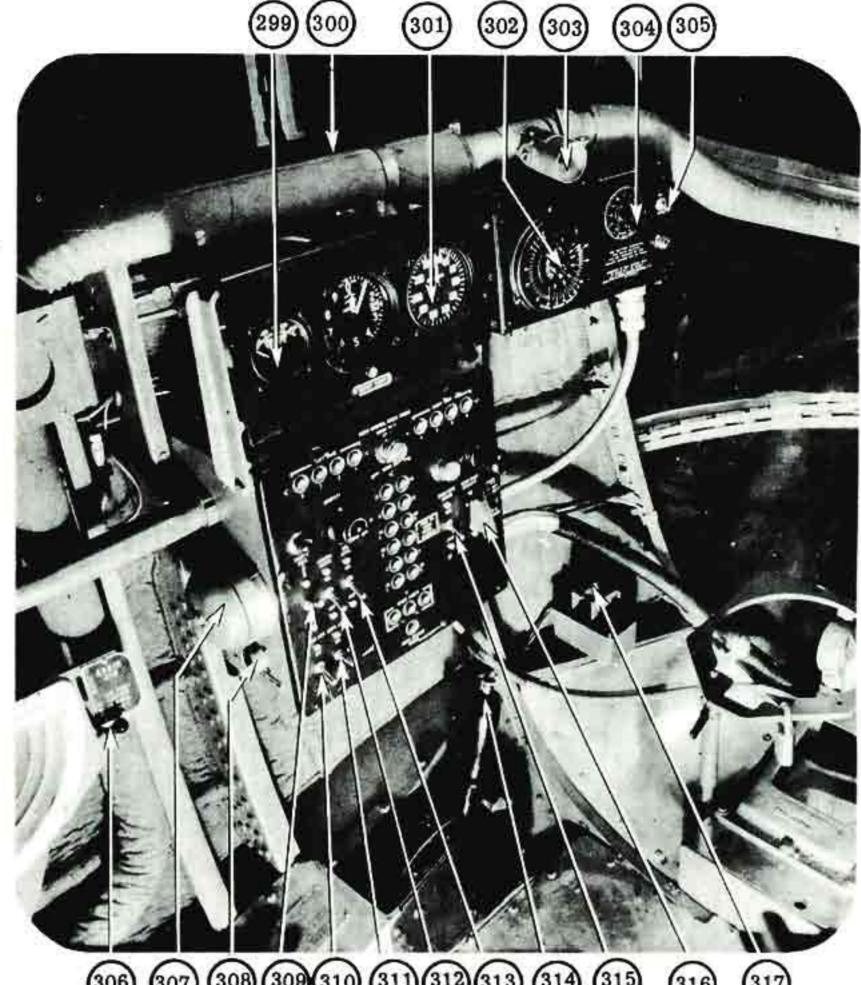
Be sure area under plane is clear before you open or close bomb doors!

- (e) When door position indicator light illuminates, move bomb release handle to "SELECTIVE" position, if electrical train or selective release is desired.
- (f) To close bomb bay doors return bomb release handle to "DOORS CLOSED" position.
- (4) Selective Release. Hinge bomb release switch safety guard (figure 35-317) upward and press release switch once for each bomb to be released.
- (5) Train Release. Hinge bomb release switch safety guard upward, and press and hold down release switch until the desired number of bombs has been released.
- (6) Salvo Release. Hinge anti-salvo guard upward and move bomb release handle (figure 35-314) to the extreme forward, "SALVO" position.
- (7) Emergency Release by Pilot. In the event the pilot has released the bombs or the droppable tank in an emergency, the bombardier performs the following operation.
- (a) Move bomb release handle to the extreme forward end of the quadrant, past the "SALVO" po-

Figure 35 - Bombardier's Compartment (Left Side)



- 299 Free Air Temperature Gage
- 300 Bomb Sight Defroster Tube Stowed
- 301 Air-Speed Gage
- 302 Interval Control
- 303 Bomb Sight Defroster Tee
- 304 Interval Control
- 305 Selector Train Switch
- 306 Heater Control
- 307 Warning Kell
- 308 Warning Light
- 309 Pilot's Call Switch
- 310 Dome Light Switch
- 311 Cockpit Light Switch
- 312 Camera Power Switch
- 313 Identification Lights Switch
- 314 Bomb Release Handle
- 315 Salvo Switch
- 316 Bomb Rack Selector Switch
- 317 Bomb Release Switch



sition and then return handle to "DOORS CLOSED" position. This will cock the pilot's emergency release unit and close doors.

(b) The bombardier can also release the bombs or the bomb bay droppable tank in an emergency by using operation for "SALVO" release.

<u>CAUTION</u>: If the hydraulic system has failed, to release bombs from either the bombardier's or pilot's compartment, the bomb bay doors are to be cranked open from the navigator's compartment. However, the bombardier's door operating and bomb release handle must be positioned.

(8) <u>Bombardier's Emergency Release</u>. - Move bomb release handle (figure 35-314) to the extreme forward end of the quadrant, past the "SALVO" position and then return handle to the "SALVO" position. If handle was in "SALVO" return handle to the "SE-

LECTIVE" position and then forward past "SALVO" position in order to release bombs.

b. Oxygen System.

- Two type A-9A oxygen regulators are provided; one at bomb sight and one at riding seat.
- (2) To operate, attach hose to bayonet fitting and adjust regulator.

c. Interphone System.

- (1) A jack box (figure 37-336) is located at the right side of the compartment.
- (2) To operate, plug in earphone cord and set switch to desired point. A throat microphone switch cord is also provided.

d. Heating and Ventilating Equipment.

(1) A controllable cold air scoop is provided on

the right side of the compartment.

(2) A valve equipped heat outlet (figure 36-324) is located on the left side of the compartment.

<u>CAUTION</u>: Do not open escape hatch during flight for ventilation.

e. Defrosting System.

- The bomb sight window receives heat whenever heater is on.
- (2) A defroster tube (figure 35-303) for use on the bomb sight is provided. When not in use the tube may be stowed.
- f. Automatic flight control equipment and pilot's call switch (figure 35-309) is located on bomb control panel.

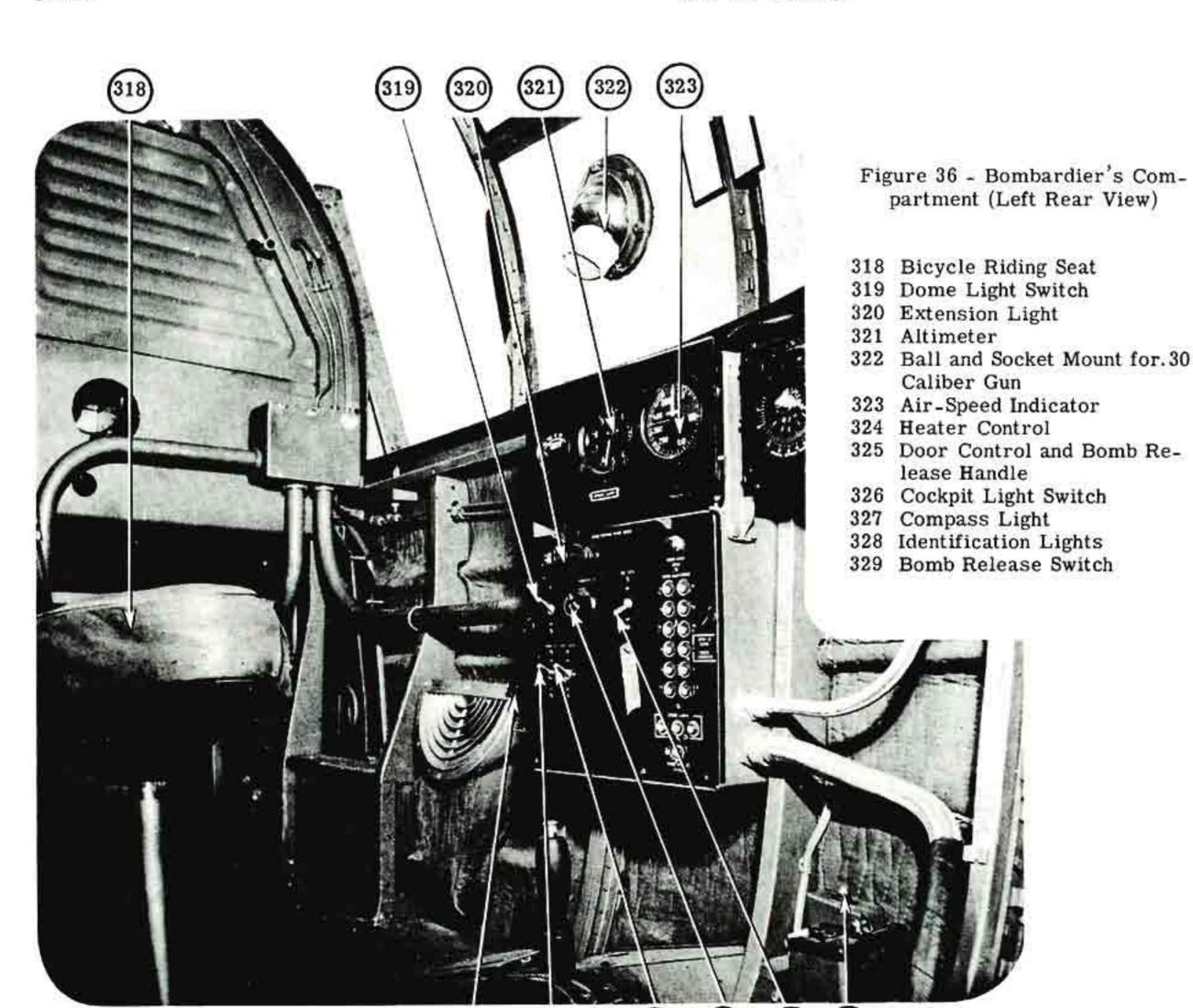
g. Lighting System.

- A dome light switch (figure 35-310) is provided.
- (2) An extension light switch (figure 36-319) is provided.
 - (3) Both of the above are operated conventionally.

h. Escape Hatch.

- A side escape hatch is located on the left side of the compartment.
 - (2) This hatch releases inboard.

<u>CAUTION</u>: This hatch is to be used when airplane is on the ground only and when motors are not running.



(328)

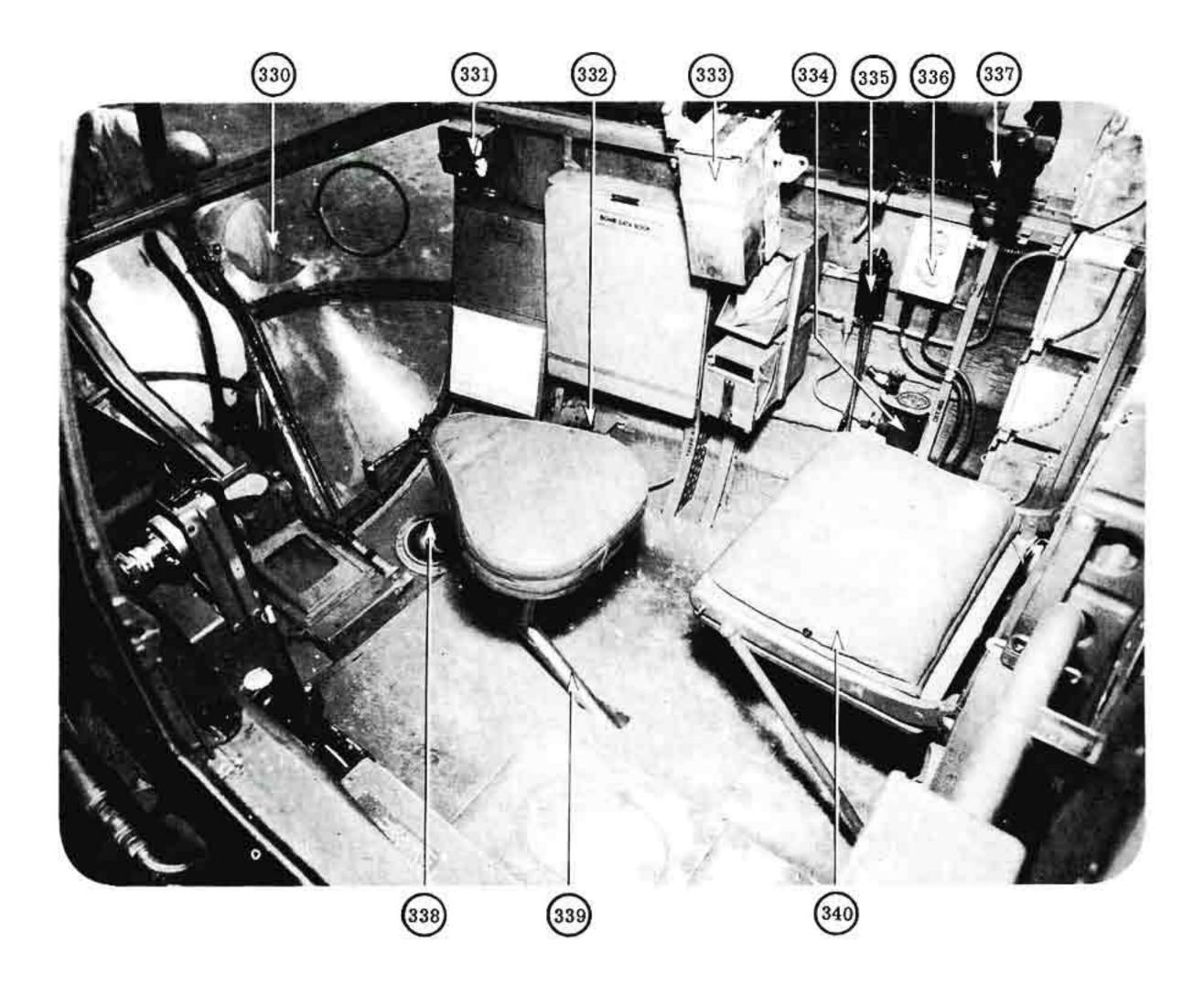


Figure 37 - Bombardier's Compartment (Right Side)

330 Door for Cleaning Bomb Sight 335 Push-To-Talk Switch
Window 336 Jack Box
331 Light Switch 337 .30 Caliber Machine Gun
332 Oxygen Regulator 338 Ball and Socket Mount for .30
333 Ammunition Box Caliber Machine Gun
334 Oxygen Regulator 339 Bomb Sight Seat

340 Riding Seat

SECTION VII

UPPER GUN TURRET COMPARTMENT

GENERAL DESCRIPTION.

- a. The upper gun turret is located just forward of the armor plate bulkhead which separates the radio compartment from the photographer's and tail observer's compartment. It is equipped with oxygen and interphone controls.
- b. This gun turret is an upper model "L" type and is provided with two (.50 caliber) model M-2 fixed machine guns equipped with hydraulically operated gun chargers and electric trigger motor solenoids. If the guns are elevated sufficiently to clear the fuselage, the turret may be rotated continuously (360 degrees) in azimuth. The guns swing from horizontal to straight up. The guns cannot be fired manually in the event of electrical failure. Provisions are made for 440 rounds of amunition per gun.

2. OPERATIONAL EQUIPMENT.

<u>CAUTION</u>: Do not operate turret without adequate power supply. Damage to the turret or airplane may result if the supply voltage at the turret is less than 20 volts.

a. Normal Operation of Turret.

- Before entering turret, turn on the disconnect switch (figure 40-349) located on the brush box at the forward side of the turret.
- (2) Enter turret by pushing the riding seat to one side, and extend foot rests. (Do not step on the azimuth motor, compensator or brush box.)

<u>CAUTION</u>: Do not touch the main power switch on back of master control handle.

- (3) Adjust foot rests and lock in place with the hand screw located at aft side of support attaching bracket. Adjust seat by sliding bracket on the center column.
- (4) To charge the guns or remove faulty cartridge, depress gun charger button until chargers have moved gun bolts to rear position. Releasing the switch charges guns.

NOTE: Do not hold charger button depressed over 30 seconds.

(5) Rotate the sight cushion (figure 38) for individual focus.

b. Combat Operation.

(1) Move the master control handle (figure 39-346) to the neutral position and grip the control handle with the right hand to depress the main power switch on the back of the handle.

CAUTION: Do not depress the trigger switch on the front of control handle as the guns fire as soon as the main power switch is depressed.

- (2) The swing of the guns in elevation follows the swing of the control handle up or down, the speed being proportional to the degree of the handle movement from neutral. The guns swing from horizontal to straight up.
- (3) To rotate the turret in azimuth, rotate the control handle about its vertical axis. The turret will turn in the same relative direction as the handle at a speed proportional to the degree of the control handle rotation from its neutral position.

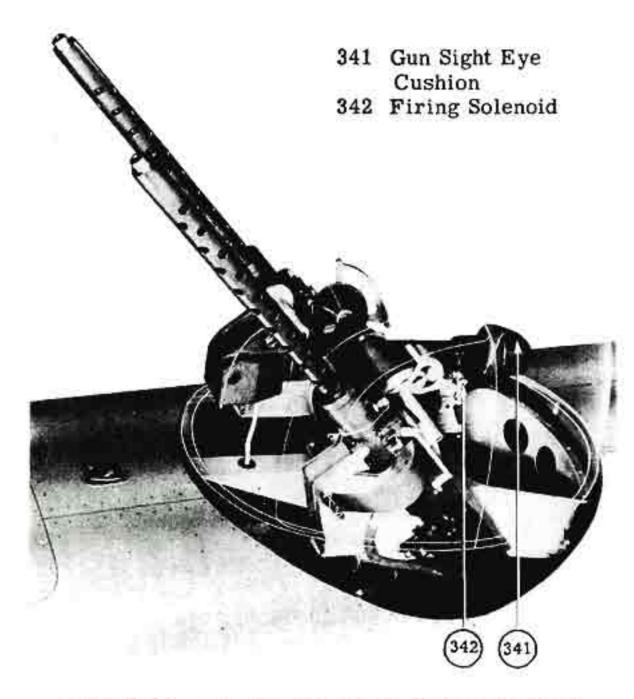


Figure 38 - Upper Gun Turret (Exterior View)

NOTE: The turret may be rotated continuously in azimuth (360 degrees) providing the guns are raised enough to clear the fuselage.

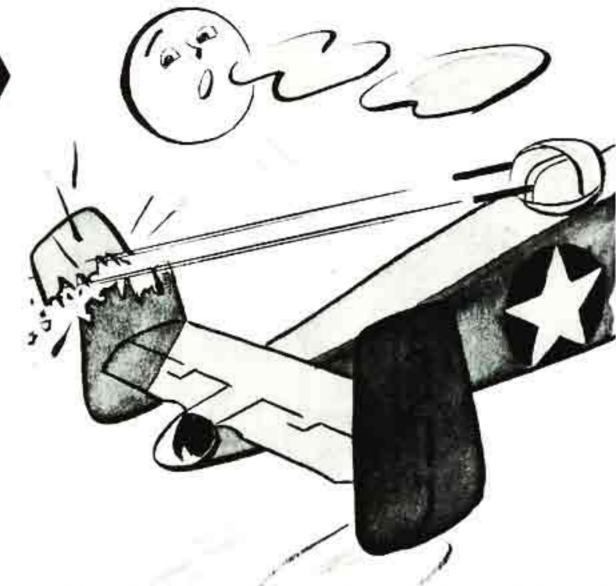
- (4) To fire the guns, depress the trigger switch on the front control handle.
- (5) Sight and train guns on the target by means of the master control handle. The intersection of the sight cross hairs indicates the point on which the guns are trained. (For sights without cross hairs use the dot in the center of reference circle.)
- (6) Turn off the disconnect switch when the turret is not in use.

<u>CAUTION</u>: The electrical firing restrictor controls are disengaged when operating the turret mechanically. Make sure guns will not fire on airplane or strike fuselage.

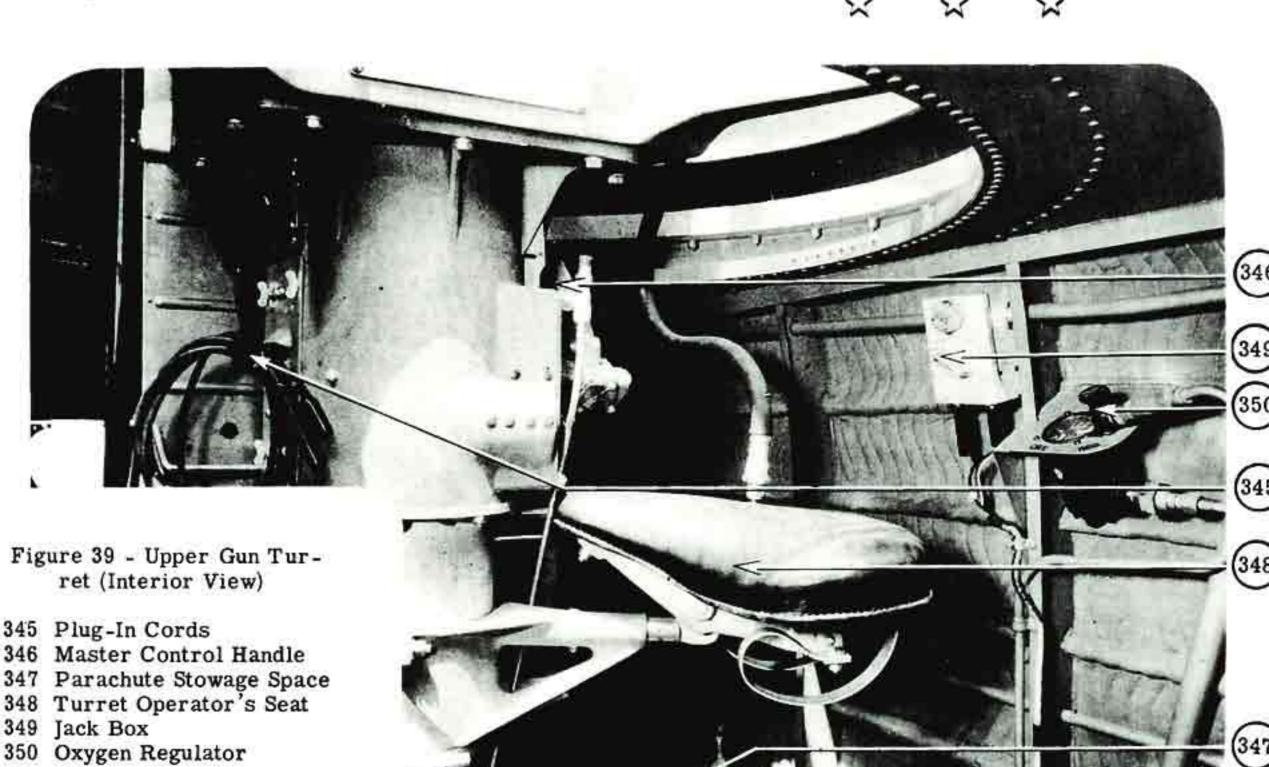
c. Emergency Operation.

NOTE: The crank stowed on the lower turret shall also be used for manual control of the upper turret. A crank extension shaft is provided and must be used for the upper gun turret control only.

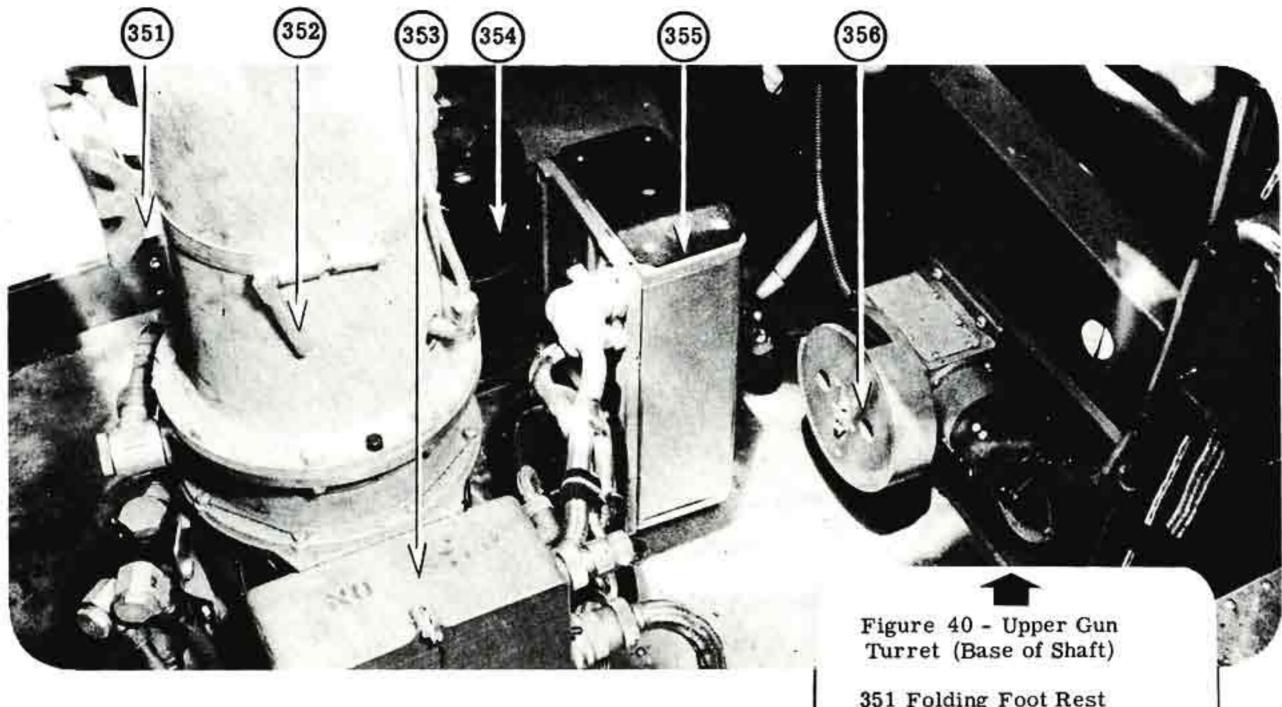
- (1) Engage the hand crank with the extension shaft in upper end of gun elevation motor shaft (figure 38-342) and rotate crank as required to position guns so that they will clear fuselage when turret is rotated to aft position.
- (2) Engage the hand crank with the end of the shifter shaft and pull the shaft out one-half inch (1.27 cm) by means of the crank in order to disengage the shaft from the reduction gear mechanism. Rotate the turret so that guns are in their aft position.
- d. Interphone Control. The interphone jack box (figure 39-349) is located on the left wall of the airplane next to the turret. Operation is conventional.
- e. Oxygen Control. The oxygen regulator (figure 39-350) is next to the interphone jack box on the left wall. Operation is conventional.

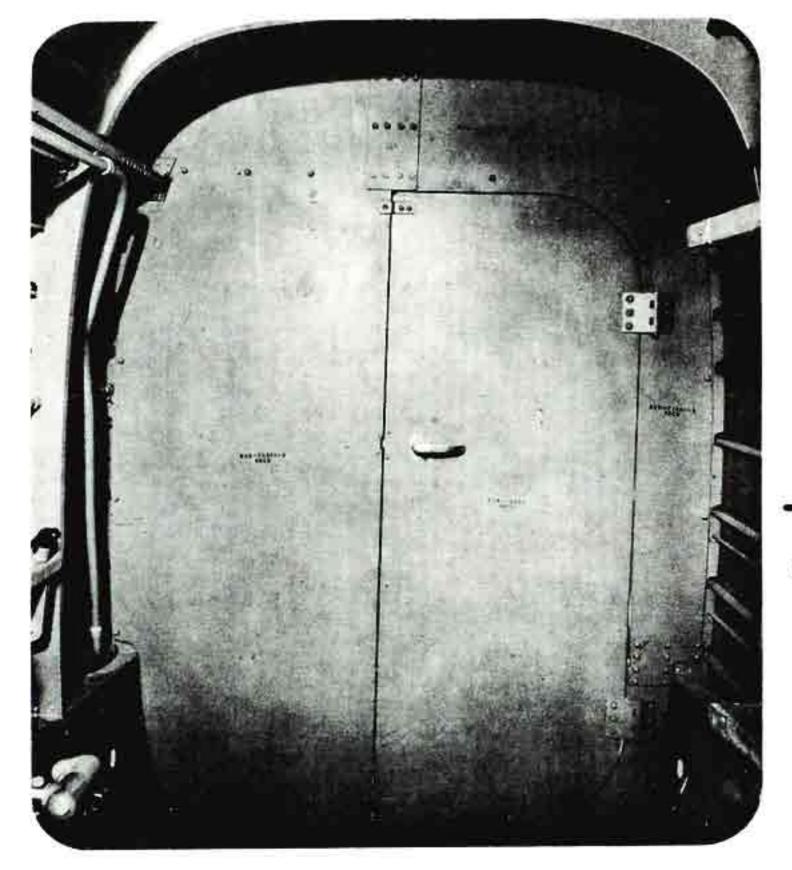


Careless mechanical operation of turret gun will result in damage to plane!



- 67 - RESTRICTED





351 Folding Foot Rest
352 Foot Rest Adjustment
353 Brush Box
354 Turret Rotation and
Retraction Motor
355 Compensator Box
356 Electrically Operated
Trailing Reel Antenna

Figure 41 - Armor Plate Bulkhead



Armor Plate Door Immediately Aft of the Upper Gun Turret

SECTION VIII

BOMB BAY

GENERAL DESCRIPTION.

- a. The bomb bay is located between the navigator's and radio operator's compartments. The bomb bay may be used as a receptacle for bombs, for carrying the droppable fuel tank, or for the installation of the tow target equipment.
- b. A passageway (figure 14) over the bomb bay is provided for the movement of the crew from station to station. A manhole in the passageway permits entering and leaving of bomb bay.

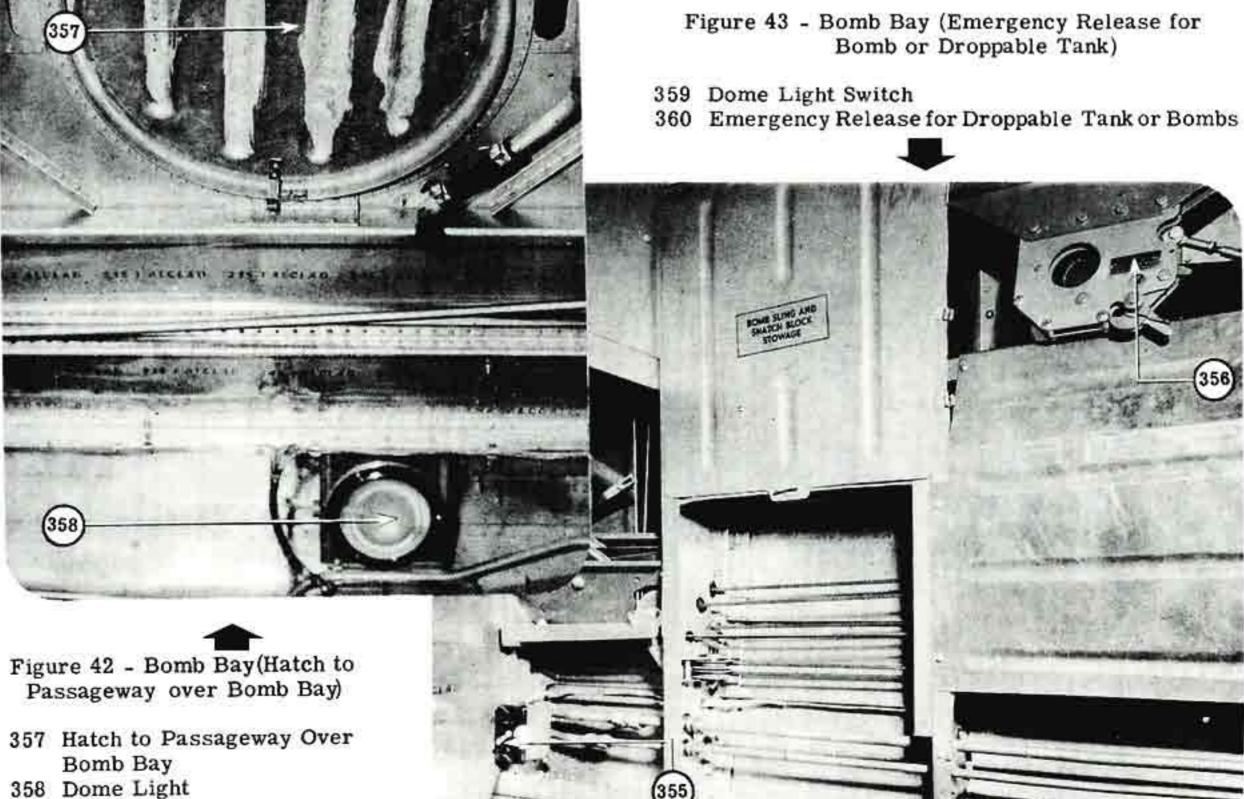
2. OPERATIONAL EQUIPMENT.

- a. Bomb Bay Droppable Fuel Tank.
- (1) The capacity of this tank is 585 U.S. gallons (488 Imperial gallons).
- (2) This tank may be released in an emergency by either the pilot or bombardier.

- b. Tow Target Equipment. Emergency operation necessitates the following:
 - Cut windlass cable.
- (2) Escape through hatch in floor, then through bomb bay doors.
- If bomb bay doors are accidentally closed, exit is made through manhole in roof of bomb bay and then through one of the other hatches.

NOTE: An attachable parachute should be placed in the bomb bay whenever the tow target operator is at his station.

CAUTION: The bomb bay doors shall be open whenever tow target operator is in bomb bay, except during take-off or landing. Wire cutters must be carried by tow target operator at all times.



SECTION IX

PHOTOGRAPHER'S COMPARTMENT (Including Tail Observer's Station)

GENERAL PESCRIPTION.

The photographer's compartment (figure 44) is located near the tail of the airplane just aft of the armor plated bulkhead at the rear of the upper gun turret, and forward of the tail observer's station. The tail observer's station is in the center of the empennage and the portion which extends beyond the elevators is enclosed with plexiglass. It affords a range of vision rearward of 180 degrees in azimuth and 180 degrees in elevation. No oxygen outlet is provided at the tail observer's station. A chemical toilet is located between the two compartments. One window on each side of the fuselage just aft of the camera equipment can be used for escape hatches on the ground only.

2. OPERATIONAL EQUIPMENT.

a. Photographic Equipment.

(1) Provision is made in the photographer's compartment for mounting a type K-7C, type K-3B or a type T-3A camera. A vacuum valve and camera power junction box (figure 44-363) in which are a signal light and an intervalometer (figure 44-360) and camera power sockets are provided. The camera is mounted on spring-loaded support tubes and may be raised to uncover the camera opening which has a removable cover. The cover can be stowed at the right side of the camera operator's seat. Windows are provided on each side of the fuselage for taking oblique photographs. These windows hinge inboard from the top and are held open by hooks.

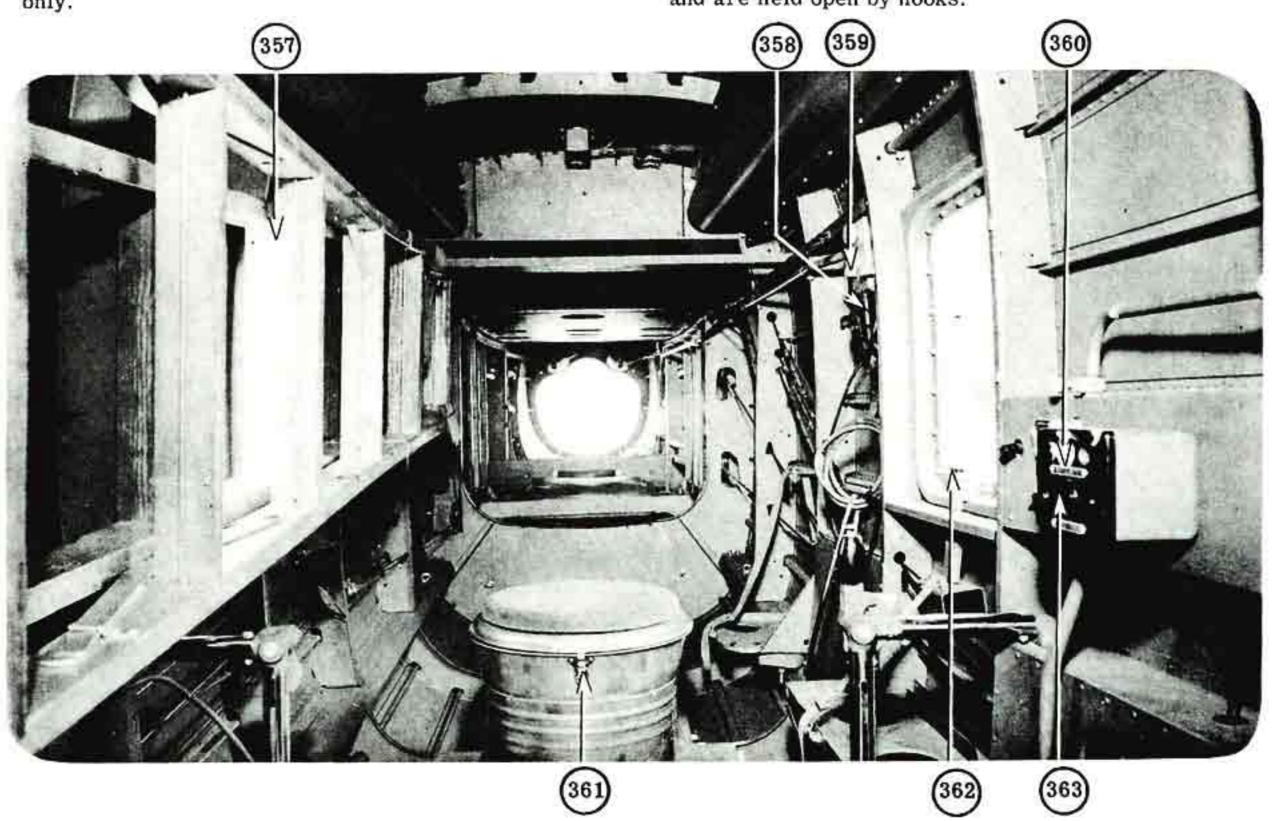


Figure 44 - Photographer's Compartment (Rear View)

357 Service Stepladder 360 Intervalometer 358 Push-To-Talk Switch 361 Chemical Toilet 359 Jack Box 362 Side Window Latch

363 Camera Power Junction Box

- 70 - RESTRICTED

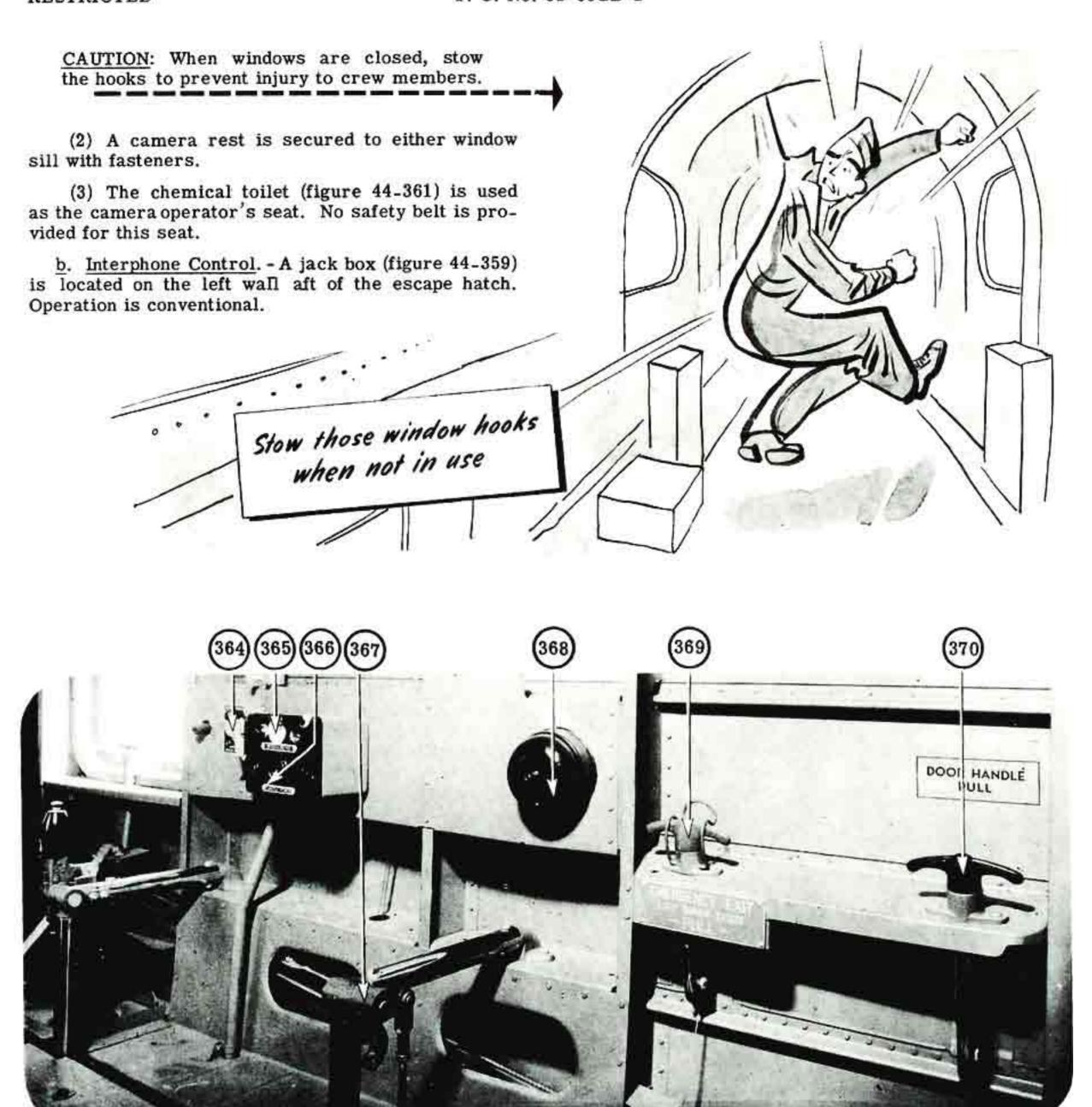


Figure 45 - Photographer's Compartment (Right Side)

364 Camera Vacuum Selector Switch

365 Intervalometer

366 Camera Power

367 Camera Mount

368 Alarm Bell

369 Emergency Exit Door Pull

370 Door Pull Handle

SECTION X

EMERGENCY OPERATIONS AND INSTRUCTIONS

1. EMERGENCY OPERATION IN CASE OF HYDRAULIC SYSTEM FAILURE

- a. <u>Emergency Hydraulic Brake Operation</u>. If there is less than 800 lb/sq in. (56.2 kg/sq cm) pressure indicated.
- (1) Turn emergency hydraulic selector valve (figure 21-200) to "BRAKE."
- (2) Operate hydraulic hand-pump until pressure gages show 800 lb/sq in. (56.2 kg/sq cm) and not more than 1450 lb/sq in. (102 kg/sq cm).

CAUTION: While applying brakes after landing, operate hand-pump continuously to maintain as much pressure as possible in the brake system accumulator as the accumulator pressure alone is not adequate for the amount of brake application required for a normal landing.

(3) If a pressure of 600 lb/sq in. (42.2 kg/sq cm) cannot be built up prior to landing, a field with at least one mile of runway is needed to land the airplane safely.

b. Emergency Air Brake Control.

CAUTION: Use air pressure brake system as a last resort only. When it is known that the emergency air pressure brake system may have to be used during landing, the longest runway available shall be sought and the shortest landing possible made. As brakes cannot be applied selectively, the pilot must be ready to counteract any uneven action with the throttle.

- (1) To Apply Emergency Air Brake. Pull up sharply on control handle (figure 21-193), breaking safety wire, and lower handle halfway. Repeat this operation, applying brakes by very quick, successive upward pulls of the handle from the intermediate position until the desired amount of brake action is obtained. Spring action aids in lowering the handle to halfway (intermediate) position, in which position the air pressure to the brakes will be maintained.
- (2) To Release the Emergency Air Brakes. It is only necessary to push handle fully down to its normal position.
- (3) The air brake may be reapplied but the pilot should depend on only one application.

<u>CAUTION</u>: After a landing during which the air brakes were used, taxying should be adcomplished with extreme care, as very little, if any, brake pressure will be available.

CAUTION: After using emergency air brake system, hydraulic brake system must be bled.

Main Landing Gear Emergency Mechanical Operation.

NOTE: The screw jack for lowering the main gear is very powerful, and if the handle continues to be turned after the gear is down and locked, damage to the cable results. Contact between the pilot and the radio operator by the interphone system is imperative. It is also important not to return the lowering screw handle to its original position until the airplane is safely landed.

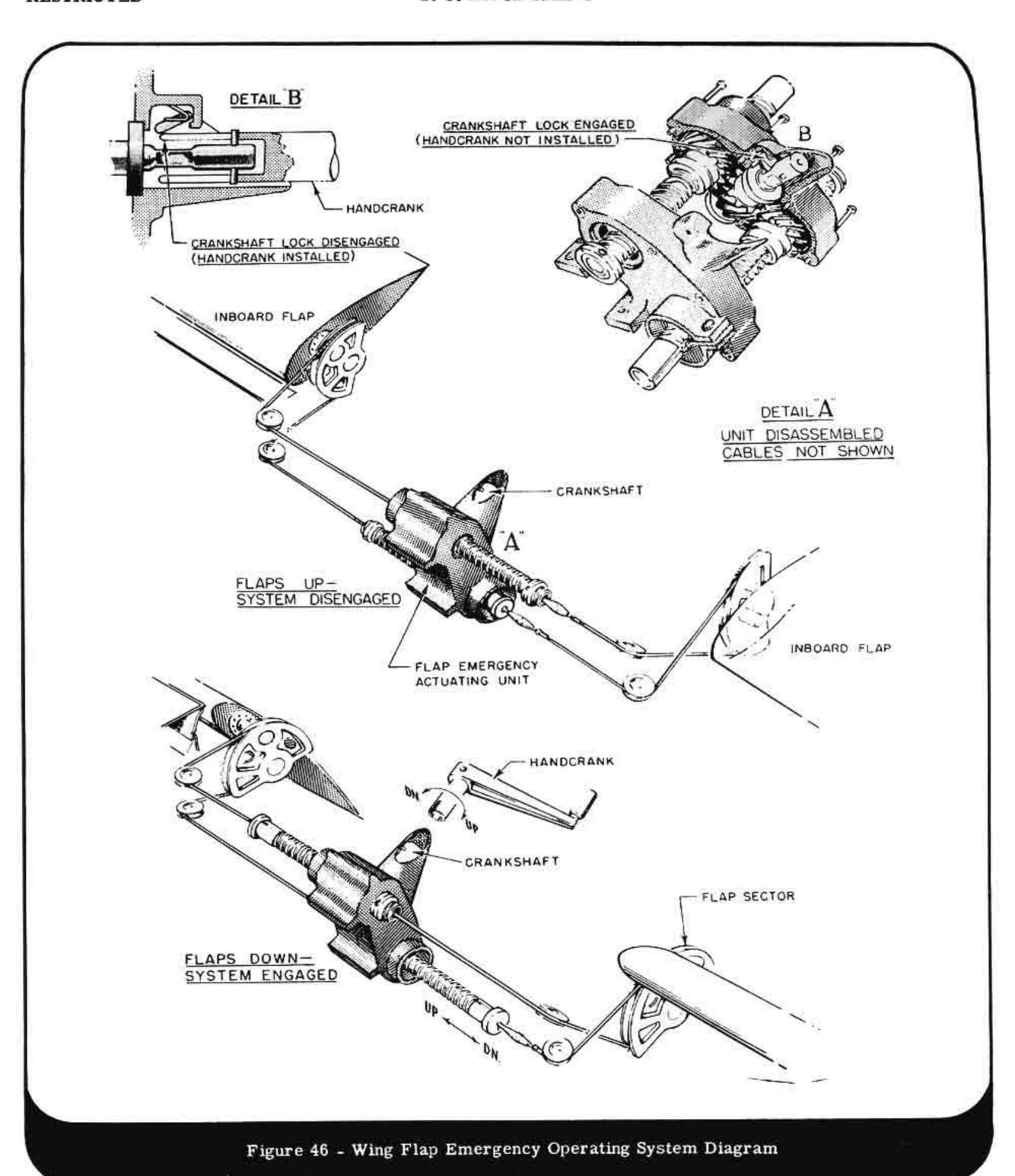
- Move hydraulic landing gear control handle (figure 21-192) in pilot's compartment to "DOWN" position.
- (2) Pull pin and fold down adjustment rod of lower turret operator's chest support.
- (3) Lower radio operator's table to useful position.
- (4) Release main landing gear operating screw assembly (figure 29-267) (held to forward wall of radio compartment with finger type fastener) and rotate assembly away from wall until it locks in a fore and aft position.
- (5) Pull main landing gear up-position latch release, located adjacent to lowering screw. This control releases the main gear up-position latches only, and allows the main gear to partially lower due to its own weight. Check visually or on pilot's landing gear position indicator that both main gears are partially lowered before using the lowering mechanism.
- (6) Turn lowering screw lever clockwise (figure 47) until indicators register the main gear is down and locked.

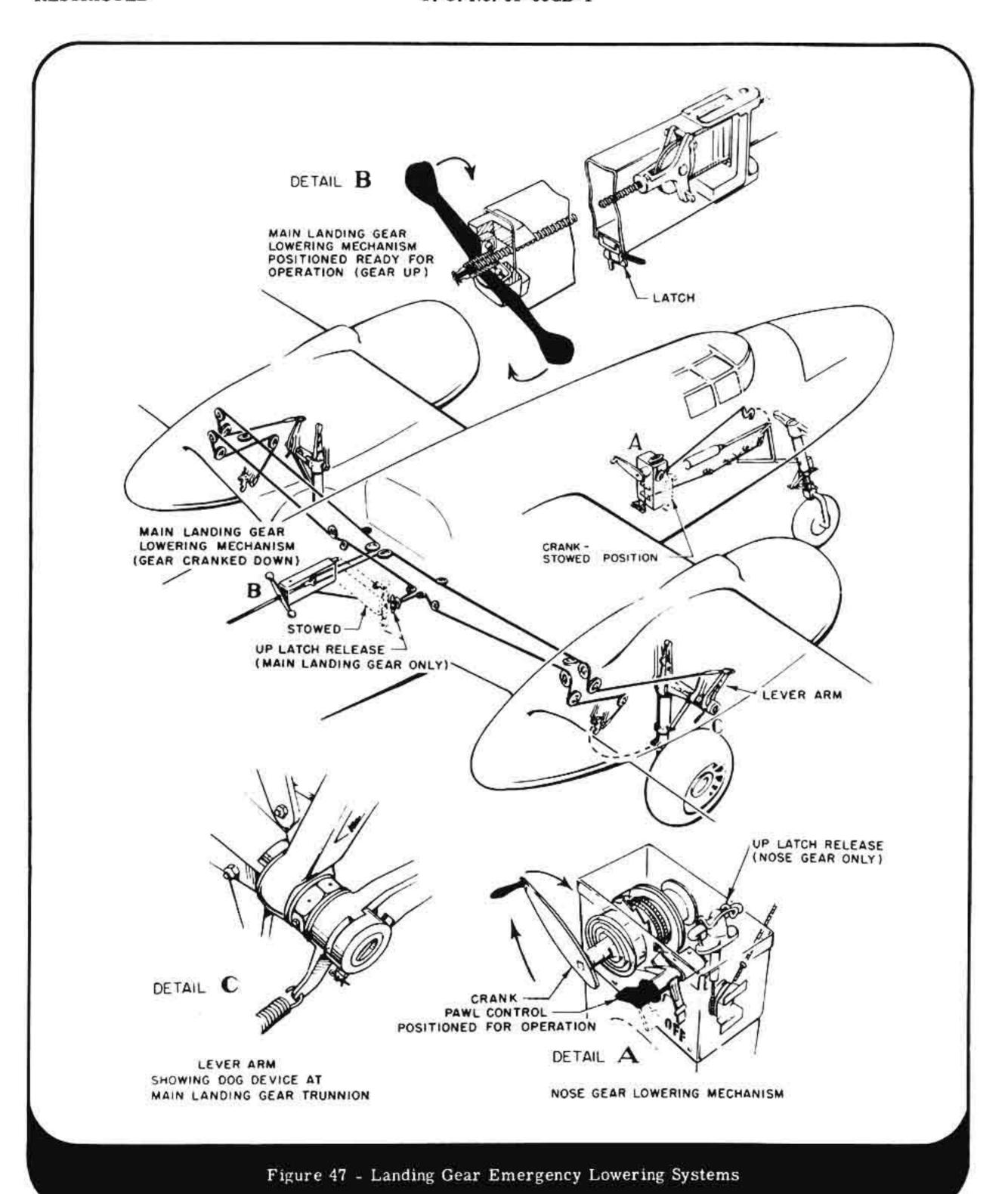
<u>CAUTION</u>: Do not lower main landing gear by the emergency mechanical lowering system above 150mph (130 knots) indicated air speed.

NOTE: The main gear cannot be raised mechanically.

d. Nose Wheel Emergency Mechanical Operation.

- (1) Ascertain that the landing gear control handle (figure 21-192) in pilot's compartment is in the "DOWN" position.
- (2) Pull nose gear emergency lock release (figure 25-238) located on top of mechanism. This releases the nose gear and allows it to lower partially due to its own weight. Check on pilot's gear indicator or by means of the drift meter, to see that auxiliary gear is partially lowered.
- (3) Remove safety pin and turn pawl (figure 25-239) to "ON."





(4) Place crank (figure 25-241) on shaft and turn clockwise until gear indicator registers "DOWN" and "LOCKED."



For emergency nose wheel operation:-

<u>CAUTION</u>: Do not lower nose gear by means of the mechanical lowering system, above an indicated air speed of 150 mph (130 knots). Do not return pawl to "OFF" until airplane is safely on the ground.

e. Emergency Hydraulic Operation of Main Landing Gear Down-Position Latches.

NOTE: Whenever the main landing gear downposition lockpins fail to engage automatically, regardless of the method used to lower the main gear, the following operations should be performed.

- (1) With gear fully extended (check position indicator) turn emergency hydraulic selector valve (figure 21-200) to "LATCH."
- (2) Operate hydraulic hand-pump until position indicator registers main landing gear lockpins are in place.

NOTE: Main landing gear must be fully down, prior to using hand-pump.

<u>CAUTION</u>: Once the lockpins have been pumped into the latched position, they cannot be retracted. It is impossible to get the gear into the fully down position if the latches have been pumped to the latched position prematurely.

NOTE: If the nose wheel position indicator shows the nose landing gear fully extended but warning flag shows the down-position lock is not engaged, it is safe to land if the pawl of the nose wheel emergency lowering crank is "ON" and the gear has been pulled down as far as possible. Before landing under these conditions, send all available personnel into the tail section of the airplane.

- f. After Landing. Before operating the landing gear hydraulically, again it is absolutely essential to perform the following:
- (1) Turn nose gear emergency lowering mechanism pawl control to "OFF" position and stow crank on side of drum housing. To turn pawl control "OFF" relieve tension on pawl by exerting pressure on crank handle.
- (2) Turn main landing gear emergency lowering screw handle counterclockwise to return handle to its original position and stow assembly with fastener provided.
- g. Bomb Bay Door Emergency Mechanical Operation. - To be used only in the event of complete hydraulic pressure failure.
- (1) Move bomb release handle to the "DOORS OPEN-RACK LOCK" or the "DOORS CLOSED" position as desired.
- (2) Install bomb bay door operating crank on shaft in aft end of navigator's compartment. (Crank is stowed on lower right longeron opposite the crankshaft.) The crank shall be installed with the crank positioned downward. Turn crank clockwise to close doors and counterclockwise to open doors. The crank has an automatic clutch mechanism which enables it to be operated in either direction and helps to hold the doors in the position to which they are operated.

NOTE: After closing the bomb bay doors by means of the crank, thread strap secured to crank handle through tie-down loop on floor below crank and tighten securely.

h. Wing Flap Emergency Mechanical Operation.

<u>CAUTION</u>: Do not attempt to operate the emergency flap operating system (do not even install crank) unless there is hydraulic system pressure failure, as the hydraulic and mechanical systems oppose each other.

- Coordination through interphone communication between pilot and radio compartment is necessary.
- (2) Reduce speed of airplane to 150 mph (130 knots) before operating flaps by means of emergency system. Do not fly at a speed over 150 mph after flaps are mechanically lowered.
- (3) Move pilot's hydraulic flap control handle to the extreme "DOWN" position.
 - (4) Open hinged cover located on shelf at forward

end of radio operator's compartment, and install crank (stowed on wall below hinged cover) on shaft of flap operating mechanism.

- (5) Rotate the crank clockwise to lower flaps. (Approximately 27 full turns of the crank are required to lower flaps.)
- (6) To lock the flaps in any desired position, remove the hand crank.
- (7) To disengage the mechanical flap operating mechanism, it is necessary to rotate the crank counterclockwise against its stop and stow the crank. Inadvertent engagement of the mechanical system is prevented by a lock which acts upon the removal of the hand crank. This lock also serves as guarantee against engagement of the mechanical system while the hydraulic system is in operation, if the crank has been turned counterclockwise as far as it will go.

CAUTION: The emergency mechanical flap operating system must be returned to its full "UP" position, by turning the crank counter-clockwise against its stop, after which the crank must be removed and stowed before the wing flaps are operated hydraulically again. Otherwise damage to the cable system will result.

(8) Prior to lowering the wing flaps mechanically, it is necessary to be sure that the pilot's hydraulic flap control handle is moved to the extreme "DOWN" position. Approximately one minute in flight is required to lower the flaps mechanically.

Hydraulic Operation of Wing Flaps with Engine Stopped.

- (1) Move wing flap control handle (figure 21-191) to the extreme position for the desired movement. Normally, there will be enough pressure in the accumulator (800 to 1100 lb/sq in., 56.2 to 77.3 kg/sq cm) to complete one full movement of the flaps. Further movement of the flaps should be accomplished as follows.
- (2) Turn emergency hydraulic selector valve to "NORMAL."
- (3) Operate hydraulic hand-pump until the desired position of the flap is reached, after which flap control handle shall be returned to "NEUTRAL."

<u>NOTE</u>: To lower wing flaps, by the emergency mechanical lowering system, while on the ground all pressure must be bled from the hydraulic system. This may be done by operating the engine cowl flaps until gage registers zero.

EMERGENCY EXIT DURING FLIGHT.

a. Pilot, copilot, bombardier and navigator use front entrance hatch located in the floor of navigator's compartment.

- Raise inner door by pulling lever (figure 22-210) and secure door with catch.
- (2) Disengage safety guard on emergency release handle (figure 28-252) and pull handle.
- b. All crew members stationed aft of the navigator's compartment should use rear entrance hatch aft of upper turret bulkhead.
- Raise inner door by pulling lever (figure 45-370) and secure door with catch.
- (2) Disengage safety guard on emergency release handle (figure 45-369) and pull handle.
- (3) The escape hatch located at the right side of the lower turret releases inboard.
- c. The following procedure is to be carried out by the tow target operator.
 - (1) Cut windlass cable if trailing.

NOTE: Wire cutters must be carried by tow target operator at all times. Bomb bay doors must be kept open while operator is in bomb bay, except during landing or take-off. If possible, cut or retract trailing antenna before using floor hatches.

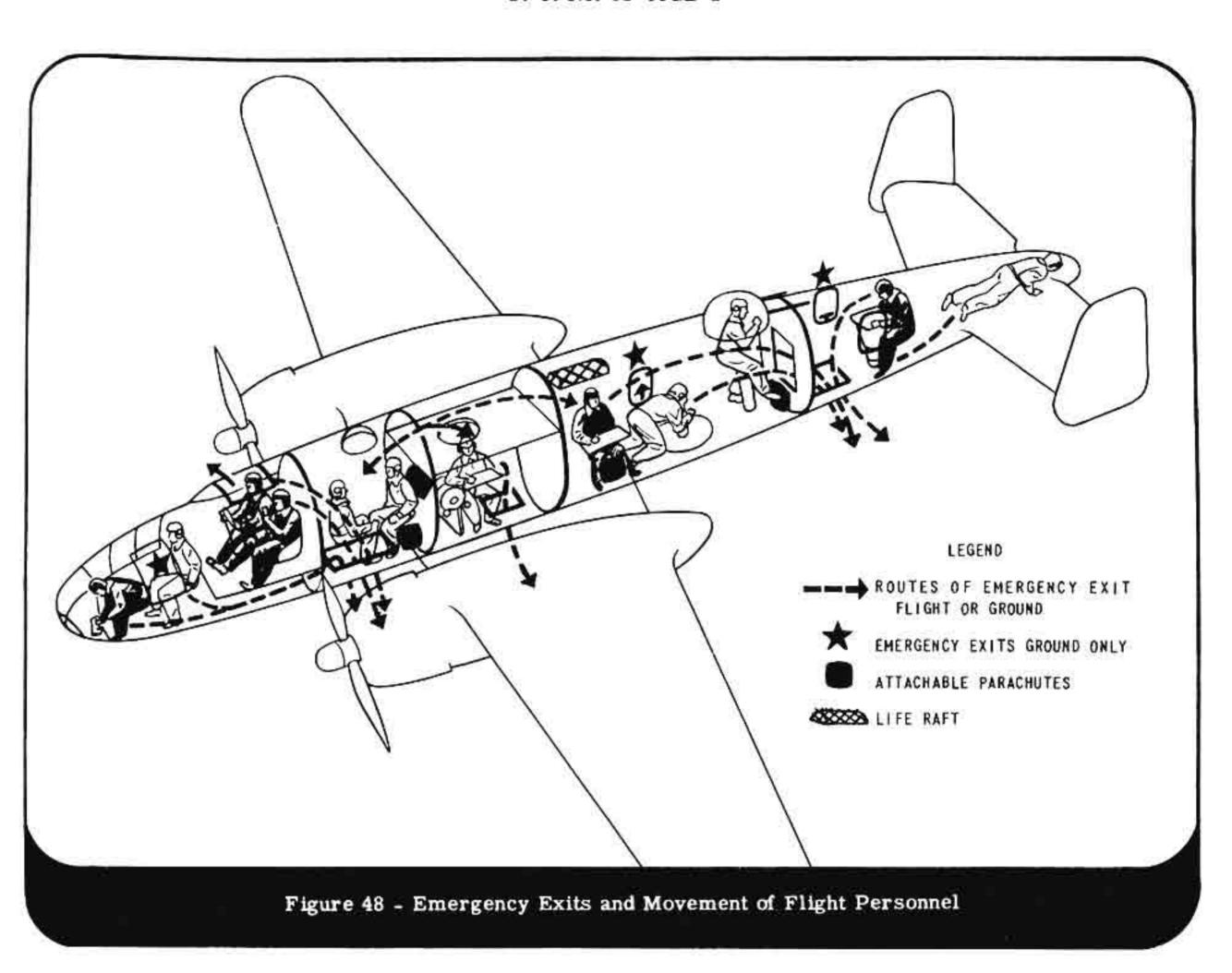
- (2) Escape through hatch in floor aft of seat, then through bomb bay doors.
- (3) If bomb bay doors are accidentally closed, make exit through manhole in roof of bomb bay and then through one of the other hatches.

<u>CAUTION</u>: To use bombardier's side escape hatch, pilot's escape hatch, or pilot's side windows as a means of escape during flight, propellers must be feathered and the airplane must be under control.

3. EMERGENCY EXIT ON GROUND.

In addition to the above exits of escape are the following ground exits:

- a. Bombardier's enclosure escape hatch located on the left side of the compartment. This hatch releases inboard.
- b. Pilot's enclosure escape hatch is located above pilot's and copilot's seats. The hatch releases outboard.
- c. Pilot's compartment side windows slide aft on tracks. To operate, squeeze handles located forward of windows near the instrument panel.
- d. The side windows in the photographer's compartment which hinge at the top may be opened from within the airplane and used as exits.



MISCELLANEOUS EMERGENCY NOTES.

a. Interphone.

- (1) Set jack box dial control to "CALL."
- (2) All stations, even those already in use, will be placed in parallel across the amplifier.

b. Emergency Fuel Shut-off Valves.

- Valves (figure 23-227) are located in righthand rear corner of navigator's compartment.
- (2) To operate: depress spring-loaded catch (figure 23-228) and twist control handles to "OFF."

<u>Emergency Release of Bombs or Droppable</u> Fuel Tank,

- All bombs may be released simultaneously and in "SAFE" condition by operating pilot's emergency release (figure 16-102) or bombardier's release control. (See figure 35-314.)
 - (2) To operate bombardier's release control.

- (a) Hinge the anti-salvo guard upward and move the bomb release handle to the extreme forward "SAL-VO" position.
- (b) In case of hydraulic system failure, crank bomb bay doors open mechanically by the following procedure:
- 1. Ascertain that bombardier's door-operating and bomb release handle is at the "DOORS OPEN-RACK LOCK" or "DOORS CLOSED" position.
- 2. Install bomb bay door operating crank on shaft (figure 22-204) in aft end of navigator's compartment. Crank is stowed on lower right longeron opposite the crank shaft. The crank shall be installed with the crank positioned downward. Turn crank clockwise to close doors and counterclockwise to open doors. The crank incorporates an automatic clutch mechanism which enables it to be operated in either direction and helps to hold the doors in the desired position.

WARNING: After closing the bomb bay doors

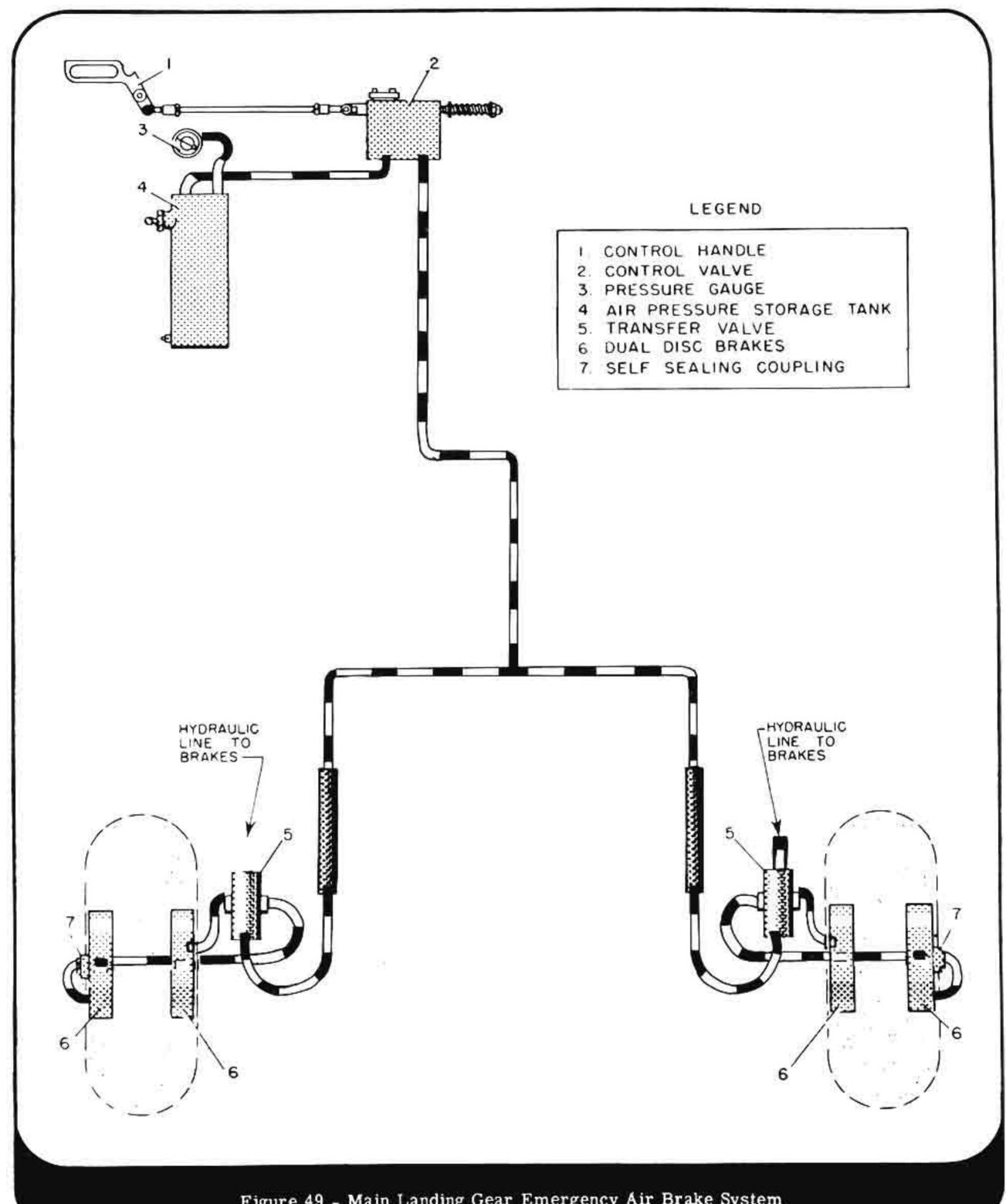


Figure 49 - Main Landing Gear Emergency Air Brake System

by means of the crank, thread the strap secured to crank handle through tie-down loop on floor below crank and tighten securely. This is necessary as the brake action of the crank clutch mechanism is insufficient to hold doors closed.

(3) If emergency bomb release has been sprung, or if the bombardier's control handle has been placed in "SALVO" the bombs or bomb bay droppable tank will release automatically when doors reach full open position.

NOTE: If the automatic release is not desired, before cranking doors open, recock pilot's emergency release by moving bomb release control forward past the "SALVO" position and then back to "DOORS OPEN" position.

d. Alarm Bells. - Three emergency warning bells are located, one each in the bombardier's radio operator's, and photographer's compartment. The control switch is located on the pilot's switch panel.

e. Fire Extinguishers.

- (1) The engine fire extinguisher control (figure 16-144) is located below the instrument panel forward of the copilot. To operate, set valve to "RIGHT EN-GINE" or "LEFT ENGINE" and then pull handle.
- (2) A carbon dioxide fire extinguisher is located at the right side of the navigator's compartment and on the right side of the radio operator's compartment. To remove a fire extinguisher from its bracket, push up on retainer strap handle. To operate:
 - (a) Swing horn up.
 - (b) Discharge close to base of fire.
 - (c) Control with trigger.



Watch how you handle a CO2 extinquisher. Look out for frostbite!

<u>CAUTION</u>: White discharge is dry ice. Avoid frost bite. Do not permit extended contact with skin.

(3) One carbon tetrachloride fire extinguisher is mounted on the inner side of the "RED" door hinged on the lower outboard side of each engine nacelle.

<u>WARNING</u>: Do not use carbon tetrachloride fire extinguisher in an enclosed space since the gas formed by this chemical is phosgene which acts as an anesthetic and may result in fatal poisoning.

- <u>f.</u> <u>Life Raft Release</u>. A type A-2 life raft is stowed in the upper left side of the fuselage in the radio operator's compartment.
- To operate from within airplane pull control (figure 30-273) in radio operator's compartment.
- (2) To operate when outside airplane pull control located on left upper side of fuselage above the trailing edge of wing.

FORCED DESCENT OF LAND PLANES AT SEA (DITCHING).

a. General. - The following notes have been prepared by the British for the general guidance of all members of airplane crews in the event of a forced landing at sea, which is called "Ditching". These general notes do not specifically apply to this type of airplane. The life raft referred to in paragraph 4.f. is called a "Dinghy" in the following text. American airplanes at present have no provision for dumping fuel except by releasing the bomb bay droppable tank.

b. Preparation for Ditching.

- (1) If doubt exists in the pilot's mind whether he can reach the coast, preparation for ditching <u>must be-</u> gin, particularly as to radio procedure.
- (2) If height cannot be maintained above 1000 feet the crew should move to their stations in order that the pilot can readjust trim, and lower his flaps without the crew moving about the airplane.
- (3) The pilot's command to prepare for ditching is "Dinghy, dinghy, prepare for ditching" which must only be given by the pilot. The command will be acknowledged by the entire crew on the interphone system with the answer "Navigator ditching" or "Bombardier ditching," whichever is appropriate. The crew should also have a prearranged call light ditching signal and the letter "D" repeated three times is appropriate. The pilot will normally warn the wireless operator in this manner and the member of the crew nearest the wireless operator should also give him verbal warning. The preparation for ditching is thus begun on a coordinated basis and the pilot is assured that his crew are aware of the situation, and if they have practiced the drill, that they know what to do and do it.
- (4) The pilot's duty is to coordinate the work of his crew, but each crew member should act on the pilot's command "Dinghy, dinghy, prepare for ditching"

without further orders being necessary, other than the pilot's final command to the wireless operator to move to his ditching station and the final warning of the impending impact.

c. The Navigator.

- (1) The navigator should have a constant knowledge of the wind speed, direction, drift and the fixed position of the airplane. He should always know the fuel consumption in relation to his estimated time of arrival.
 - (2) At the pilot's command the navigator will:
 - (a) Calculate his position.
- (b) Advise the wireless operator of the drift position, with the course, height, and speed maintained.
- (c) Receive fixes and bearings from wireless operator.
- (d) Calculate estimated position of ditching and advise wireless operator.
- (e) Inform pilot of surface wind speed and direction.
- (f) Make out air and dinghy release pigeon messages.
- (g) Destroy secret papers and place charts (with latest position marked thereon) in satchel.
- d. Wireless Operator. On the pilot's command "Dinghy, dinghy, prepare for ditching" the wireless operator will:
- If on "GROUP" frequency make the first signal on that frequency and then change over to the allotted MFDF section.
 - (2) Turn IFF to emergency.
- (3) According to the situation use one of the three priority calls:
- (a) S.O.S. I am in immediate need of assistance.May Day (by radio telephone).
 - (b) I may require assistance.
 - (c) I may be forced to land without further signal.
- (4) Give a time and position to the signal. It is better to make one of the appropriate distress signals, than to remain silent. A distress call can always be cancelled when no longer applicable and in fact, this must be done.
- (a) Transmit course, height and ground speed maintained.
 - (b) Advise navigator of fixes or bearings.
- (c) Get estimated position of ditching from navigator.
 - (d) Transmit estimated position of ditching.
- (e) Clamp down key on pilot's command and move to ditching station.
 - (f) Destroy secret papers.

(g) Where possible use the trailing antenna as an altimeter.

e. It is the Personal Responsibility of the Pilot:

- (1) To be sure that the bomb doors are opened, the bombs and containers jettisoned and the doors closed again. It takes time to open and close doors and if there is any doubt that there is sufficient time to accomplish this, it is better to keep the doors closed; in this case it is essential for the pilot to check the bomb controls at "SAFE."
- (2) To determine whether or not to jettison fuel, the crew member who has been detailed in the previous drill opens the cocks on the pilot's order. After the fuel is jettisoned it is imperative that the cocks be closed again to retain the buoyancy of the tanks. Fuel cocks take time to open and close and fuel can seldom be jettisoned faster than 100 gallons per minute. If the airplane is equipped with a full droppable tank, drop it, but if empty retain to aid flotation.
- (3) Make sure that the crew member detailed in the drill assists him to secure his sutton harness.
 - (4) To release pilot's upper escape hatch.
- (5) Check that landing gear and nose gear is "UP."
 - (6) Lower flaps as required.
- (7) To order the wireless operator to his ditching station, since it is important that he remain at the set as long as possible.
 - (8) To warn the crew when ditching is imminent.
- (9) To switch on the landing lights and upper identification lights (if this doesn't cause reflections which upset vision). It is important to remember that although the surface may be seen in the beam of the landing lights, judgment of height may not be correct.

f. Preparation of the Airplane to Make it as Seaworthy as Possible.

- (1) Not only does jettisoning the fuel lighten the airpiane and so reduce the speed at which the airplane may be ditched, but also the empty fuel tanks are a considerable contribution to flotation.
- (2) The security of all lower and side hatches must be checked. Side escape hatches may have to be used in ditching but only upper escape hatches can be regarded as ideal, since they must be opened before ditching. This is necessary because the hatches may become jammed on impact and also because it is essential for the crew to be free to leave the airplane without delay after ditching.
- (3) The bombs should be jettisoned to lighten the airplane to assist in reducing the air speed at impact and this loss of extra weight will contribute considerably to flotation. If there is any danger of the bomb doors being open when the airplane hits the water, it is better to keep the bombs on board in "SAFE" position. Thirty seconds must be allowed for the opening

and closing of the bomb doors. All loose equipment should also be jettisoned for similar reasons.

NOTE: Be sure that when equipment is jettisoned it does not hit the empennage or carry away the IFF antenna.

- (4) All bulkhead doors must be closed to hinder the flow of water, from bow to stern.
 - (5) Close all camera hatches and flare chutes.

g. Preparation by the Crew to Insure Safety On and After Impact.

- All the actions to make the airplane seaworthy also come into this category.
- (2) It is vitally important that the crew should be braced against the impact. There are two ideal ditching stations:
- (a) In a sitting position back and head braced against a solid structure such as at the rear of a spar, an armored door or an armored bulkhead. If the head comes above a spar being used as a ditching station, it is very important that the head should be clasped in the hands to avoid it being forced back and injured. In this position the body can withstand forces which are far greater than those expected in ditching with the exception of forces expected when the airplane dives straight in.
- (b) The second but less satisfactory ditching station is to lie on the floor with the head to the rear and the feet braced against a solid structure. It is necessary to have the knees bent to avoid injury as far as possible, but the limiting factor of this ditching station is the liability of the legs to fracture.
- (3) Straps are not normally required at ditching stations unless there is a lack of suitable positions in the airplane in which case the crew member may have to remain in his seat. Loss of life may occur due to failure to get clear of the airplane so that straps must not be used unless virtually necessary.
- (4) It is vitally necessary that the pilot be secured by sutton harness and it is considered that the embarrassment caused by having harness done up during ditching is far less serious than the consequence of not being secured.
- (5) The rear step formed by the end of the bomb bay should not be used as a ditching station, since a great rush of water is expected here, owing to the almost certain collapse of the bomb bay doors and consequently the step will be liable to burst inward.
- (6) All forward and amidship upper hatches should be opened before ditching to facilitate the rapid egress of the crew and also to insure that the hatches do not become jammed on impact due to being left closed. It should, however, be borne in mind that open hatches cause drag and therefore, if the airplane is being flown at reduced power these upper hatches should not be opened until at least 1000 feet is reached.

- (7) In night ditching, all bright internal lights should be put out and only the amber lights used. This will accustom the eyes to the external darkness.
- (8) All lights should be left on after ditching to facilitate search, in the event of the airplane floating for a period.
- (9) Life jackets must be worn at all times with the leg straps secured. Where there are small upper ditching hatches, jackets should not be inflated until immediately after leaving the hatch. On airplanes with large upper hatches the jacket may be inflated before the ditching takes place. In most cases it is safe to inflate the jacket with one or two breaths before ditching.
- (10) Parachute harnesses should be removed before ditching in all cases where practicable, except where the single seater dingly is attached to the parachute harness.
- (11) Helmets should be retained for the sake of protection of the head against cold when in the dinghy. The leads should be tucked firmly within the life jacket below the V of the neck, at the top tie.
- (12) The latest airplane sea rescue equipment is usually stowed in either the dinghy stowage or conveniently near the ditching hatches and it should not be removed from these stowages before ditching to avoid it being flung forward on impact and becoming lost in the surge of water. That equipment which is carried free must be held firmly during ditching.

h. Wind Speed and Direction and Surface Conditions in Relation to Ditching.

- At least an elementary understanding of sea conditions must be gained to obtain full advantage from the notes on handling, which follow this section.
- (2) With a calm type of sea, there may be little or no wind, so that it is essential to ditch with the lowest indicated air speed possible. Such a sea is deceptive with regard to judgment of height, particularly if the surface is glassy. If there are ripples upon the surface judgment of height is improved.
- (3) Waves always move with the wind except close inshore and in fast flowing estuaries. Waves are the direct result of the wind which creates them and maintains them.
- (4) "Swell" is an undulating movement of the surface caused by past or distant disturbance by action of the wind. It does not necessarily move with the wind and it has no breaking crests. If the wind is blowing across the swell a cross-sea is created with the waves (which are moving downwind) running on the swell. In these conditions the pilot must choose that direction along the swell which will make the approach as near into the wind as possible.
- i. Ditching Characteristics. If the airplane alights tail down in a three pointer attitude (as it should) there will be a primary slight impact as the rear of the airplane strikes. This will be followed by a severe

impact with violent deceleration in most cases. If the alighting has been made too fast a bounce will occur, providing the fuselage is sufficiently strong. As the airplane comes to rest the nose will bury, but if the alighting has been carried out correctly, the effect of the nose burying will be minimized and the structure may not collapse. Bomber airplanes may usually be expected to float for a minimum period of one minute.

j. Characteristics in a Short, Moderate or Calm Sea. - If the airplane bounces, the control column should be held back. In the average short sea the tail should touch the crest of a wave and as soon as it does the nose should be kept up as much as possible. This should cause the forebody to touch down approximately under the center of gravity on the next wave.



The sea's not as calm as it appears from up there

WARNING: The open sea always appears from the air to be much more calm than is the case.

k. Wind, Speed, and Direction.

- (1) In the absence of any fixed mark (land, lightship, etc.) or floating object not under way, the pilot can only judge motion relative to the motion of the waves.
- (2) Waves, as distinct from swell, move downwind and the line of the wind can be taken to be at right angles to the lines of the wave crests; but doubt may exist as to which way the wind blows along the line.
- (3) If there is sufficient wind, waves break and they break downwind. This can readily be observed from a low height. If the airplane is flown at right

angles to the breaking waves the direction of drift will be apparent,

- (4) If there is enough wind to blow the spray off the wave crests, the direction in which the spray moves is reliable.
- (5) Wind direction may be obtained by dropping a smoke float. The smoke from ships is also a useful guide. Smoke naturally drifts with the wind and if this drift could be observed the direction would be indicated. But do not make the mistake of supposing that the wind direction is along the trail of the smoke. This trail is resultant of the wind speed and direction and the ships forward motion. Therefore the wind direction is somewhere between the forward path of the ship and the smoke trail. Only when the wind is blowing in a similar direction to the forward motion of the ship will the smoke be a reliable indication of direction. It will be from astern.
- (6) If low enough it is possible to calculate the direction of the wind by observing the sails of surface craft. A reasonable indication of speed can also be gained by observing the set of the sails.
- (7) Where the surface is not broken up, it is possible to watch gusts rippling the surface in great sweeps, which indicate the wind direction.

1. Drill During the Final Approach.

- (1) The pilot should keep his wireless operator at the set as long as possible and only allow him a safe margin of time to take up his ditching station.
- (2) The crew on their part must see to it that the wireless operator's ditching station is not occupied and is clear of obstacles.
- (3) The pilot will warn the wireless operator to move to his ditching station by call light and / or interphone; or by shouting.
- (4) The wireless operator for his part can be fairly certain that the order will come when he feels the flaps finally being lowered.
- (5) The wireless operator will immediately clamp down the key and move to the ditching station at the pilot's command, fully realizing that he has been left at the set only as long as it is safe, thus if he does not move quickly he may be caught standing up at impact. This is very dangerous.
- (6) The pilot will maintain intercommunication with the crew up until the last moment and warn them of the impending impact. It is not reasonable to expect the crew to remain braced for long periods. If they are not in communication with the pilot the temptation to get up and see how things are progressing may end in their being caught away from their ditching station with consequent injury. A casualty in ditching is a grave handicap to the rest of the crew, who may scarcely be able to save themselves.

m. Drill During Ditching.

The crew must not relax or release them-

selves in their ditching stations until the airplane has come to rest. The first impact of the tail can be mistaken for the shock against which they are on guard, but it will be followed by a greater shock as the nose strikes the water after a correct three pointer tail down ditching.

NOTE: Serious casualties have occurred in crews who have not taken up proper ditching stations or where they have relaxed before the final impact. Also, some crews have thought that they knew better ditching stations than those laid down in the official drill; this also has resulted in casualties. It is pointed out that these drills are the result of the experience of a great many previous ditchings and are drawn up accordingly.

n. Handling of Landplanes in Ditchings.

(1) Use of Flaps. - The flaps should be lowered to reduce the speed at which the airplane can approach and touch down. It is better to use a medium setting and not to lower them fully because little, if any, further reduction of speed is obtainable by so doing, while the rate of descent is increased and the airplane approaches more nose down. A steep nose down descent is dangerous if the sea is met sooner than expected, and also more height is required for flattening out from such an attitude.

NOTE: The maximum flap deflection for the B-25C and B-25D airplanes is 45 degrees.

- (2) Approach Speed. Assuming that symmetrical power is not available the normal glide approach speed should be used. This will insure control and some margin of speed after flattening out to allow the pilot to choose the best point for ditching on the swell.
- (3) Touch Down. Apart from choosing the best point at which to ditch, the pilot should hold off until he loses all excess speed above the stall and so strikes the sea at the normal three point landing attitude (slow landing attitudes for tricycles). The best point for ditching is towards an oncoming swell top.
- (4) <u>Direction of Approach in a Swell</u>. In a steep swell the pilot should ditch along the top of the swell. He should ditch up wind in a long ocean swell; however, if ditching along the swell would involve alighting with a very strong cross-wind, the airplane should be ditched into the wind. In ditching across the swell, the airplane should be put down on an upslope towards the top.
- (5) <u>Ditching Across Wind Along a Swell</u>. As the sea is approached drift should be taken off by sideslipping and the airplane ditched on the upslope of the swell.
- (6) Use of Engines. If one engine is available a little power should be used to flatten the approach; but the engine should not be used to such an extent that the airplane cannot be turned against it right down to the stall, with a margin of rudder power in hand. On no account should the engine be opened up during

the final stages of ditching. The power that can be used will depend on the characteristics of the airplane.

- o. Retention of Fuel for Ditching. The value of power in ditching is so great that the pilot should always ditch before the fuel is quite exhausted, when it is certain that shore cannot be reached.
- p. <u>Altimeter</u>. The aneroid altimeter is quite unreliable as an indicator of close approach to the sea. The trailing antenna can be used, the wireless operator signalling the pilot when the current drops as the weight hits the sea. An alternative method is to engage the antenna with an insulated hook held in the hand, when the impact of the weight on the sea will be felt. This drill can only be carried out where a suitable ditching station is adjacent to the wireless operator.
 - q. Drill After the Airplane Has Come to Rest.

NOTE: There are two critical periods in ditching:

- (1) The actual handling of the airplane on the water. This is the sole responsibility of the pilot.
- (2) The abandonment of the airplane in an orderly manner after ditching in the very shortest possible time. This cannot be done well in a training fuselage in a hangar without much practice. Far less can it be expected to carry out an efficient drill in the dark after a shock in a fuselage rapidly filling with water unless the drill is perfect. Practice makes perfect. A large number of crews have saved themselves thus and been rescued by surface craft.
- (a) The crew must not release themselves until the airplane comes to rest.
- (b) Most multi-engine airplanes now have an automatic release for the dinghy, but do not depend solely upon this because the mechanism may have been damaged. Operate the manual release of the dinghy as soon as the airplane comes to rest but not before. The manual release should not be pulled before or during ditching to avoid inadvertent release as a result of the impact. If this mistake is made the dinghy will break out while there is still way on and it may thus drift out of reach.
- (c) As soon as the airplane comes to rest, rise from the ditching stations and collect the equipment detailed in the drill. Leave by the hatch assigned in the drill and in the correct order, carrying that equipment allocated to each crew member. When the dinghy radio is carried remember that it and the means of erecting the aerial (mast or kits) are the most vital pieces of equipment required in the dinghy to assist rescue; the pigeons are next in importance and the food last but not least.
- (d) On emerging inflate the life jacket if not already done. Do not be surprised to find that waves may be breaking over the airplane. If they are large it is possible to be swept off. If the airplane has a life line attached to the inside of the hatch, make use of it, otherwise hold on to the outside of the hatch and

await a favorable moment to board the dinghy, but by doing so take care not to block the escape hatch or to hinder the tempo of the drill to any great extent.

- (e) In airplanes equipped with blow-out dinghies one man is detailed to assist the dinghy from the stowage and it is his duty to see that the necessary cordage does not entangle during inflation. He should also assist the dingly into the water in order to hasten the boarding.
- (f) If the dinghy should inflate inverted an effort should be made to right it from the wing if the airplane is not sinking too rapidly; otherwise one (and only one) of the crew should jump into the sea and right it. There are two methods of righting the dinghy:
- 1. If there are handling patches on the bottom of the dinghy grasp them with both hands. Then haul on these patches with the knees on the buoyancy chamber. Now while still hauling on the handling patches lean back and prepare to become submerged for a moment. Even the largest dinghy will turn over.
- 2. In the absence of handling patches place the toe of the foot on the bottom of the ladder, grasp the two nearest stabilizing pockets. Lean back and haul on the pockets while pressing with the foot on the ladder.
- (g) Do not jump on the inverted dinghy, as doing so expels the air trapped beneath it and makes righting more difficult.
- (h) If there is a painter which attaches the dinghy to the airplane, it is made light in order that it will break if the airplane sinks while the dinghy is still attached. There is a floating knife attached to the dinghy near the point where the painter is made fast. This knife is to be used to cut the dinghy free.

r. Boarding the Dinghy.

- (1) If the ditching has been made into the wind the dinghy should float towards the empennage and the boarding would not be difficult.
- (2) If a cross-wind ditching has been made, the airplane will tend to swing into the wind. If the dinghy is on the up wind side of the airplane, there is danger of its becoming wedged beneath the wing as the airplane rolls and swings into the wind. On the other hand, if the dinghy is on the down wind side there is a danger of its getting beneath the fuselage or empennage, which may be thrashing up and down as the airplane weather cocks into the wind. Look out for jagged edges which may puncture the dinghy.
- (3) Do not jump into the dinghy; by so doing it may become damaged and the whole crew endangered.
- (4) If boarding from the sea, use the rope ladder, or the tail line if provided. When using the ladder grasp the ratlines (which run across the dinghy) with one hand and the bottom rung of the ladder with the other pushing it down into the water as far as it will go to assist in inserting the foot. Then grasp the ratline with both hands and pull, at the same time pressing downward with the foot.



I told Matoffsky NOT to jump!

- (5) One man already in the dinghy can be of great assistance to those in the water.
- (6) To avoid the consequences of exposure it is important not to get wetter than absolutely necessary. Wet clothing <u>must not be</u> taken off; it is far warmer with wet clothes on than off. In hot weather this may not apply so far as cold is concerned, but the body should be covered against the sun.
- (7) On every main dinghy there is a heaving line which may be used for aiding crews to reach the dinghy.
- (8) All the above actions concerning the boarding of the dinghy are comparatively simple if the life jacket is fully inflated. If this jacket has been partly inflated by mouth it is important to see that the mouth valve is closed before using the CO₂ bottle. A non-swimmer can feel quite confident in a fully inflated jacket providing the leg straps are secure.

s. Aboard the Dinghy.

- (1) Once aboard it is the duty of the man detailed in the drill to check whether there are any leaks and stop them up with the repair material provided. Another member of the crew is also detailed to connect up the inflating bellows and inflate until the dinghy is rigid. If any of the crew are in the water inflation of the dinghy will greatly assist in boarding.
- (2) Once every one is aboard, the pilot should call the roll and give the order to cast off, then the crew should paddle away from the airplane. If the airplane floats, keep nearby to increase the chance of being spotted. But do not remain made fast to the airplane if there is any chance of the dinghy being punctured or in rough weather where the dinghy is likely to be damaged by the rise and fall of the airplane.
- (3) The dinghy cover should next be rigged with the assistance of the whole crew.
- (4) Once the dinghy cover is rigged, bailing should start to clear out most of the water.